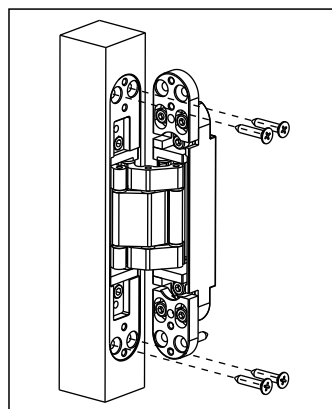
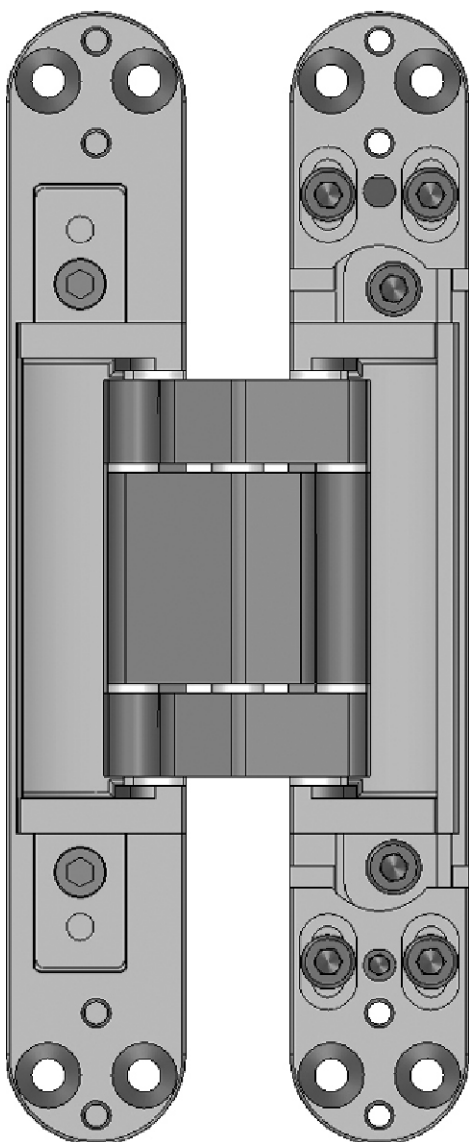
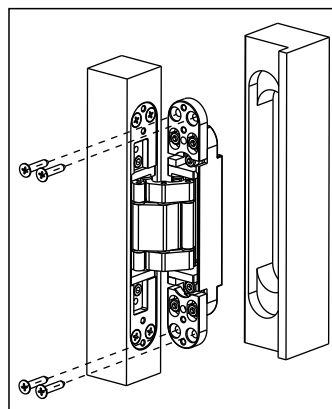


# G80

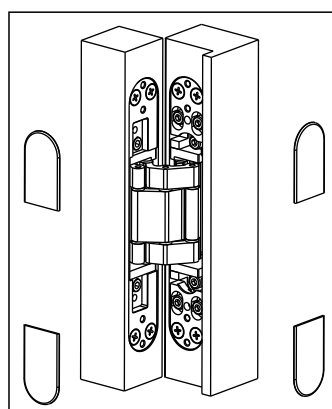
## Concealed hinge system for unrebated interior doors



Conduct the routing, cutter 24 mm $\varnothing$ , collar ring 30 mm  $\varnothing$ , screw hinge door part (marked as door) using 5 mm  $\varnothing$  wood screws.



Fasten hinge frame part depending on the frame type.  
If required, please loose slightly the upper clamping screws for the height adjustment.  
**Block frame:** Screw with 5 mm  $\varnothing$  wood screws  
For further frame types, see page 2



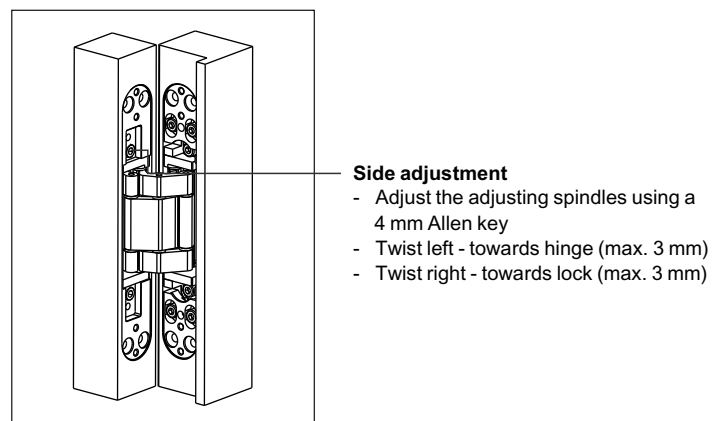
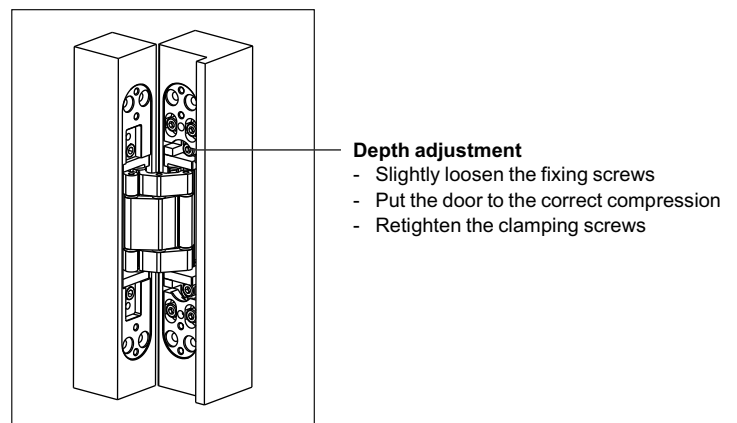
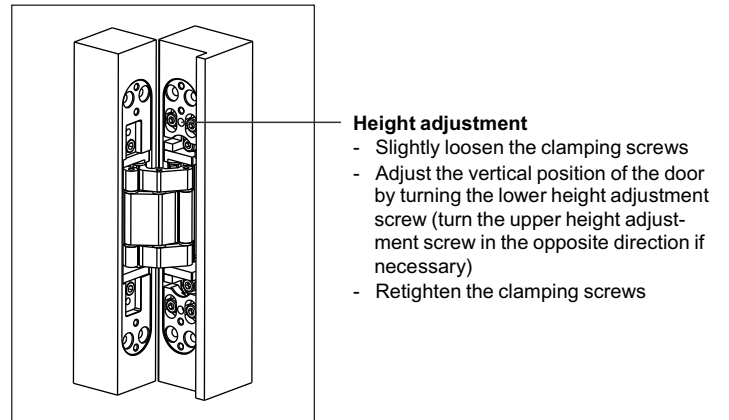
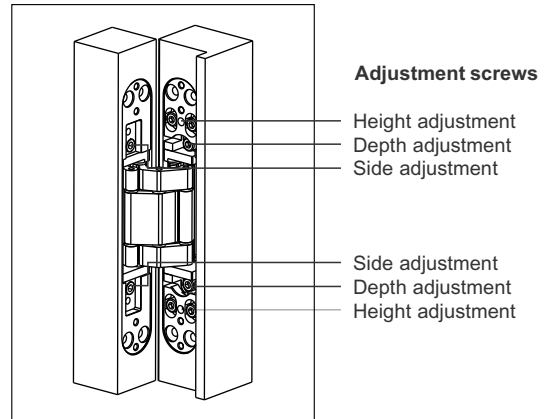
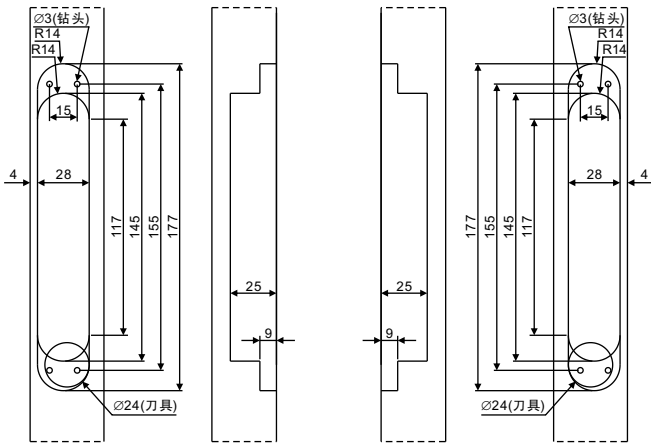
Screw the small cover plates using the enclosed tapping screws onto frame and door part.

Double-check the fastening of all clamping and fixing screws after installation.

Infinitely variable 3D adjustment:  
Side and height +/- 3 mm, depth +/- 1 mm  
Adjustments made using a 4 mm Allen key

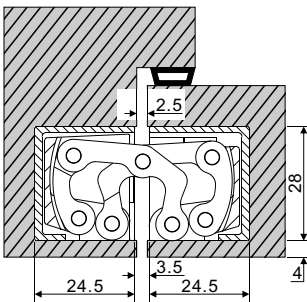
# G80

## Concealed hinge system for unrebated interior doors



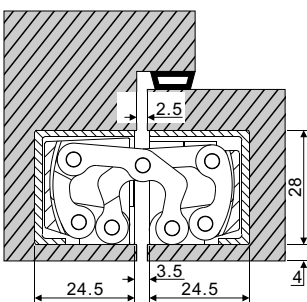
### Installation situations of further frame types

#### Wooden casing frame



Screw the hinge using the enclosed M 5 screws.  
Depending on the frame design, use the small spacer plates.

#### Steel frame



The steel frame must be equipped with a receiver for fastening.

**Aluminium frame:** with the receiver of the frame manufacturer