

## YF67—32"40"（80x100cm）Pneumatic Heat Press Manual





### Technical Specification

1. Voltage: Single phase voltage 220V
2. Power: 7000W
3. Rate: 50—60Hz
4. Temp Range: 0—250°C
5. Time Range: 0—999S
6. Gross Weight: 270KG

### Setting Time and Temperature

1. Temperature Setting:

Turn on the power supply switch (on the right side of machine) and the switch on display panel, now temp control showing the last set temperate, so you can start to set the temperature required. Adjust the temperature by  or , after 5 seconds flashing, it start heating up



Temperature control







Time control

## 2. Time Setting:

Selecting the “H”、 “M”、 “S”you required, normally we use “S”.If need 30s, it should be 00S30. The maximum time can be set to 99S99,that is 9999s.

## 3. Temperature difference Correction

In power-on state, press and hold the two keys  and  at the same time, the temperature control will cross-display “ S C ”and “ figure”. When the measured temperature of heating board is lower than temperature on display, calculate the temperature difference, press  to minus the temperature difference. If measured temperature of heating board is higher than temperature on display, press  to add the temperature difference.

## Procedures

1. Connecting the power wire to electric brake, the rate current of electric must be higher or equal to 40A.
2. Connecting the intake-tube to air compressor.
3. Turn on the power supply switch, adjust the pressure of air pressure filter regulator to 6-8kg
4. Turn on the power switch on display panel, then the upper platen is heating up automatically .
5. Turn the red Emergency stop button clockwise to let it release to normal state. And also revolve the transform button to Manual Model.
6. Setting the temperature and time as above instruction. And then waiting for

the temperature rising to set temperature.

7. Draw out the bottom platen by the handle, put the transferring media on it and draw in the platen. Press the green "Manual start" button. The heating platen close down automatically. Time is counting down, once time is up. The heat platen will open automatically. Then draw out the bottom platen again and peel off the heat transfer paper, the transferring work is done.



### Notes:

1. The stand size is large, so we pack it by parts. When you receive the package, please assemble the stand according to the instruction. Please tighten all the screws to avoid the risk because of loosening.
2. When moving the machine with stand, at least need two people to work together to pull it forward. The speed should not exceed 5cm/s to prevent the machine from falling down and hurting people.
3. During the working, it is strictly forbidden to touch the heating platen and no part of the body can reach between the heating platen.
4. Any technical problem, please contact the seller.