

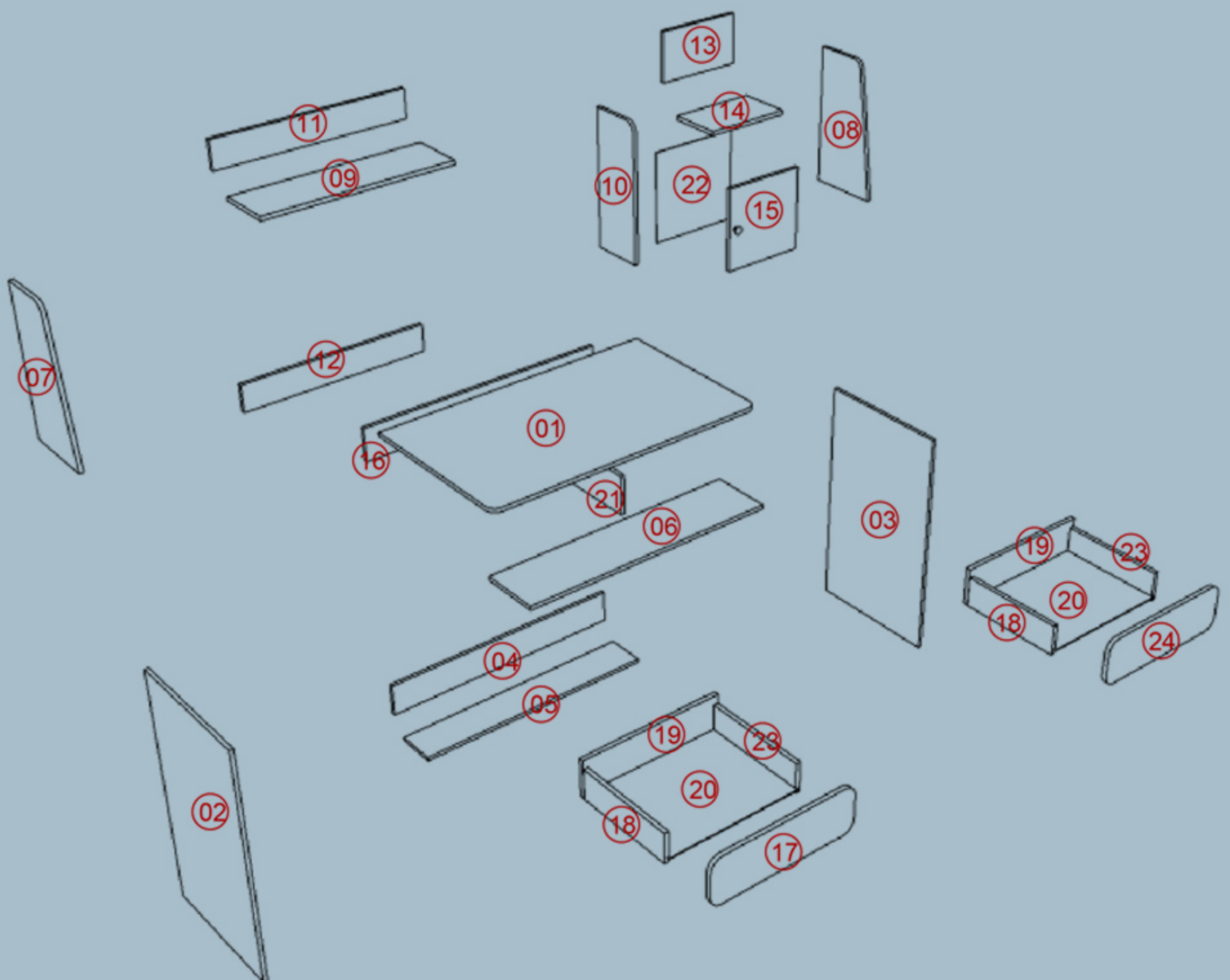
# Study & Office Desk Installation Instruction

Product accessories and quantity ●

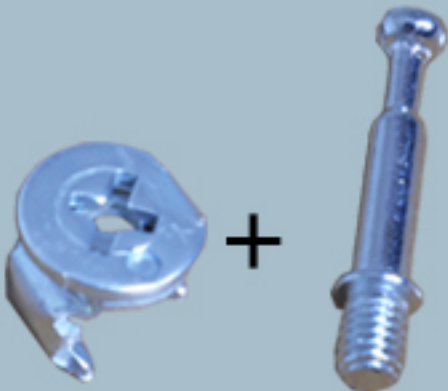


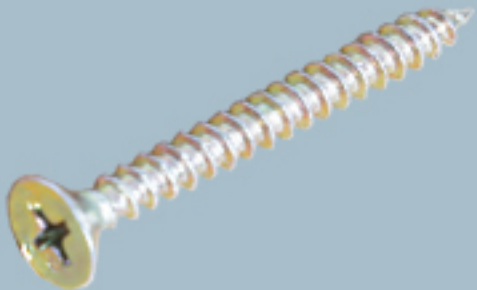
Eccentric cam screw installation ●

Drawer part installation ●

Main body installation ●



# First. Number of products and accessories

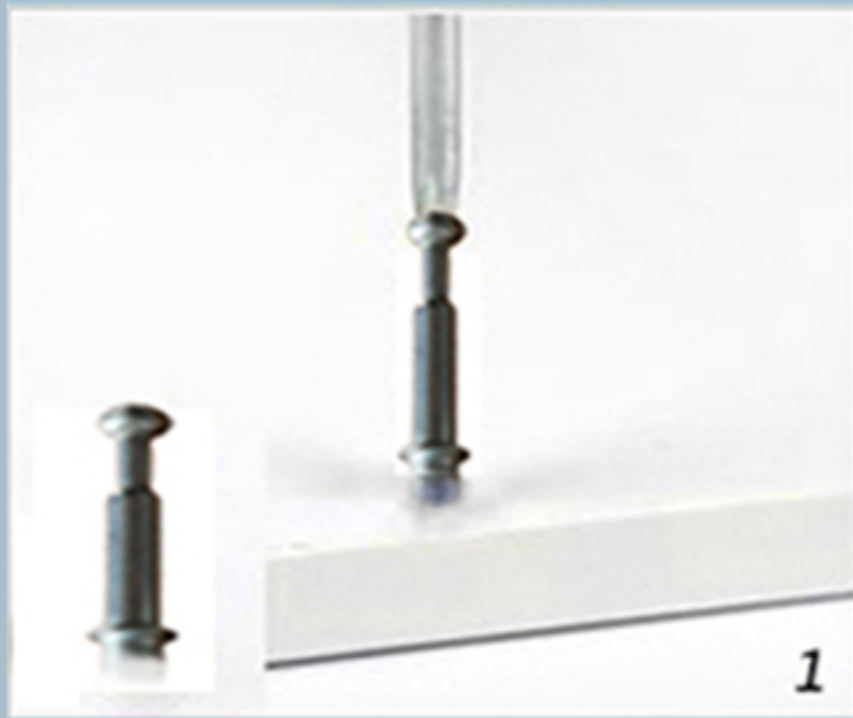
			
eccentric screw Cross lock & bar	handle	Shelf pins	handle screw
D0 × 11	J11 × 1	K0 × 6	B14 × 1
			
Tapping Screw 4*35	small iron nails	bulkhead spring pin	screwdriver
B3 × 52	K20 × 7	L8 × 1	1



Kind tips:

1. Please distinguish the plates according to the drawings during installation. The instructions are for reference only;
2. Tighten the screws to 70% tightness. Tighten them after they are all finished!
3. Some sheets have a red face. The red face is facing down or inward.
4. Please read all the drawings before installation
5. If there are extra screw accessories, it is the spare screws given by the manufacturer!

## Second. Eccentric Cam Screw Installation



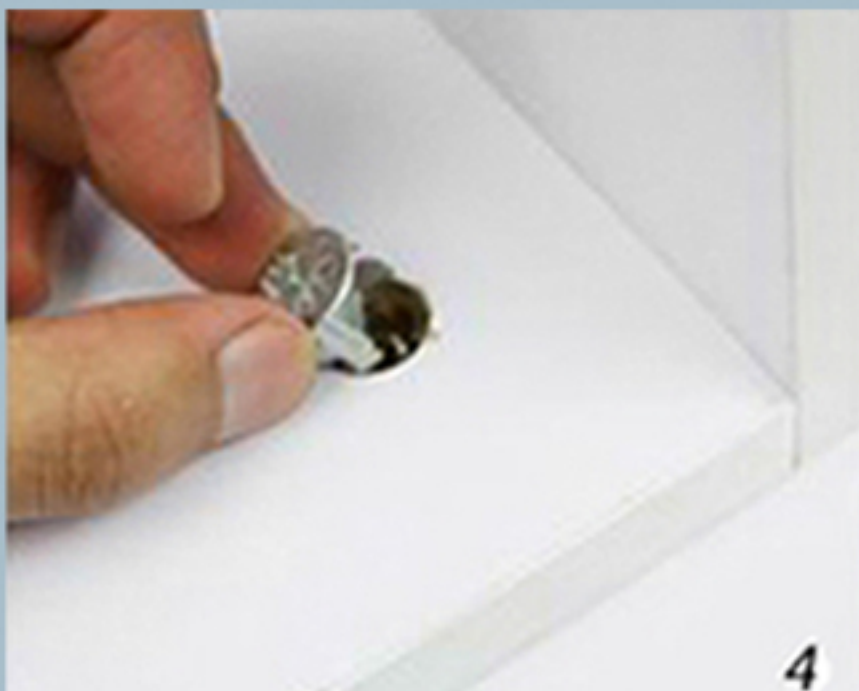
Screw all the eccentric screw bars to the board



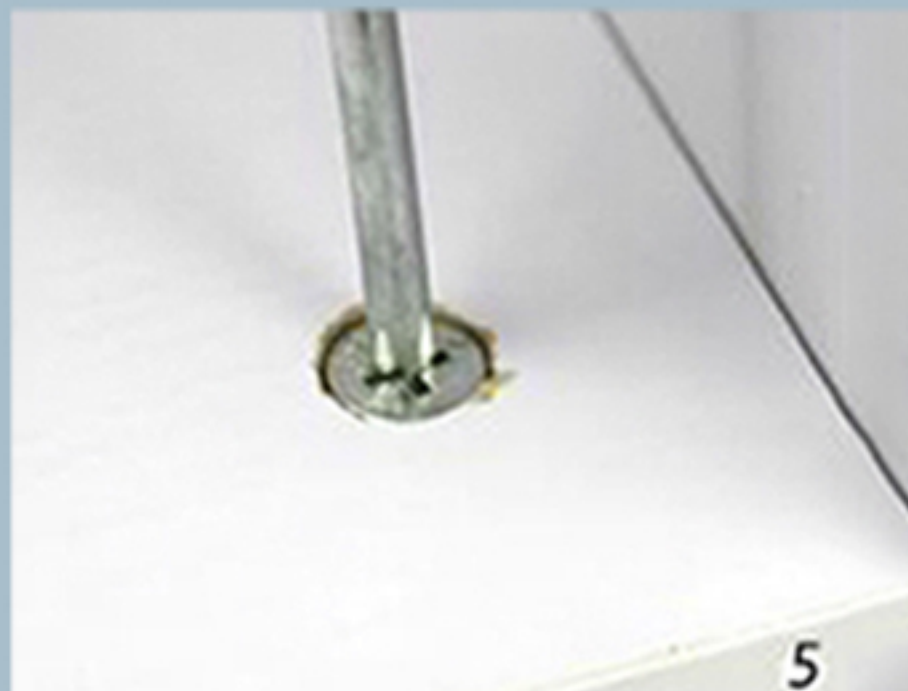
Find the corresponding board to insert



Find the round hole



Insert the eccentric cam cross screw into the round hole



Turn clockwise 180° to lock the screw bar



Screw direction

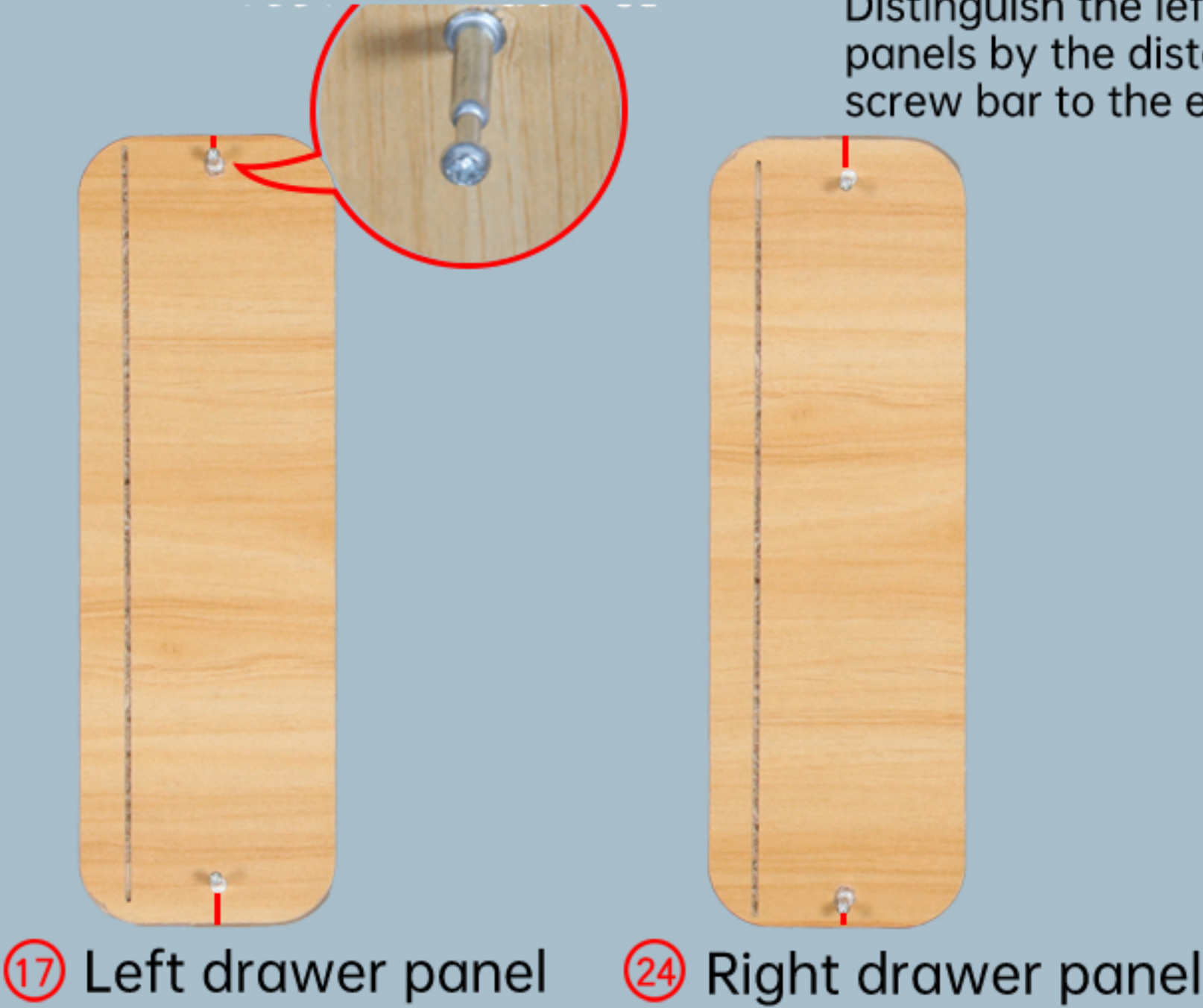


# Third. Begin installation: drawer part installation

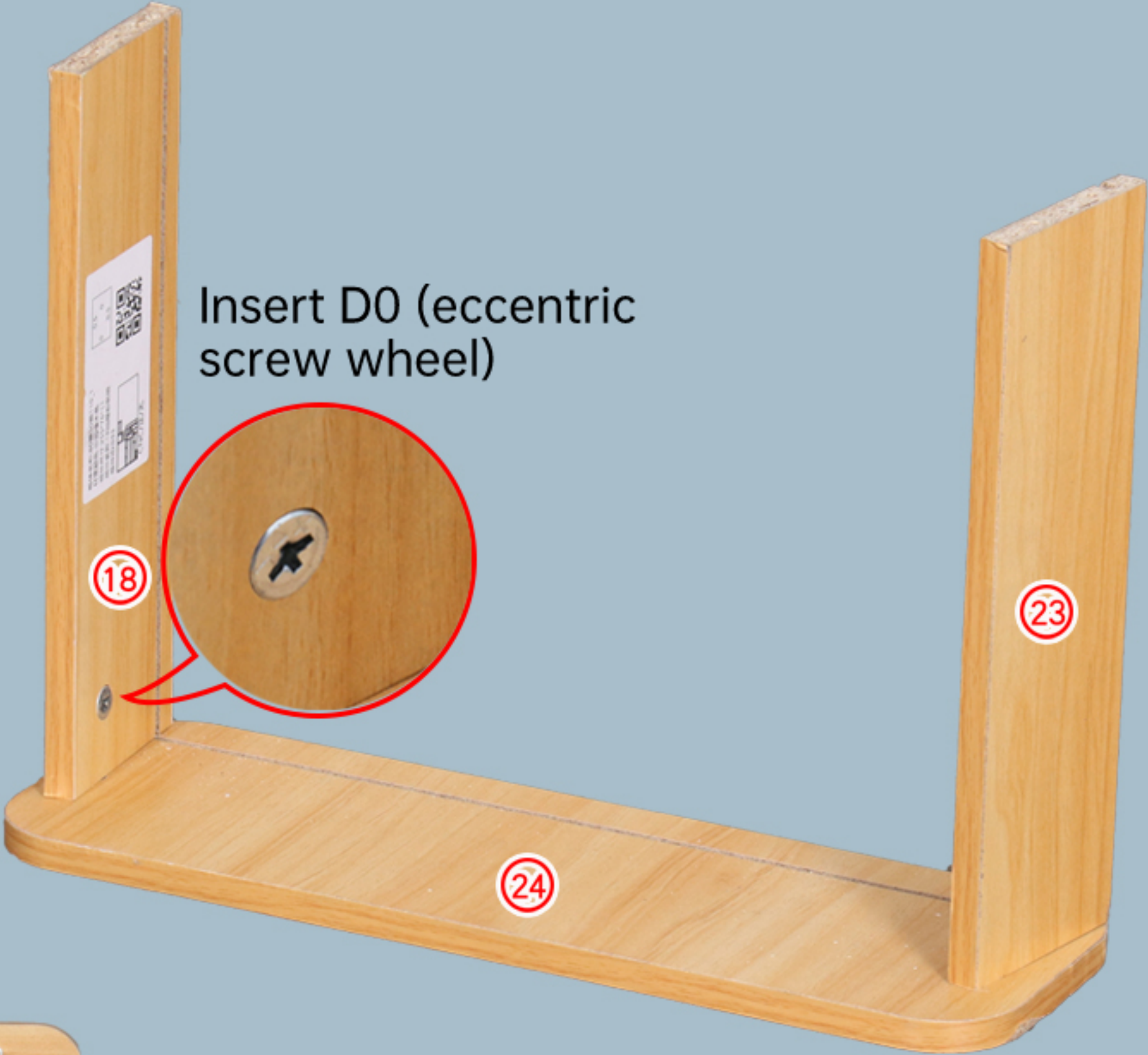
<1>

Non-penetrating holes on 17 and 24 planks  
screw into D0 (eccentric screw bar)

Distinguish the left and right drawer  
panels by the distance from the  
screw bar to the edge



<2>

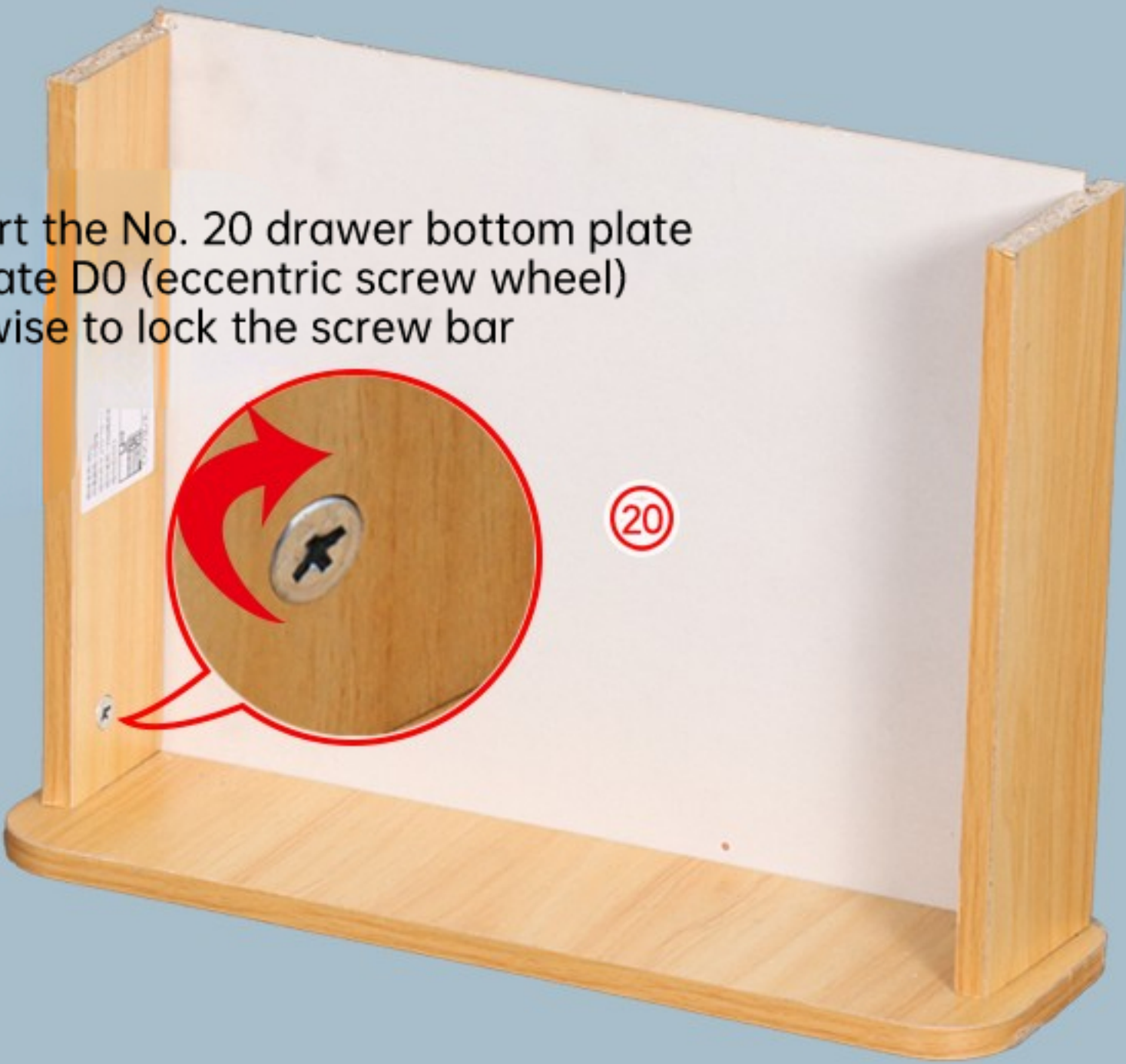




- 1. Insert the No. 20 drawer bottom plate
- 2. Rotate D0 (eccentric screw wheel) clockwise to lock the screw bar



20 drawer bottom



The right drawer is installed



19 drawer backslash

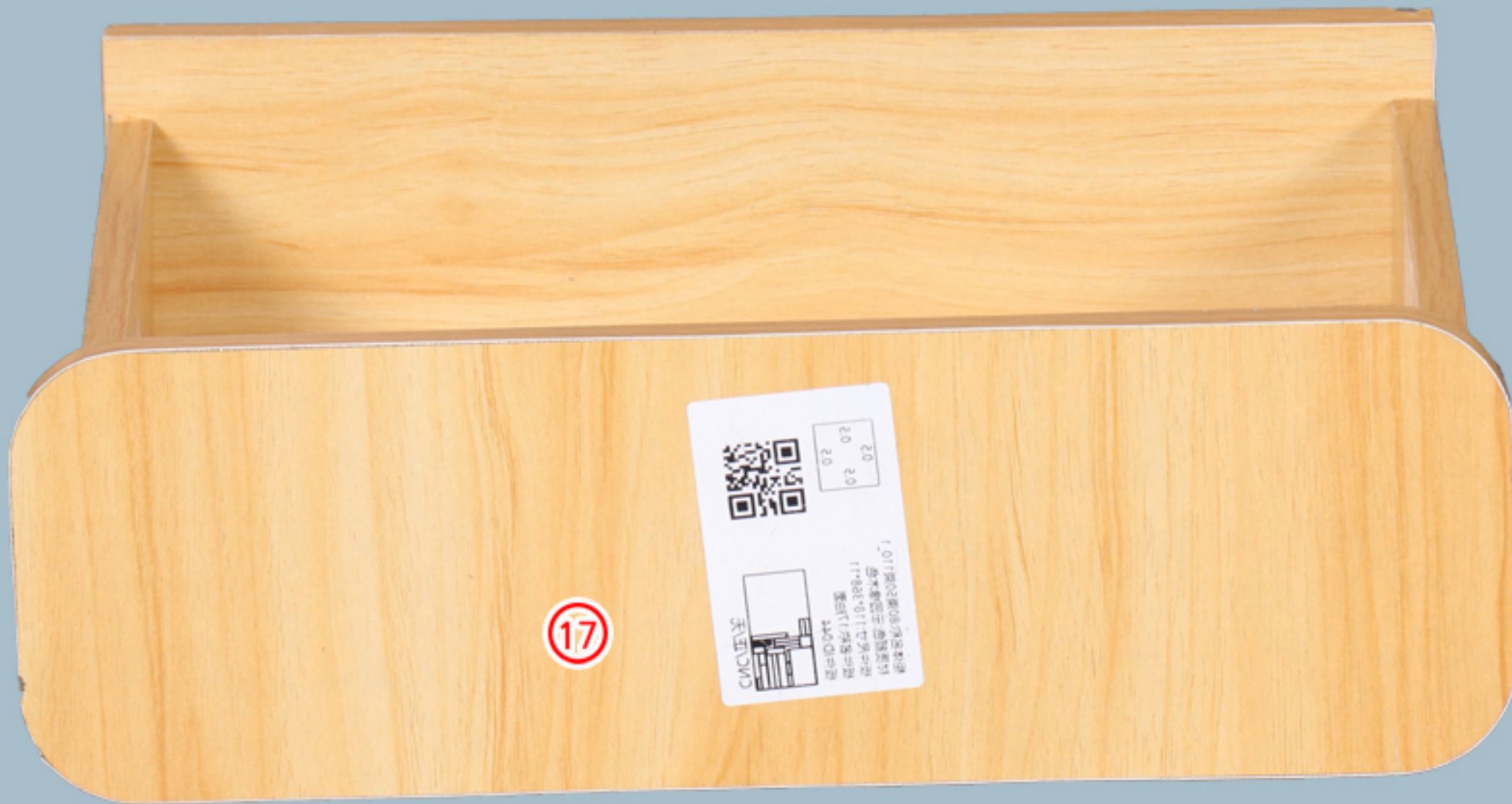


4\*35 Tapping Screw

B3 × 4



<5> Refer to the above tutorial to install the left drawer

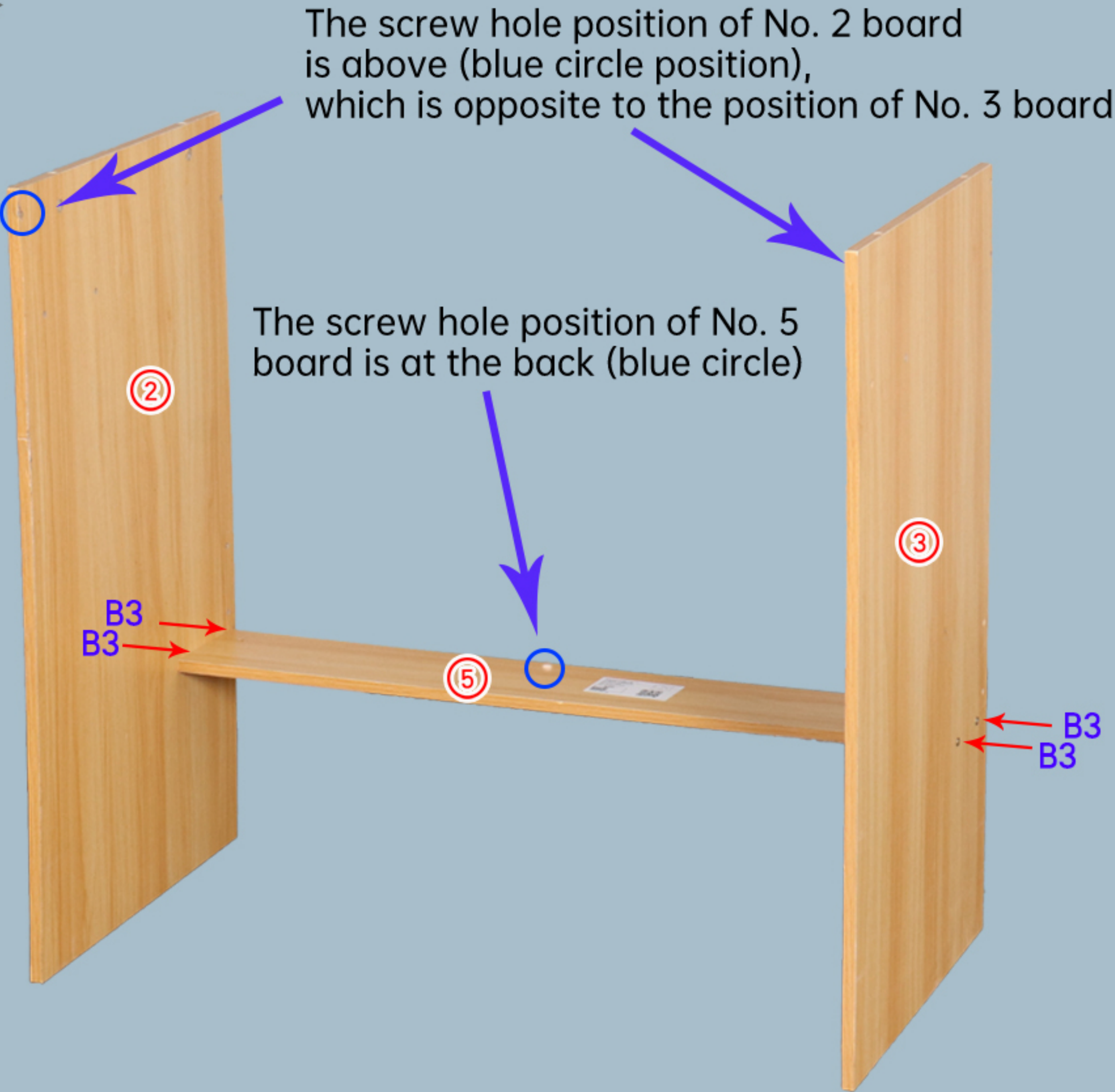


⑪ Right drawer panel



# Fourth. Installation under the table

<1>



② Left panel



③ Right panel

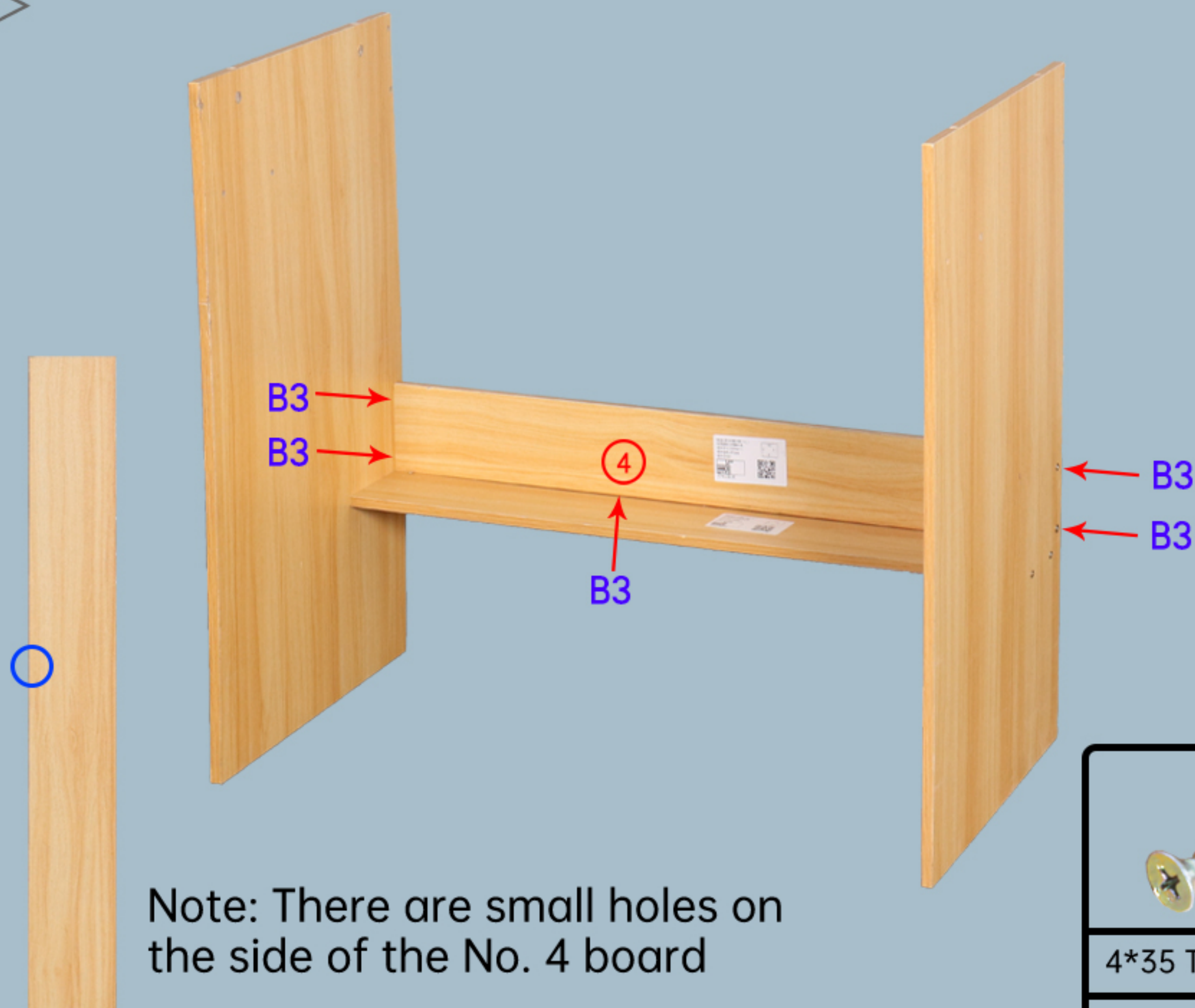


⑤ Lower board





<2>



④

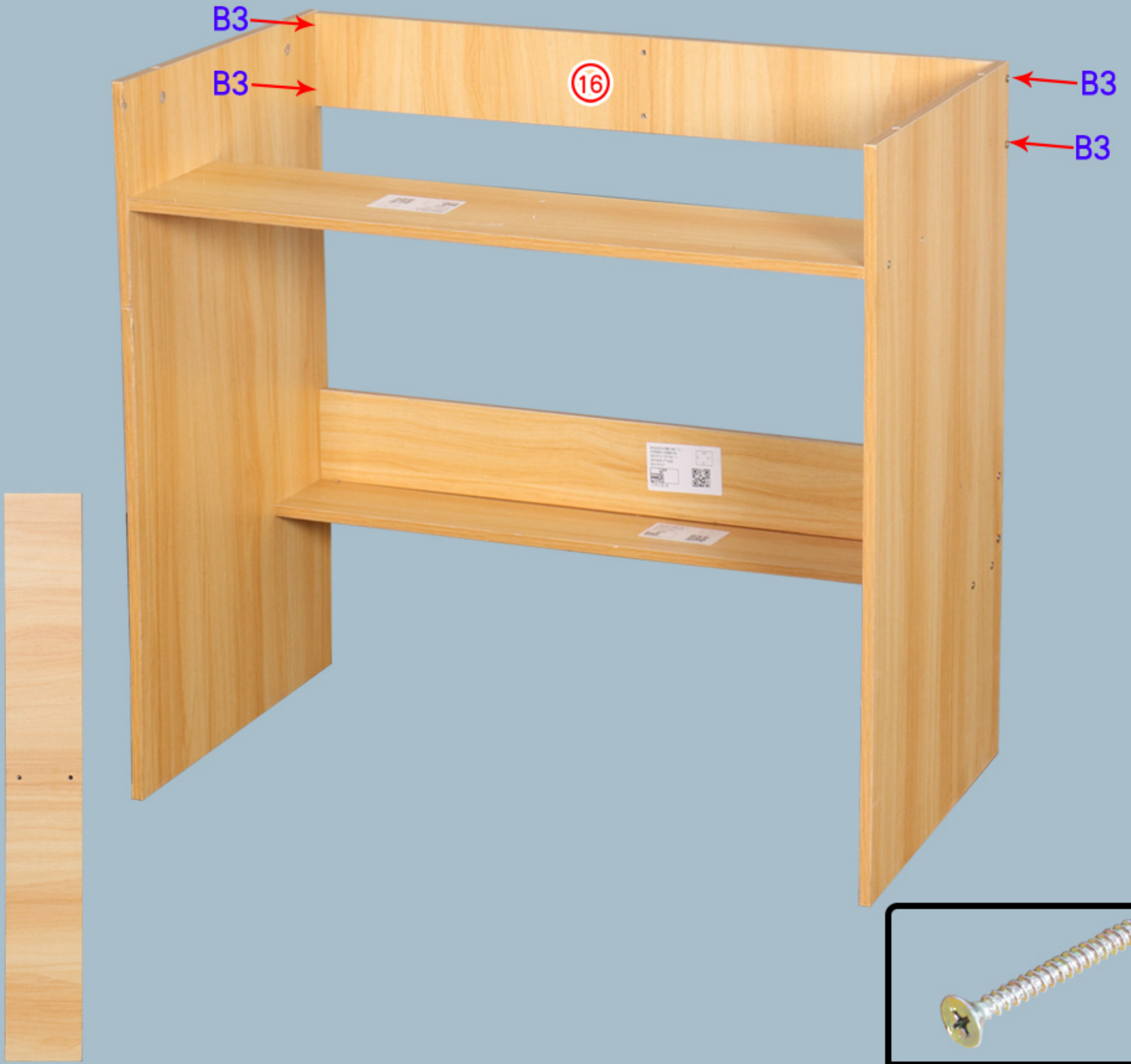
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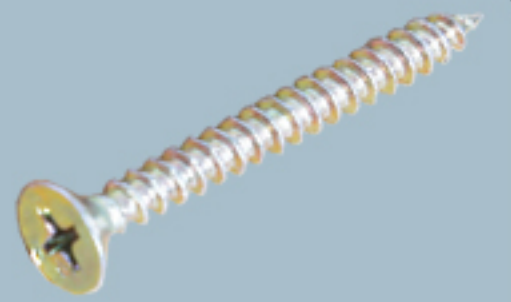
⑥ drawer lower panel



<4>



16 baffle

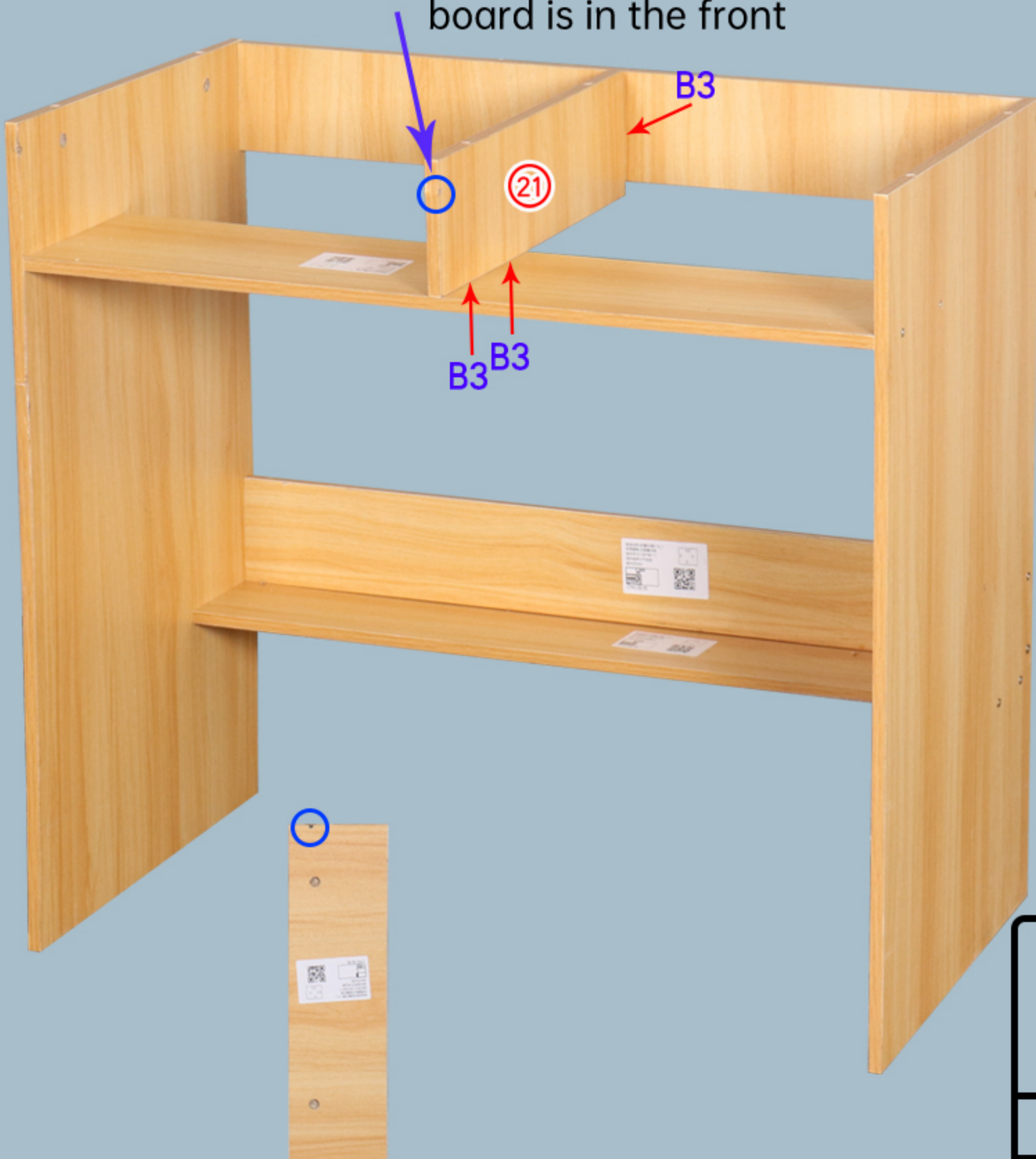


4\*35 Tapping Screw

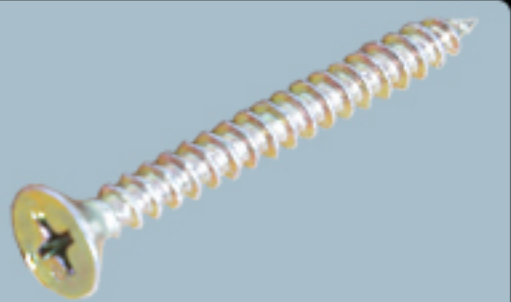
B3 × 4

<5>

The screw hole position of No. 21 board is in the front



21 Middle vertical plate



4\*35 Tapping Screw

B3 × 3



# Fifth: the upper part of the installation

<1>

No. 8 and No. 10 arcs in front

No. 10 plate screwed into D0  
(eccentric screw bar)  
(blue circle  
non-penetrating hole)

⑧ Upper right panel    ⑩ upper middle vertical panel    ⑭ upper door panel

	+	
eccentric screw lock & bar		4*35 Tapping Screw
D0 × 1		B3 × 4

<2>

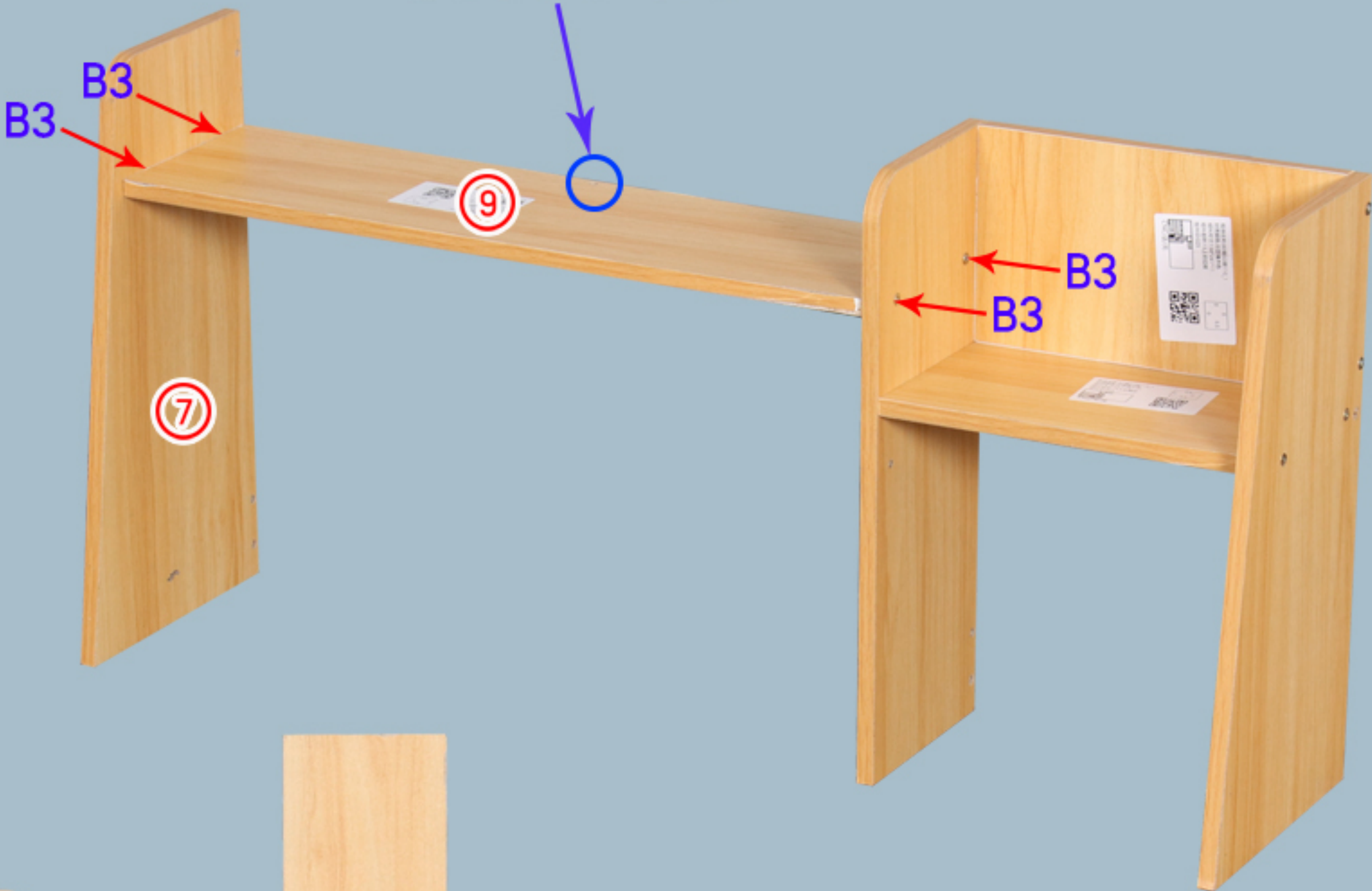
⑬ upper bezel

4*35 Tapping Screw
B3 × 4



<3>

The screw hole position of No. 9 board  
is at the back (blue circle position)



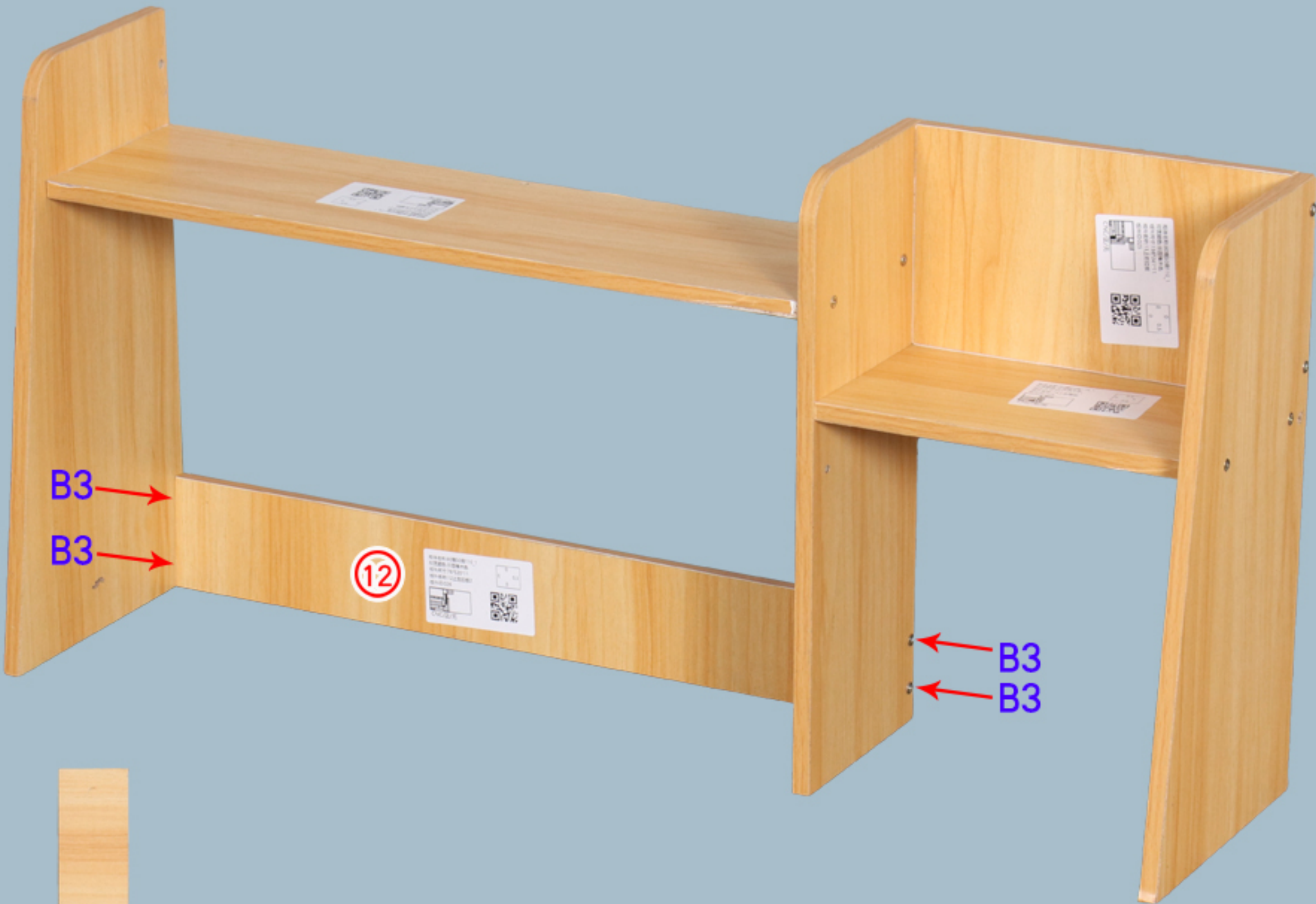
⑦ upper left panel



⑨ upper panel


4*35 Tapping Screw
B3×4

<4>



⑫


4*35 Tapping Screw
B3×4

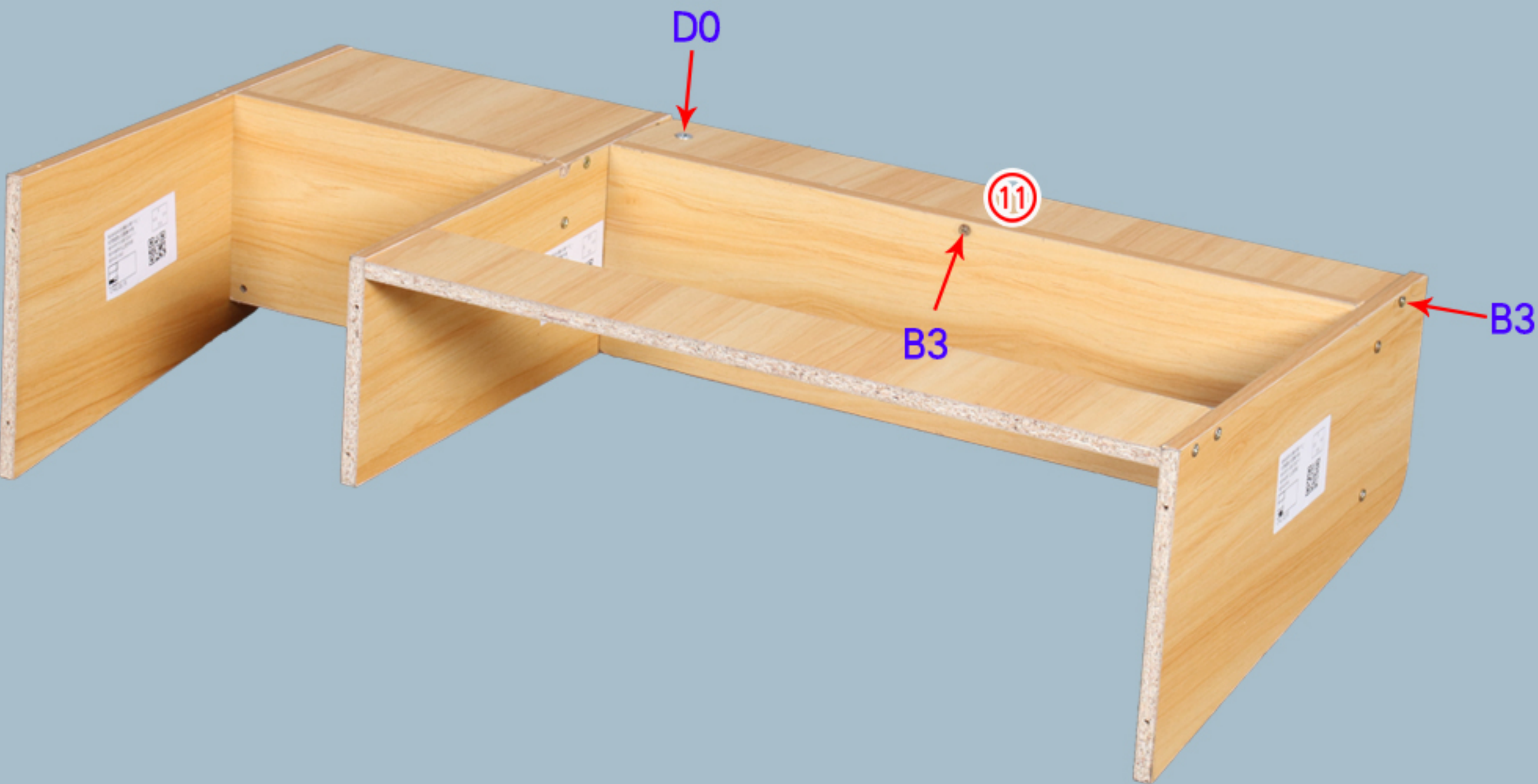


<5>

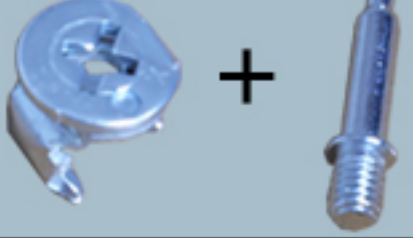
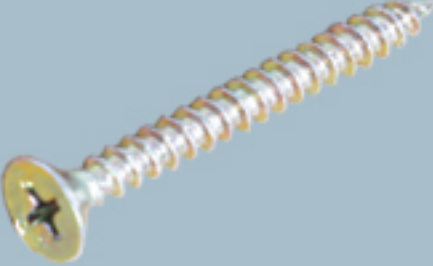
The overall flip is as follows



<6>



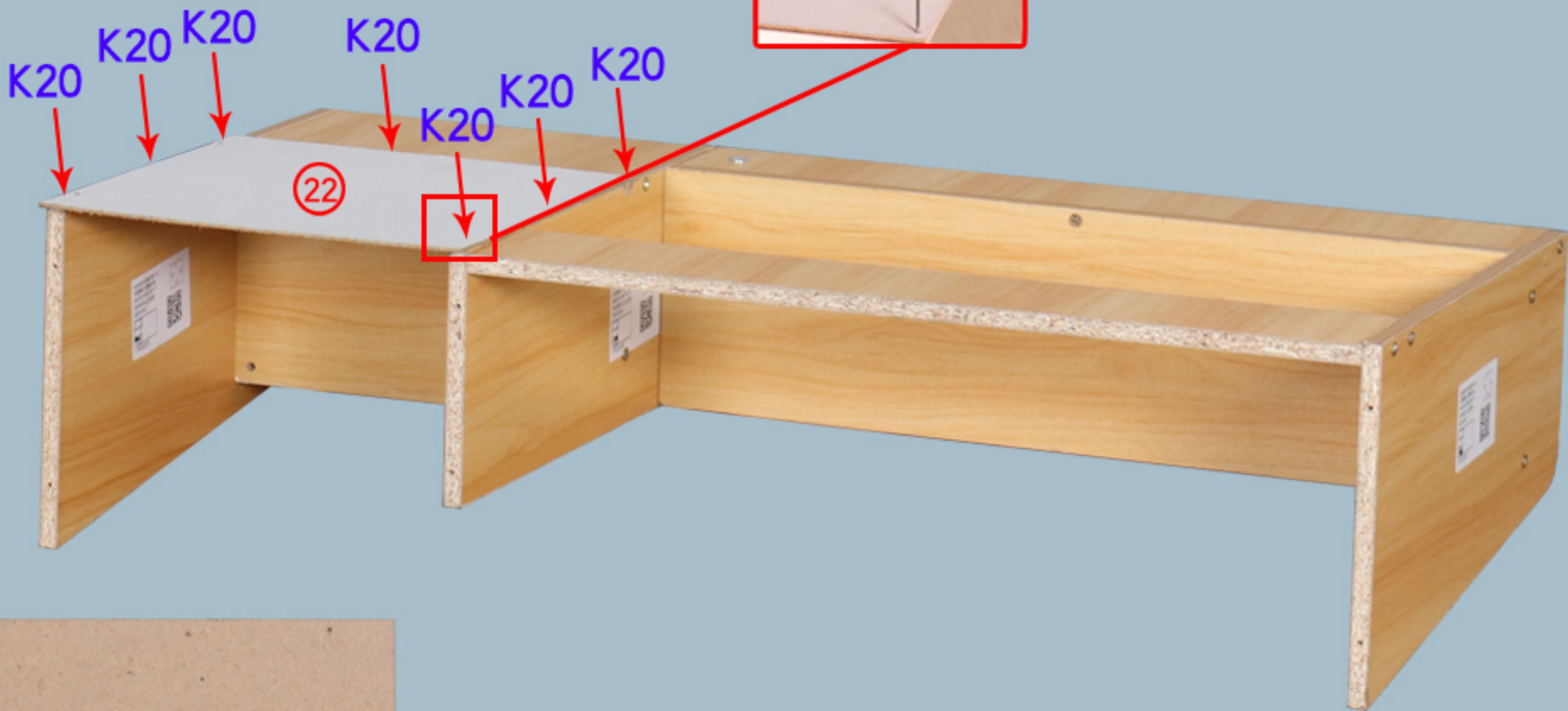
11 Connection board

	
eccentric screw lock & bar	4*35 Tapping Screw
D0 × 1	B3 × 2



<7>

Use a hammer to drive  
in small nails K20



22 connection board

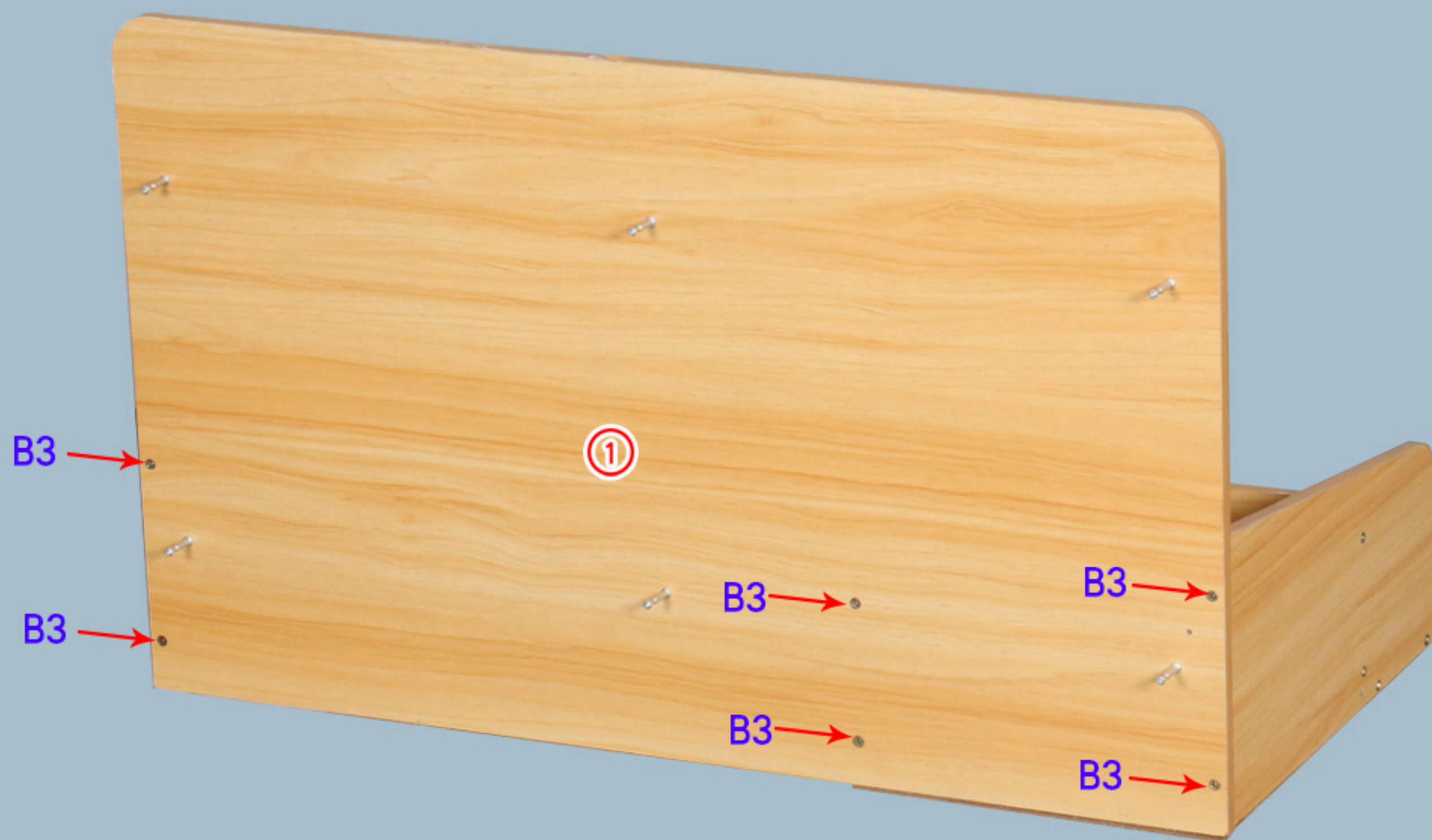


<8>

The overall flip is as follows







① desktop board



4\*35 Tapping Screw

B3 × 6



# Sixth: The overall installation is as follows

<1>

Combination of upper and lower parts

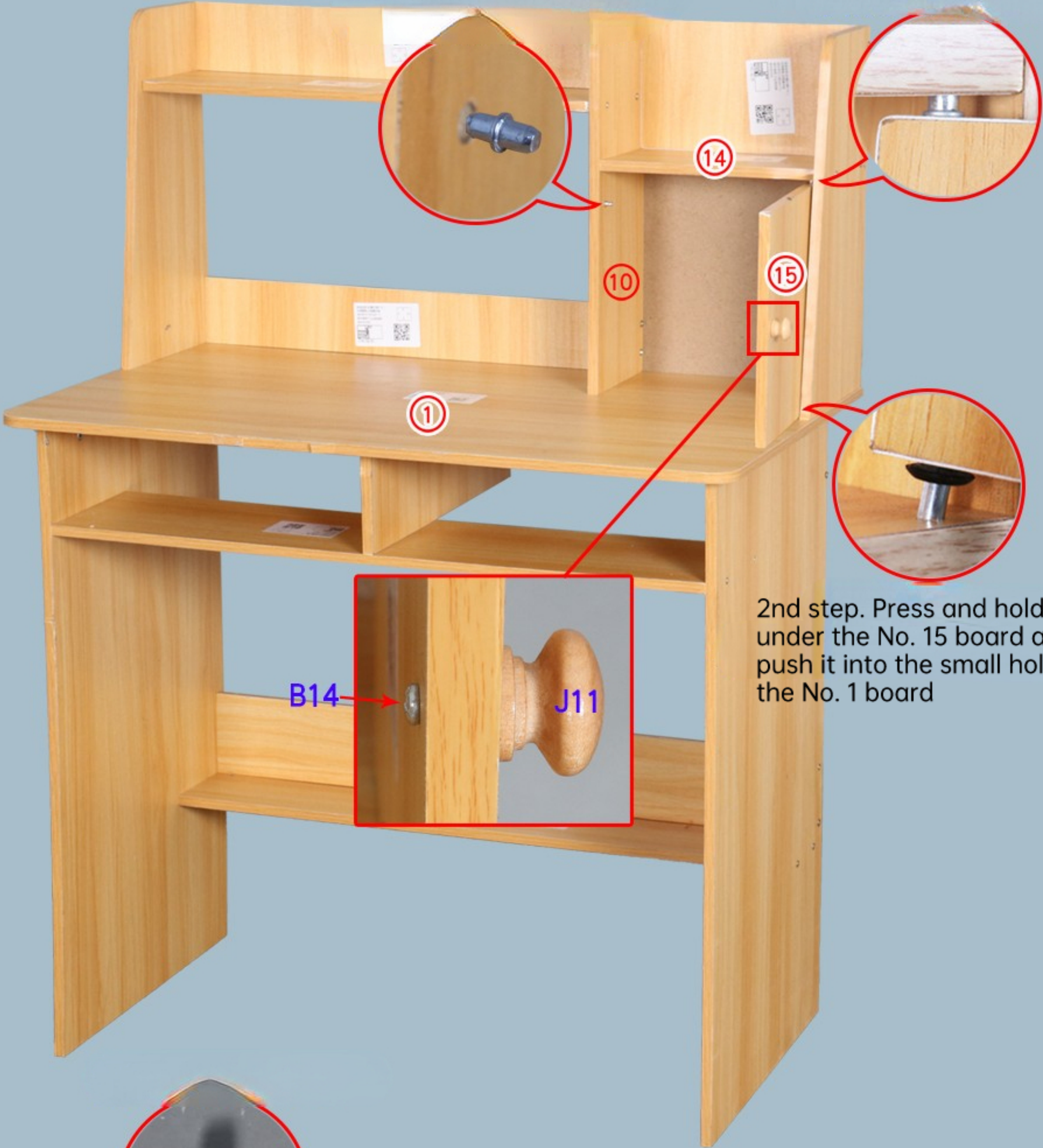




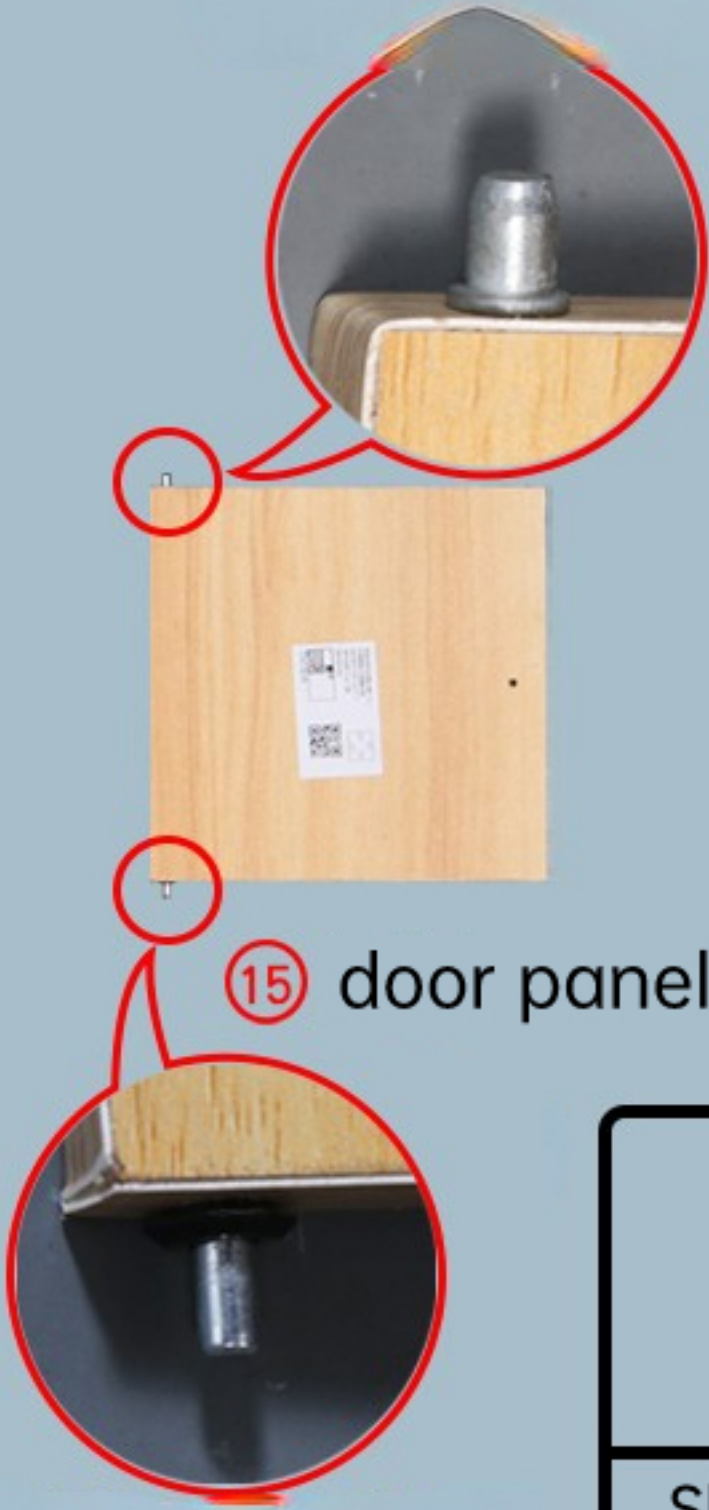
<2>

No. 10 board is inserted into K0,  
K0 is used to block the door





1st step. Align K0 on the No. 15  
board with the small hole below  
the No. 14 board and insert it



2nd step. Press and hold L8  
under the No. 15 board and  
push it into the small hole on  
the No. 1 board



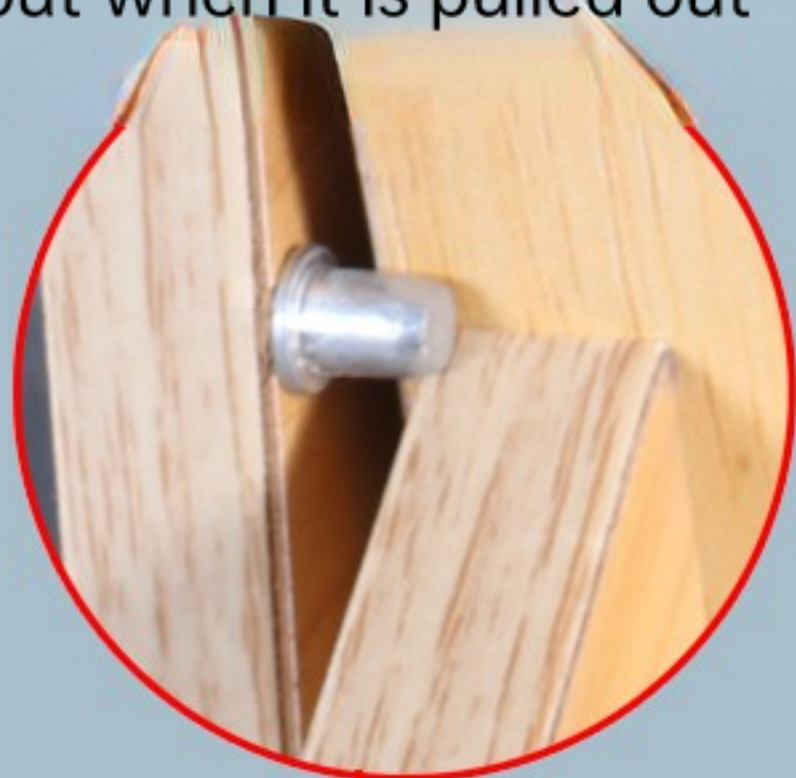
15 door panel

			
Shelf spring pin	4*14 screws	handle	shelf iron pin
L8×1	B14×1	J11×1	K0×2



<3>

Insert K0, the function of K0 is to prevent the drawer from falling out when it is pulled out



Shelf pins

K0×4





