



# Rotary Axis Attachment

## Safety Information

- Keep this device clean and free of potentially flammable or reflective dust and swarf.
- **DO NOT** place body parts in or near the engraving path.
- **ALWAYS** wear appropriate personal protective equipment such as protective eyewear when operating your laser. If this device is being used on an open bed, it is also recommended to secure the worksite or erect protective screens around the laser path to prevent injury to passersby.
- **DO NOT** use this device with items too wide or long for its rails.
- **DO NOT** assemble or disassemble this device without proper training.

## Installation

1. Place this rotary axis on the workbed. Ensure that the placement allows the laser head to move along the full range of its X axis without obstruction.
2. Connect the rotary device's connection to the Y-axis port inside the engraver or the rotary axis port behind your engraver.

## Specifications

Input Voltage	24 V
Rated Power	46 W
Product Dimensions	14.1×6.1×2.9 in. (35.9×15.5×7.3cm)
Distance between Rollers	0.2–2.9 in. (5–73 mm)
Roller Length	10.4 in. (26.4 cm)
Fixed Roller Height	2.9 in. (7.3 cm)
Net Weight	4.6 lb. /2.07kg

## Operation

1. Place your item gently on the rollers.
2. Use your engraver's control panel or your engraving software to add your design, making any necessary adjustments as you go.

## Maintenance

- Clean this device with a soft moist cloth to remove any dust or debris that may accumulate. Allow time for any moisture to air dry before further use.

## Contact Us

If you do have any questions while reading the manual or setting up your machine, feel free to give us a call at +1 (213)554-8829 or email [support@monportlaser.com](mailto:support@monportlaser.com) and a member of our technical support team would be happy to answer your questions.