

FORM 1

No.	Parent code	Content	Subitem code	Factory value
1	-0.1-	Set start time	Setting range: 1-15 (corresponding time 5s-0.1s)	7
2	-0.2-	Set stop time	Setting range: 1-15 (corresponding time 5s-0.1s)	7
3	-0.3-	Minimum frequency compensation	Setting range: 5-15	8
4	-0.4-	Set compensation maximum frequency	Setting range: 5.0-30.0Hz	20
5	-0.5-	Set the highest frequency voltage ratio of compensation	Setting range: 25-85	55
6	-0.6-	Maximum frequency limiting voltage ratio	Setting range: 80-128	128
7	-0.7-	Rs485 baud rate	0:48(4800) 2:192(19200) 1:96(9600) 3:384(38400)	96
8	-0.8-	Rs485 format, ASCII	1:8N1 3:8E1 2:8N2 4:801	8N1
9	-0.9-	Machine number	1-255	1
			0: Panel keyboard control	
			1: Panel potentiometer control	
10	-1.0-	Source of working frequency	2: External analog signal input (output voltage is 0-5V) or external potentiometer	1
			3: RS485 (RS485)	
			4: Segment speed input	
11	-1.1-	Start/stop source of control	0: Panel keyboard control	
			1: RS485 (RS485)	0
			2: Turn forward when power on	
			3: Turn reverse when power on	
			4: External port	
12	-1.2-	Parking method	0: Inertia stop	1
			1: Deceleration stop	
			2: Brake stop	
13	-1.3-	M* function selection	0: M1 forward rotation / stop, M2 reverse rotation / stop	0
			1: M1 operation / stop, M2 reverse rotation / forward rotation	
			2: M1 operation / stop, M2 section speed	
14	-1.4-	M0 function selection	0: Indication in operation	0
			1: Set arrival indication	
			2: Fault indication	
			3: Undefined (customizable)	
15	-1.5-	Overload protection selection	Undefined	
16	-1.6-	Over temperature protection selection	40℃~100℃	90℃
17	-1.7-	Maximum frequency setting	1.0~99.0Hz	50
18	-1.8-	Minimum operating frequency	1.0~30.0Hz	1
19	-1.9-	Working frequency	1.0~99.0Hz	50
20	-2.0-	Corresponding frequency of the highest output voltage	35.0~99.0Hz	50
21	-2.1-	Segment speed 1 setting	1.0~99.0Hz	5
22	-2.2-	Segment speed 2 setting	1.0~99.0Hz	10
23	-2.3-	Segment speed 3 setting	1.0~99.0Hz	20
24	-2.4-	Segment speed 4 setting	1.0~99.0Hz	25
25	-2.5-	Segment speed 5 setting	1.0~99.0Hz	35
26	-2.6-	Segment speed 6 setting	1.0~99.0Hz	40
27	-2.7-	Segment speed 7 setting	1.0~99.0Hz	45
28	-2.8-	Operating arrival frequency	1.0~99.0Hz	45
29	-2.9-	Undefined (customizable)
30	-3.0-	Current display selection	1: percentage	1
31	-3.1-	Undefined (customizable)
32	-3.2-	Braking frequency at stop	0.0-50.0Hz	0
33	-3.3-	Braking time	0.0-5.0S	0
34	-3.4-	Braking coefficient	0-30%	0
35	-3.5-	Polar logarithm	1-6	2
36	-3.6-	Motor slip	0.01~1.00	1
37	-3.7-	Rated speed of motor	1~9999	1500
38	-3.8-	Segment speed 0 setting	1.0~99.0Hz	1
39	-9.1-	Restore default value	Display flashing CLE, press start / stop key to restore	
40	-9.5-	Reset MCU	Display flashing - 8.88, press start / stop key to restore	-8.88
41	-9.6-			
42	-9.7-	Hardware version number		-X.xx
43	-9.8-	Software version number		-X.xx