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LED Video Processor

User Manual V1.1

Before using this LED Video processor, please read this manual carefully and preserved for reference in the future.

MAGNIMAGE

Statements

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Overview

Thanks for your purchasing our LED Video processor. Do hope you can enjoy the experience of the product performance. The design of the LED video processor conforms to international and industry standards. But if with improper operation, there will be a personal injury and property damage. In order to avoid the dangerous, please obey the relevant instructions when you install and operate the product.

Trademark Credit

- VGA and XGA are the trademarks of IBM.
- VESA is a Video Electronics Standards Association's trademark.
- HDMI、HDMI mark and High-Definition Multimedia Interface are all from HDMI Licensing LLC.
- Even if not specified company or product trademarks, trademark has been fully recognized.

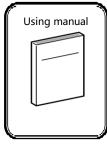
About Software

Do not change, decompile, disassemble, decrypt or reverse engineer the software installed in the product, these acts are illegal.

Features

- 2 screens mosaic in 1 processor. 4 DVI output ports are divided into 2 groups for horizontal mosaic, vertical mosaic, same size mosaic and different size mosaic. One single processor up-loads 4,600,000 pixels.
- 4 windows output. On non-mosaic mode, each output is capable of displaying 4 layers within any size or position.
- Preview switching: preview switching between 1 image and 3 images.
- Multiple cascade: machines can be cascaded to realize ultra wide display.
- Built-in input matrix for seamless switching between 7 inputs
- EDID management & user-defined output resolution
- Rotary output
- LOGO saving& image crop
- Time and task & graphic card for testing
- Computer host control
- Save and load preset & image freezing

Accessories Included

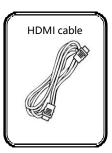
















Extended Port

LED-750H is a basic model. On this basis, it can also expand simultaneously two 2K input source <code>[VGA, DVI, SDI, USB</code> (allows only 1 USB) <code>]</code> or one 4K input source <code>[DP, HDMI]</code>.

Port		Model	Explanation
	Extended one DVI module	LED-750HD	1 DVI module includes 1 DVI input and 1 DVI loop
	Extended two DVI modules	LED-750HD2	1 DVI module includes 1 DVI input and 1 DVI loop
	Extended one DVI module and one	LED-750HDV	1 DVI module includes 1 DVI input and 1 DVI loop; 1 VGA module includes 1 VGA input
	VGA module		and 1 VGA loop
	Extended one DVI module and one	LED-750HDS	1 DVI module includes 1 DVI input and 1 DVI loop;
	SDI module	223 7301133	1 SDI module includes 1 SDI input and 1 SDI loop
port	Extended one VGA module	LED-750HV	1 VGA module includes 1 VGA input and 1 VGA loop
modules Extended module a	Extended two VGA modules	LED-750HV2	1 VGA module includes 1 VGA input and 1 VGA loop
	Extended one VGA module and one	LED-750HVS	1 VGA module includes 1 VGA input and 1 VGA loop
	SDI module	LLD-73011V3	1 SDI module includes 1 SDI input and 1 SDI loop
	Extended one SDI module	LED-750HS	1 SDI module includes 1 SDI input and 1 SDI loop
	Extended two SDI modules	LED-750HS2	1 SDI module includes 1 SDI input and 1 SDI loop
	Extended one DP module	LED-750HP	1 DP module includes 1 DP input

Port		Model	Explanation
	Extended one HDMI1.4 module	LED-750HH14	1 HDMI module includes 1 HDMI(1.4) and 1 DVI input(HDMI1.4 protocol)
Input port	Extended one dp1.1 module	LED-750HP11	1 DP module includes 1 DP(1.1) and 1 DVI input(HDMI1.4 protocol)
	Extended one USB module	LED-750HM	1 USB module includes 1 USB input

Safety Instructions

- Please use the correct power supply, 100 ~ 240V AC, 50/60Hz.
- Before you connect or pull out any signal cable or bound guideline, please confirm that all the power supply cords have been pulled out.
- Whenever add or pull out any hardware device to the LED video processor, make sure all of the signals and power cables have been pulled out ahead.
- Before you operate any hardware, please cut the LED video processor's power, and ensure you are on electrostatic by touching the ground surfaces.
- Please use the processor in clean, dry and ventilated environment, do not use it in the high temperature, humid environment.
- The product is an electronic product; please stay away from the fire, water and of which is inflammable and blast, dangerous.
- This product is with high pressure components, please don't

- open the case or maintain it by yourself.
- If there is any unusual condition with smoke or bad smell, please turn off the machine at once and contact with the dealers.

Function Introduction

Brief

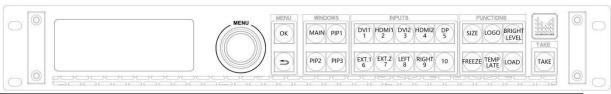
LED-750H, a superior approach to better visual performance for LED walls. It is a 4K*1K/60Hz capable video processor for 2 screens mosaic. With EDID and user-defined output management, it delivers high quality pixel-to-pixel display via its user-friendly controls. It is an ideal choice for multi-media hall, multi-purpose room, theater, studio and showroom.

Supporting all kinds of input ports, it outperforms competitor products in terms of loading capacity and broadband utilizing rate (the up-processor width is 7680, and refresh rate reaches up to 120Hz. Also, 18 selective built-in resolutions allow user to scale and match the real size of LED walls.

Input ports include DVI*2, HDMI*2, DP*1(4K). For extended inputs, user can choose 2 ports from VGA, DVI , SDI and USB or 1 ports from DP1.1 or HDMI1.4.

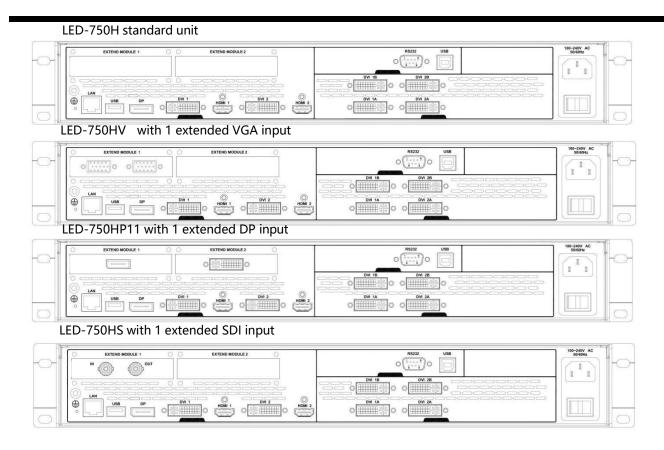
It accepts network linking, USB linking or RS232 linking for different control demands.

About the front



Button Introduction			
Knob	To move, select, or set the value	EXT.1/6	Extended input key/template 6
OK	To enter the main menu, or select the	EXT.2/7	Extended input key/template 7
5	Return key	LEFT /8	The left part of DP input 8
MAIN	Main image	RIGTH /9	The left part of DP input/template 9
PIP1	PIP1	10	template 10
PIP2	PIP2	SIZE	Shortcut key to the size setting of image
PIP3	PIP3	LOGO	LOGO key
DVI1/1	DVI1input key/template 1	BRIGHT LEVEL	To enter brightness level setting
HDMI1/2	HDMI1input key/template 2	FREEZE	To freeze the output image
DVI2/3	DVI21input key/template 3	TEMPLATE	Quick access to machine's fixed templates
HDMI2/4	HDMI21input key/template 4	LOAD	Quick access to presets
DP/5	DP input key/template 5	TAKE	Seamless switching on switching mode

About the back ∞



Input Port	
DVI1-DVI2	2 DVI input ports
HDMI1-HDMI2	2 HDMI input ports
DP	1 DP input port, 3840×1080/60Hz or 3840×2160/30Hz
EXT.1	Extended port 1
EXT.2	Extended port 2

Output Port	
DVI1A-DVI1B	Output group 1, the DVI under is a backup port
DVI2A-DVI2B	Output group 2, the DVI under is a backup port

Technical Specifications

Input	Input Indication		
Port	Quantity	Resolution	
DVI	2 available ports in a standard unit.	1024×768/60Hz、1920×1080/60Hz, or any other VESA standard resolution	
HDMI	2 available ports in a	EIA/CEA-861standard, HDMI-1.3	
DP	1 available ports in a standard unit.	DisplayPort 1.1 (3840×1080/60Hz, supports customized resolution)	

Extended input indication		
Port	Quantity	Resolution
VGA	VGA×1、VGA LOOP×1	1024×768/60Hz、1280×1024/60Hz, VESA standard
DVI	DVI×1、 DVI LOOP×1	1024×768/60Hz、1920×1080/60Hz , VESA standard
SDI	SDI×1、SDI LOOP×1	The same with SDI specification
DP	DP×1	Support 3840×1080×60Hz and customized resolution
DP1.1	DP×1, DVI×1	DisplayPort 1.1, support 3840×1080×60Hz and customized resolution
HDMI1.4	HDMI×1, DVI×1	HDMI1.4, support 3840×1080/60Hz and customized resolution
USB	USB×1	Supports MP4, MKV, MOV, AVI, 3GP video format, and BMP, JPG, PNG image format

Output Indication			
Port	Quantity	Resolution (each 1024×768/60Hz 1280×1024/60Hz	1280×720/60Hz
DVI	4 ports, 2groups.	1024×768/120Hz 2048×1152/60Hz 1600×1200/60Hz-reduced 1920×1080/60Hz 2176×1168/60Hz 1936×1280/60Hz 1536×1536/60Hz Customized output resolution is up to the height resolution.	o 3840

Whole Unit Specifications		
Input Power Supply	100-240V AC~50/60Hz 0.8A	
Working Temperature	0-45℃	
Overall Dimensions	482.6×452×66.75 mm (L × W × H)	
Net Weight	6.0KG	
Overall Power Dissipation	55w	

Using Menu

Using the menu system is helpful to finish all your settings to this product. LED-750H adopts a full color LCD screen to display the information. If there is no any operating or the operating is timeout, the LCD screen will be in default state. Pressing the knob and keys, the LCD screen will tell the correspondent information. Now let us start off the menu system.

How to use the keys

The front panel keys are 5 parts: MENU, WINDOWS, INPUTS, FUNCTION and TAKE.

MENU:

There are 2 buttons, "OK" \ " \ " and one knob in this area.

Quick press to the knob is the same as pressing "OK". When pressing, the system will return to the previous menu, until to the default status.

On the main menu, "OK" button is also used to switch from browse mode to setting mode.

Browse mode			Setting mode	
			7. 1.1	
Picture Mode	Normal		Picture Mode	Normal
Brightness	50		Brightness	50
Contract	50		Contract	50
Color	50		Color	50
Press "OK" button or short press to the knob, we can switch from one				
mode to another.				

In the browse mode, rotate the knob anticlockwise, the menu will go up or go left. Rotate the knob clockwise, the menu will go down or go right. Rotate and press the knob (or press "OK" button), the menu option will be selected. After that, rotate the knob anticlockwise, the value of the selected option will decrease, while the value will be increased when rotating the knob clockwise. For other menu's setting of this page, please swift to the browse mode. Press the return key to back to the previous menu. If the setting is finished, press return key until the default status, or stay for the operation timeout for auto return. At some menus like image switching window, preset window, and test pattern window, auto return will not occur when operation is timeout.

WINDOWS:

There are 4 buttons in this area, MIAN, PIP1, PIP2 and PIP3. They are in accordance with the selected image in the processor.

Long press to the button will turn on or turn off the selected image. White stands for used, and red stands for the current selected.

Quick press to the button will select the image.

INPUTS:

There are 10 buttons in this area, DVI1, DVI2, HDMI1, HDMI2, DP, EXT1, EXT2, LEFT and RIGHT. EXT1 and EXT2 are the extended ports. If the input is DP, the processor will internally cut the image into 2 parts, named LEFT and RIGHT. Select the image at WINDOWS area, and the select the correspondent input signal.

Any button will turn white if there is input, and turn red if the input is selected.

FUNCTION:

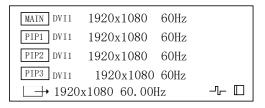
There are 6 buttons in this area: SIZE, LOGO, BRIGHT LEVEL, FREEZE, TEMPLATE, LOAD.

Button	Default operating when pressing
SIZE	Enter the size setting menu
LOGO	Turn on or turn of the logo
BRIGHT LEVEL	Enter the brightness level menu
FREEZE	Freeze the current image
TEMPLATE	Enter the template window. These templates are available in this machine
LOAD	Enter the preset window. Preset is set by the user.

Default Status

After turn on the power supply, the machine will start the system, and then we can see the machine's current status as below.

图 1 Default window when the machine is on



	Instruction
MAIN	The default image, its port type and input resolution.
PIP1	The port type and input resolution of PIP 1.
PIP2	The port type and input resolution of PIP 2.
PIP3	The port type and input resolution of PIP 3.
\longrightarrow	The output resolution
	Mosaic function used

-¹└- Synchronize icon

Main Menu Introduction

Below symbols will appear in the main menu, their specific meaning are shown as below table:

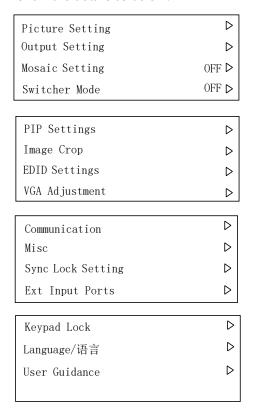
Symbols	meaning
	Press "OK" to enter the submenu

Through "OK" \ "\="" and the knob, setting the parameters or do some adjustment, below are the detailed introduction:

Purpose	Operation
Open main menu	By default , Press "OK"
Select	Rotate the knob to select the item
Parameter adjustment	Rotate the knob to change parameter
Enter the submenu	">" displayed in the right of the item, press "OK"
Performs	Press "OK" to confirm the item
Return to previous step	Press "♣"
confirmation	When do some operations, such as resetting, etc. To avoid the incorrect operation, need to use the "OK" key to confirm it.

Main Menu:

In the default state, press "knob" or "OK" to enter the main MENU state, the LCD screen will show the details as below:



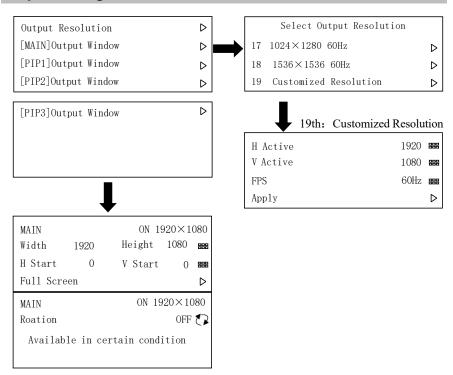
The main menu has 15 submenu items, divided into 4 pages display. Rotating "knob" to select the above listed 15 submenu title, selected, press "knob" or "OK" button to enter the selected project, press " to be back.

Image Setting submenu

Picture Mode	Standard 🤉		[MAIN]Input:	DVI1
Bright Level	Disabled		Brightness	50
Gamma Correction	OFF >		Contrast	50
[MAIN]Picture Settings	>		Saturation	50
[PIP1]Picture Settings	>	_	Hue	50
[PIP2]Picture Settings	>		Sharpness	12
[PIP3]Picture Settings	\triangleright		Color Temperature	D
Reset Picture Settings	>		Reset Settings	D

Image setting	Divided into "standard" "low-light 1" low-light 2" low-light 3" "video" text" monochrome" user", totally 8 item.
Brightness level	Range 0~16
Gamma correcting	Range 0~5
Brightness	Range 0~100
Contrast	Range 0~100
Saturation	Range 0~100
Hue	Range 0~100
Sharpness	Range 0~24
	Divided into "user"、"4000K"、"5000K"、"6500K"、"7500K"、"8200K"、 "9300K"、"1000K"、"11500K" totally 9 options。
Color Temp	red Range 0~255
	Green Range 0~255
	Blue Range 0~255
Parameters restoration	Reset the parameters

Output Setting submenu



Output
Resolution

LED-750H supports 18 kinds of regular output resolution, and also supports customized output resolution, horizontal maximum 3840, vertical maximum 2160. refresh rate maximum 121HZ, for details, check "output indicators", 2 group individual output with same output resolution.

Output Window	H window	Maximum is "the width of the current output resolution". (For example, 1024×768/60Hz, it's 1024)
	V window	Maximum is "the height of the current output resolution".(For example, 1024×768/60Hz, it's 768)
		Minimum 0 , the biggest can be set to the differentials
	H Position	between "the width of the current output resolution"
		and " H Window "

	Minimum 0, the biggest can be set to the differentia V Position between "the height of the current outpoor resolution" and "V Window"	
Rotation	Include -90°、90°、horizontal、vertical、180°、-90°+horizontal、90	0°
setting	+horizontal totally 7 options	

Please set the output resolution, H width and V height based on the physical resolution of LED screen. If you do not have the suitable output resolution, please select the options with bigger resolution than the reality. Or to choose the customize output resolution, to connect with the LED screen pixel to pixel directly.

For example, if there is a screen 1152×960, please choose the closest output resolution "1280×1024 60Hz". Besides, set the output H window as "1152" and V window as "960". You can also use the customized output resolution, and set the output resolution as "1152×960".

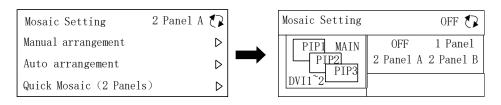
Note 1: LED-750H' s 2 groups output, their output resolution is same, while the output window can be set individually

Note 2: Please be cautious when use the refresh rate that bigger than 60Hz or use greater height and width pixel output resolution, it is not sure that the back-end equipment can support this resolution.

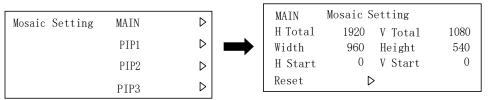
Note3: Customized output resolution is not the standard output signal, part of the monitor may not be able to identify, but does not affect the LED display, please use carefully.

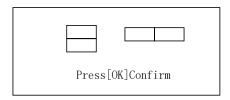
Note 4: Output rotation can only be used in particular consideration.

Mosaic submenu

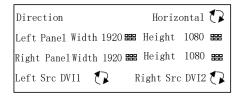


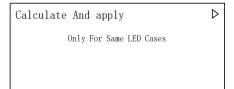
Manual Arrangement





Quick Mosaic (2 Panels)





Mosaic Setting	To "open" or "close" the mosaic mode, default state is closed; include "close", "1 panel ", "2 panels A", "2 panels B"
Manual Mosaic	For manual setting .
H total	The physical pixel points of the LED screen in horizontal direction
V total	The physical pixel points of the LED screen in vertical direction.
Width	The pixel points that the display area of the current video processor shown in the horizontal direction.
Height The pixel points that the display area of the curr processor shown in the vertical direction.	
H Start	The level starting position of the display area that controlled by the current video processor. The LED screen top-left corner is viewed as the original point (horizontal starting point 0).
V Start	The vertical starting position of the display area that controlled by the current video processor. The LED screen top-left corner is viewed as the original point (vertical starting point 0).
Auto arrangement	Calculate the mosaic parameter automatically to complete the mosaic.
Quick Mosaic	Case of horizontal mosaic
Driection	Can choose Horizontal or Vertical
Left Panel	The LED resolution from DVI 1 output
Right Panel	The LED resolution from DVI 2 output
Left Src	The left input port
Right Src	The right input port

LED-750H series video processor's mosaic setting, totally 4 mode:

Off: Close mosaic function. At this state, all the output ports output the same picture;

1 Panel: all the output ports output the same picture, while system can capture the synchronous signal automatically, this model can use for cascading mosaic.

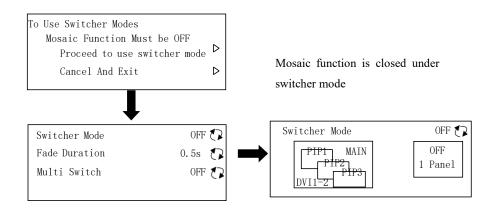
2 Panel A: the mosaic is done by DVI 1 and DVI 2. PIP 2 and PIP 3 will add PIP on DVI 1 and DVI 2. PIP 3 supports text overlay.

2 Panel B: the mosaic is done by DVI 1 and DVI 2. PIP 1 and PIP 3 will add PIP on DVI 1 and DVI 2. PIP 1 and PIP 3 supports text overlay.

Quick Mosaic:

- 1. If there is only 1 input, choose the input for left and right port
- 2. If there is a video server in the front, for example: 2 DVI or 1 4K DP, please choose the left input and right input
- 3. After finishing the value setting, press "Calculate And Apply".

Switcher Mode submenu



Range 0-3 second		
hrough the "TAKE" key, to realize synchronous switching for multi 750H within same area network		
ŀ		

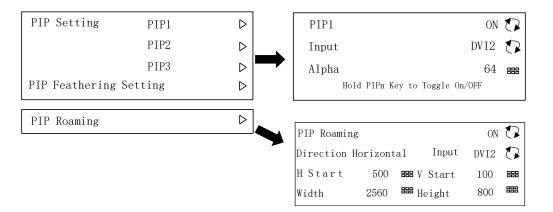
Switcher mode do not work together with mosaic mode

LED-750H series switcher mode, totally 2 options:

Off: Turn off the the switcher mode function

1 panel: output DVI1 output preview, there's a "Preview" in red displayed in the top left corner, DVI2 is the program output.

PIP Setting



In PIP Setting submenu, do such adjustments: turn on or off pip, select the input signal, transparency adjustment (0-64)

To change the pip size, use the "SIZE" key in the front panel.

PIP Feathering Setting: available when "Mosaic Mode" - "2 Panels" . You can set the feathering effect of PIP 2 and PIP 3.

PIP Roaming: available when "Mosaic Mode" - "2 Panels". You can add one cross-screen PIP and set the size or position in this menu.

Image Crop submenu

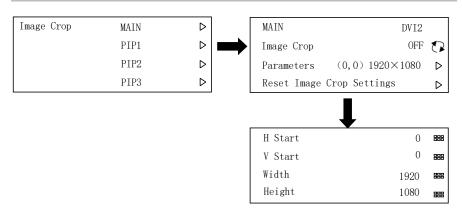
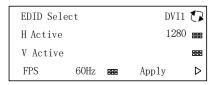


Image Crop	select "MAIN" 、 'PIP1" 、 'PIP2" 、 'PIP3" cropping parameters; each signal can be cropped in different picture at the same time.
Image Crop Parameters restoration	Restore the MAIN,PIP1,PIP2,PIP3 cropping parameters
Horizontal	Maximum is "width of input signal"
Vertical	Maximum is "height of input signal"
H Position	Maximum can be set to the differentials between "the width of the current output resolution" and "H Window" .
V Start	Minimum 0, the biggest can be set to the differentials between "the height of the current output resolution" and "V Window"

Image crop function is cropping the input signal, and output to LED screen according to setting of windows. So the size and position of image crop window is limited in the window of input signal. Setting parameter in above chart are restricted.

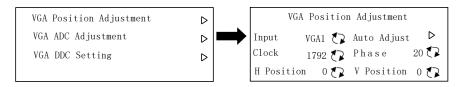
EDID setting



EDID select	select one input signal EDID
H Active	Horizontal width
V Active	Vertical height
FPS	Refresh rate

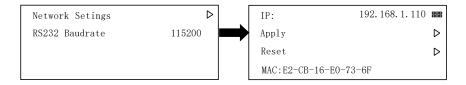
After setting EDID, different PC, different video card, need restart PC or pull ot signal line, choose appropriate resolution in PC resolution output menu.

VGA Adjustment



VGA position adjustment	Adjust VGA signal position and time clock manually or automatically
VGA ADC adjustment	Adjust VGA color adjustment after upgrading, need work with adjustment card
VGA DDC settings	

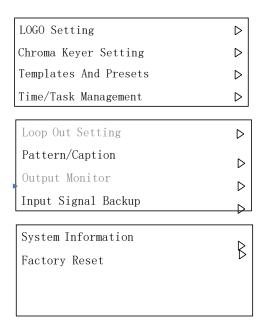
Communication Setting



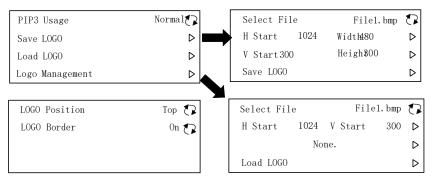
Network settings	Select IP address of this PC
RS232 Baudrate	Fixed value 115200

Misc setting

Display in 3 pages



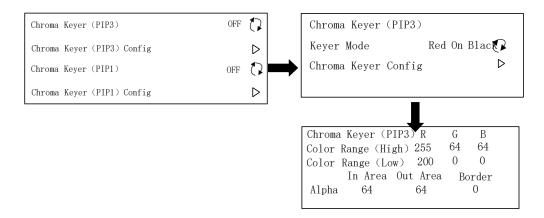
LOGO setting



PIP function	Modify normal state, used as activity picture.
	Modify logo state, used as LOGO function; PIP3 and LOGO occupy same
	output, can choose one of both.
Save LOGO	Modify store file, maximum 4
	Save PIP3 picture as LOGO, adjust size and position in save interface
	Horizontal area: maximum value is the width of PIP3
	Vertical area: maximum value is the height of PIP3
	H start: maximum value is the difference of PIP3 height and LOGO width
	V start: maximum value is the difference of PIP3 height and LOGO width
Load LOGO	Select one LOGO file, one per time
	H stat: horizontal position of LOGO
	V star: vertical position of LOGO
	After loading, on or off LOGO via LOGO button in front panel
LOGO	Can clear all save LOGO file
Management	
LOGO Position	Can select top or bottom, default state is top
LOGO Border	In the process of saving and loading LOGO, display a frame in output
	display screen to remind the position and size of LOGO

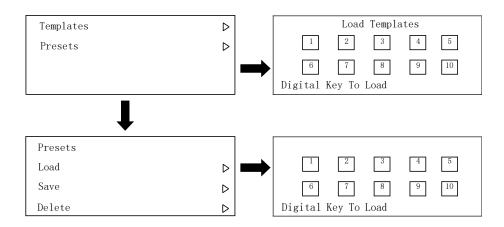
Note: PIP3 or LOGO is the same output, allows only one for using.

Chroma Keyer settings



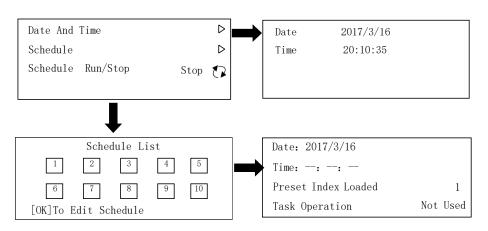
Chroma Keyer	On or off chroma keyer function
	User、white on black、white on black 2、black on white、black on white
Keyer Mode	2、green on black、green on black 2、green on white、green on white 2、
	red on black、red on black 2、red on white、red on white 2
Color Range	Adjust red green blue separately, range from 0 to 255

Templates and Presets



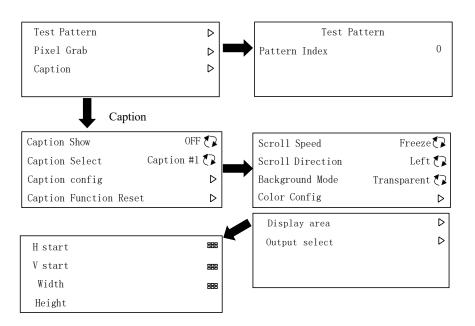
Templates	Load fixed template; enter adjust interface via template button in front panel
	Load: in loading interface, load presets via pressing No. button, also enter load
Presets	interface via LOAD button in front panel.
	Save: enter save interface, save presets via pressing No. button.
Delete	Enter delete interface, delete presets via pressing No. button

Time & Task management



Date and time	date	Set date	
Date and time	time	Set time	
	Date	Set date	
Schedule	Time	Set time	
Scriedule	Presets index	Load appropriate presets index	
	Task operation	Included "not use" 、 "once" 、 "every day"	
Schedule run/stop	Select schedule run or stop		

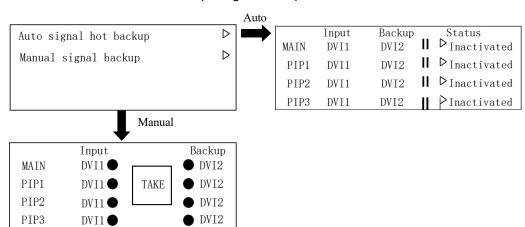
Pattern/Caption



Test Pattern	Range 0-110; 0 represent no test pattern display, 1~72 test pattern No			
Pixel Grab	Modify horizonta	Modify horizontal and vertical position, show current color		
	Scroll speed	included "freeze" 、 "speed 1" 、 "speed 2" 、 "speed 3"。		
Caption	Scroll direction	included "left" 、 "right"		
Caption	Background mode	Set caption transparency, included "translucent".		
	Color config	Set caption color, support user		

Caption words input, need work with LED-750H software, and the maximum width of caption is 3840.

Input signal backup



Auto signal hot backup	Choose the output, then set the main and backup signal. "Activated" means the backup is on. "Inactivated" means the backup is off. For example, set DVI 1 as main, DVI 2 is backup, if DVI 1 signal is missing, the machine will switch to DVI 2 automatically.
Manual signal backup	Choose the output, then set the main and backup signal. After pressing "TAKE" button, the signal will be switched.

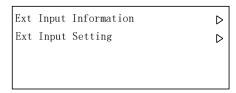
Synchronization Lock setting

Sync Lock Mode Lock To ma	in Input	Input	Signal Monitor
Sync Mode	Auto 🔼	MAIN	DVI1 1920x1080 60Hz
Genlock source	Auto 🔽	PIP1	DVI1 1920x1080 60Hz
Input V Freq monitor		PIP2	DVI1 1920x1080 60Hz
		PIP3	DVI1 1920x1080 60Hz

Synchronization Lock Mode	Include "synchronize to Main" "synchronize to Genlock" "synchronize to input DVI1" "synchronize to DVI2" "synchronize synchronize to HDMI1" "synchronize to HDMI2" "synchronize to DP" "free-rolling".
Synchronization Mode	Include "automatic" 、 'Mode 1 "、" Mode 2" 。

- 1. Single Machine Splicing: the Parameters of Synchronization lock setting are used default setting;
- 2. Multiple machine horizontal mosaic, Synchronize lock mode: set as corresponding input signal;
 - Synchronous mode: automatic
- 3 Multiple machine vertical mosaic, Synchronize lock mode: set as corresponding input signal;
 - Use of synchronous mode: automatic, in case it asynchronous, try mode 1 or mode 2 advisably, they are different delay processing mode.
- 4 . Enter the refresh rate information: you can view the specific input refresh rate (accurate to 0.01), if the screen splicing is not synchronized (synchronization icon does not appear), check the menu shows the input refresh rate; then the processor output Refresh rate into line with the input refresh rate can be

Extend input port



Under this menu, you can view the information of the input expansion port and set the port switching rule.

Keypad Lock



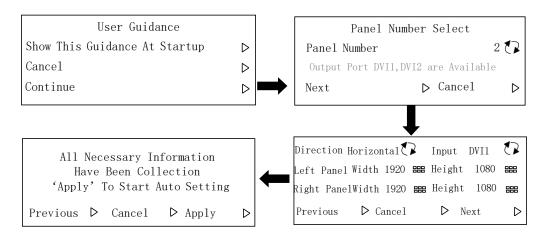
This menu can lock the processor's keys, you need to press any key to unlock, prompt button 1276 to unlock.

Language/语言 submenu



English	System language show as English
Simplified Chinese	System language show as Simplified Chinese
Traditional Chinese	System language show as Traditional Chinese

User Guidance



User guidance is a short cut to LED screen setting. For more configuration, please enter this menu.

Warranty

The whole unit warranty

- One year (since the buying date);
- If the invoice is lost, the 60 days after the production date will be the warranty start date for the product.

The warranty provisions

- The machine soaking and collisions produced besmirch or surface scratches and other abnormal using causes of malfunction or damage;
- Demolition machine or modification, which is not to be agreed by our company;
- Using in the not specified used working conditions, resulting in fault or damage (such as high temperature, low voltage or unstable etc.);
- Force majeure (such as fire, earthquake, etc.) or natural disasters (like lightning, etc) caused the fault or damage;
- Beyond the product warranty.