

光功率	加工类型	材料	材料厚度(mm)	推荐功率 (%)	推荐工作速度(mm/min)	推荐工作次数	备注			
1.6W	雕刻	椴木板	2	81	1500	1	<p>1.断电状态下，请确保激光模组镜片干净（可使用无尘布搭配酒精擦拭），且正确调焦。</p> <p>2.推荐参数仅供参考，因为材料存在色差，而不同颜色的材料所对应的参数会有所区别，可通过调节参数达到想要的效果： 功率越大，或速度越慢，雕刻效果越深；功率越小，或速度越快，雕刻效果越浅。</p> <p>3.切割时，切割处的底面应悬空，以保证切割效果。同时对工作台做好防护（如垫上钢板等激光不易穿透的材料）。</p>			
		牛皮纸	0.2		2600	1				
		红色卡纸	0.2		4300	1				
		橙色卡纸			2300	1				
		黄色卡纸			2300	1				
		绿色卡纸			2300	1				
		青色卡纸			1200	1				
		蓝色卡纸			1200	1				
		紫色卡纸	3900		1					
		红色毛毡纸	0.8		不建议雕刻，建议切割（如窗花）					
		橙色毛毡纸								
		黄色毛毡纸								
		绿色毛毡纸								
		青色毛毡纸								
	蓝色毛毡纸									
	紫色毛毡纸									
	切割	牛皮纸	0.2	81	200	1				
		红色卡纸	0.2			1				
		橙色卡纸				1				
		黄色卡纸				1				
		绿色卡纸				1				
		青色卡纸				1				
		蓝色卡纸			1					
		红色毛毡纸	0.8		400	1				
		橙色毛毡纸				1				
		黄色毛毡纸				1				
		绿色毛毡纸				1				
		青色毛毡纸				1				
蓝色毛毡纸		1								
					200	1				
			150	1						

Laser Power	Processing Mode	Material	Thickness(mm)	Recommended Power (%)	Recommended Work Speed(mm/min)	Passes	备注			
1.6W	Engraving	Linden plywood	2	81	1500	1	<p>1.Please ensure that the focal length of the laser module is correct and the lens of the laser module is clean when powered off(It can be clean with the dustless cloth and alcohol).</p> <p>2.The parameters are for reference only because the color of the material is different and it will lead to a different effect.You can achieve a desired effect by adjusting the parameters:</p> <p>Generally higher power or slower speed make deeper effect; Lower power or faster speed make shallower effect.</p> <p>3.The bottom surface of the cutting place should be suspended when cutting.You should protect the workbench (such as using steel plates or other materials that are not easily penetrated by laser).</p>			
		Kraft paper	0.2		2600	1				
		Red card paper	0.2		4300	1				
		Orange card paper			2300	1				
		Yellow card paper			2300	1				
		Green card paper			2300	1				
		Cyan card paper			1200	1				
		Blue card paper			1200	1				
		Purple card paper	3900		1					
		Red asphalt felt	0.8		Engraving is not recommended but cutting is recommended (such as window grilles).					
		Orange asphalt felt								
		Yellow asphalt felt								
		Green asphalt felt								
		Cyan asphalt felt								
	Blue asphalt felt									
	Purple asphalt felt									
	Cutting	Kraft paper	0.2	81	200	1				
		Red card paper	0.2			1				
		Orange card paper				1				
		Yellow card paper				1				
		Green card paper				1				
		Cyan card paper				1				
		Blue card paper			1					
		Red asphalt felt	0.8		400	1				
		Orange asphalt felt				1				
		Yellow asphalt felt				1				
		Green asphalt felt				1				
		Purple asphalt felt				1				
Cyan asphalt felt		1								
					200	1				
			150	1						