# **BCST-81**

2D Barcode Scanner

# **Instruction** Manual

#### Content

Notes	1
Product Overview	2
Product Specification	2
LED Indicator	3
Supported Barcode Type	3
How to Set up the Scanner	4
Basic Settings	5
System Setting	5
Write to Custom Defaults	7
Restore Factory Setting	7
Check Software Version	8
Illuminative Light Control	8
Volume Control	8
Scanning Mode	9
Consecutive Scanning Mode	9
Induction Mode	9
Connection	11
USB Wired Mode	11
Barcode Settings	12
1D & 2D Code	12
1D Code	12
2D Code	12
UPC-A	12
UPC-A Checksum	13
UPC-A 2-digit Additional Code	13
UPC-A 5-digit Additional Code	13
Convert UPC-A to EAN-13	13
UPC-E	14
UPC-E Checksum	14
UPC-E 2-digit Additional Code	14
UPC-E 5-digit Additional Code	14
Convert UPC-E to UPC-A	14
Enable/Disable UPC-E1	15
EAN-8	15
EAN-8 Checksum	15
EAN-8 2-digit Additional Code	15
EAN-8 5-digit Additional Code	16
EAN-13 (ISBN)	16
EAN-13 Checksum	16
EAN-13 2-digit Additional Code	16
EAN-13 5-digit Additional Code	16
CODE 128	17

GS1-128 (UCC/EAN-128)	
Interleaved 2 of 5	
Interleaved 2 of 5 Recognition Range Setting	
Interleaved 2 of 5 Checksum Verification	
Transmit Interleaved 2 of 5 Checksum	
Matrix 2 of 5	
Matrix 2 of 5 Recognition Range Setting	
Matrix 2 of 5Checksum Verification	
Transmit Matrix 2 of 5 Checksum	
Industrial 2 of 5	
Industrial 2 of 5 Recognition Range Setting	
Industrial 2 of 5Checksum Verification	
Transmit Industrial 2 of 5 Checksum	
Standard 2 of 5	20
Standard 2 of 5 Recognition Range Setting	
Standard 2 of 5Checksum Verification	
Transmit Standard 2 of 5 Checksum	21
Code 39	21
Code 39 Recognition Range Setting	
Code 39 Checksum Verification	
Code 39 Checksum	
Transmit Code 93 START/STOP Characters	
Code 93	
Code 93 Recognition Range Setting	
Code 93 Checksum Verification	
Transmit Code 93 Checksum	23
Code 11	23
Code11 Recognition Range Setting	23
Code 11 Checksum Code	
Transmit Code 11 Checksum	24
Codabar	
Codabar Recognition Range Setting	
Format of START/STOP Characters	
Transmit START/STOP Characters	25
MSI	25
MSI Recognition Range Setting	
GS1-Databar	
QR Code	
Inverse QR Code	26
Data Matrix	
Inverse Data Matrix	26
PDF 417	26
Aztec code	
dit Data Format	

Code ID	27
Code ID List	27
Ending Character Setting	28
1D Inverse Code	28
Custom Code Prefix/Suffix Setting	29
Delete Characters on Output Result	30
Uppercase/Lowercase	31
Settings of Data Coding Format	31
ppendix I	32
ppendix II	33

# Notes

#### Safety Notes

Please do not dismantle the barcode scanner or place any foreign parts in it to prevent short circuit or circuit damage.

Please do not leave the barcode scanner or battery near fire.

#### Maintenance Notes

Use a clean damp cloth to wipe the outer shell of the barcode scanner.

Store the barcode scanner at the place that is dustless, dry, away from light and strong magnetic area.

If any malfunctions happen, please record the situation, and contact our customer service.

# **Product Overview**

## **Product Specification**

Collection Capacity		
Collection Method	Image Type, CMOS Sensor	
Acquisition Speed	1/120 second	
Viewing Angle	Horizontal 45°, Vertical 35°	
Decode Capacity		
Resolution	≥ 4mil	
Reading Method	Dynamic reading	
Decode Angle	Roll 360°, Pitch $\pm$ 65°, Yaw $\pm$ 60°	
	In compliance with domestic and international general 2D code	
	standards: QR Code, Data Matrix, PDF417, etc.	
	In compliance with domestic and international general 1D code	
Supported Barcode		
	UPC-A, UPC-E, EAN-8, EAN-13, ISBN, COde 128, GST 128,	
	ISBT 128, Code 39, Code93,Code 11, Interleaved 2 of 5,	
	Industrial 2 of 5,Matrix 25, Standard 25, Codabar,	
	MSI/MSI PLESSEY, GS1 DataBar, etc.	
Print Contrast	20%	
LED		
Fill Light	Red	
Physical Parameters		
Dimensions(mm)	85mm*85mm*155mm (L×W×H)	
Weight	250g	
Interface		
Socket	10P10C RJ45	
Communication		
Interface	USB, R5232	
Scanning Mode	Consecutive Scanning Mode / Induction Mode	
Scan Prompt	Beep, Green LED	
USB Cable (Optional)	2m USB cable, 2m RS232 cable	
Environmental Parameters		
Operating Temperature	-30°C ~70°C	
Storage Temperature	-40°C ∼ 80°C	
Humidity	Relative humidity 5% ~ 95%(No condensation)	
Ambient Light	Max.100,000 Lux	

Electrical Parameters	
Input Voltage	5V
Working Current	Less than 500mA

### LED Indicator

Indicator Status	Explanations
Green light flashes once	A barcode is successfully read and uploaded to computer
Steady Red Light	Under commodity barcode mode.
Steady Blue Light	Under common mode.

## Supported Barcode Type

Below are the barcode types supported by BCST-81. For more details, please refer to the barcode type setting in Barcode Type Setting.

Supported Barcode Type		Defaults	
Codabar			Disabled
Code 11			Disabled
Code 128		Enabled	
GS1-128 (UCC/EA	N-128)	Enabled	
Code 39		Enabled	
Code 93			Disabled
EAN-8		Enabled	
EAN-13		Enabled	
ISBN			Disabled
UPC-A		Enabled	
UPC-E		Enabled	
MSI			Disabled
	Interleaved 2 of 5	Enabled	
2 of 5 Darcadas	Matrix 2 of 5		Disabled
2 OF 5 Barcodes	Industrial 2 of 5		Disabled
	Standard 2 of 5		Disabled
QR Code		Enabled	
PDF-417		Enabled	
Aztec Code			Disabled
Data Matrix			Disabled
GS1 DataBar			Disabled

# How to Set up the Scanner

You may change the settings of BCST-81 barcode scanner by scanning the command barcode in this manual. Some examples are as below.

#### Note: Those marked with (\*) in the manual are default factory settings.

Steps	Operation
1	Scan a command barcode to restore factory setting
2	Scan a command barcode to recognize 1D code:

## **Basic Settings**

System Setting

Keyboard Setting



Japanese Keyboard	Russian Keyboard
	■ 注回 注意分析 ■ 注入
Czech Keyboard	Thai Keyboard
	■ 33 ■ 2934 325 ■ 54352
Ukrainian Keyboard	Brazilian ABNT2 Keyboard
回法国 23歳25 国知処	
Greek Keyboard	Hungarian Keyboard
	■200 2000-22 ■3522
Dutch Keyboard	Polish 214 Keyboard
	目光回 法決定 回述に
Romanian Standard Keyboard	Slovakian Keyboard

## Write to Custom Defaults

You may change the factory defaults and customize some functions based on the actual demand by scanning some command barcode (e.g., Convert All Letters to Upper Case) and "Write to Custom Defaults".

If you make some configuration and need to restore the custom setting, please scan "Restore to Custom Defaults". The barcode scanner will exit the setup mode after restoring custom defaults.





Write to Custom Defaults

Restore to Custom Defaults

## **Restore Factory Setting**

You may use the "Restore Factory Setting" under the circumstances below:

1. Wrong configuration is made on the scanner or the scanner fails to read barcodes.

2. Previous settings are forgotten and users do not want them to affect future barcode scanning.

3. The scanner needs to go back to the default settings after some rarely used configuration.

Scan "Restore Factory Setting".

Note: If you have restored factory settings for the barcode scanner, the data stored under inventory mode will be cleared.



Restore Factory Setting

## **Check Software Version**

Scan "Check Software Version" and the software version number will be output to the device connected with the BCST-81.



Check Software Version

## Illuminative Light Control



## Volume Control

High Volume	(*) Medium Volume
Low Volume	Silent

## Scanning Mode

#### Consecutive Scanning Mode

You do not need to press the trigger to scan barcodes under this mode. The red LED is automatically on and ready to scan barcodes. The laser of the scanner will not go off until Inateck BCST-81 reads a barcode. After a successful scanning, the red LED goes off for 3 seconds by default and then light up again automatically. To adjust the scanning intervals, please follow the steps below:

For Example, below are the steps to set the scanner into Consecutive Scanning Mode and set the scanning interval as 1s:

1. Scan "Consecutive Scanning Mode";

2. Scan the " Consecutive Scanning Interval Setting";

3.Scan "0"and"1"in Appendix lin sequence.



Consecutive Scanning Mode



Consecutive Scanning Interval Setting

#### Induction Mode

Under the Induction Mode, users just need to move the barcodes to be scanned in front of the scan window of Inateck BCST-81 where the red light will show up, indicating the scanner is ready to scan barcodes. The red light will go off in following situations:

- 1. A barcode is read successfully.
- 2. No barcode is read within 3 seconds.

You can also set up the best time according to actual demand.



(\*)Induction Mode

#### Scanning Interval of the Same Barcode

If you do not want to scan the same barcode twice by mistake under consecutive scanning mode and induction mode, you could set the interval to stop your scanner

reading the same barcode twice in a certain period of time.

For example, below are the steps to set the scanning interval as 0.5s:

1. Scan "Scanning Interval of the Same Barcode".

2.Scan "0"and"5"in Appendix I in sequence.



Scanning Interval of the Same Barcode

#### Interval Setting of the Same Barcode



# Connection

## USB Wired Mode

You may connect BCST-81 to a computer via the USB cable for data transfer.

## **Barcode Settings**

## 1D & 2D Code





#### 1D Code



#### 2D Code



#### UPC-A



#### UPC-A Checksum

You may decide whether to transmit the checksum. The scanner transmits checksum by default. Do not Transmit UPC-A Checksum (\*)Transmit UPC-A Checksum

#### UPC-A 2-digit Additional Code



#### UPC-A 5-digit Additional Code



#### Convert UPC-A to EAN-13



#### UPC-E





## UPC-E Checksum



#### UPC-E 2-digit Additional Code



#### UPC-E 5-digit Additional Code



#### Convert UPC-E to UPC-A



#### Enable/Disable UPC-E1

The initial digit of most UPC-E is "0". If you are going to read UPC-E barcodes with initial digit "1", please first enable the UPC-E and then scan "Enable UPC-E1". The scanner disables UPC-E1 by default.



#### EAN-8



#### EAN-8 Checksum



(\*) Transmit EAN-8 Checksum

Do not Transmit EAN-8 Checksum

#### EAN-8 2-digit Additional Code





#### EAN-8 5-digit Additional Code





#### EAN-13 Checksum





Do not Transmit EAN-13 Checksum

(\*) Transmit EAN-13 Checksum

#### EAN-13 2-digit Additional Code





#### EAN-13 5-digit Additional Code





#### **CODE 128**





### GS1-128 (UCC/EAN-128)





## Interleaved 2 of 5



#### Interleaved 2 of 5 Recognition Range Setting



#### Interleaved 2 of 5 Checksum Verification



#### Transmit Interleaved 2 of 5 Checksum





#### Matrix 2 of 5 Recognition Range Setting

Users can set the scanner to decode Matrix 2 of 5 of a certain length range only. For example, to decode Matrix 2 of 5 of the range of 4 - 20 digits, scan the barcode below, and then scan "0", "4", "2", "0" in Appendix 1.

If the barcode of a certain length range cannot be read, please scan

"Decode Matrix 2 of 5 of any Length". Please contact us if the problem persists.





Decode Matrix 2 of 5 of a Certain Length

Decode Matrix 2 of 5 of any Length

#### Matrix 2 of 5Checksum Verification



#### Transmit Matrix 2 of 5 Checksum



#### Industrial 2 of 5



#### Industrial 2 of 5 Recognition Range Setting

Users can set the scanner to decode Industrial 2 of 5 of a certain length range only. For example, to decode Industrial 2 of 5 of the range of 4 - 20 digits, scan the barcode below, and then scan "0", "4", "2", "0" in Appendix 1.

If the barcode of a certain length range cannot be read, please scan "Decode Industrial 2 of 5 of any Length".Please contact us if the problem persists.





Decode Industrial 2 of 5 of a Certain Length Decode Industrial 2 of 5 of any Length

#### Industrial 2 of 5Checksum Verification





#### Transmit Industrial 2 of 5 Checksum



#### Standard 2 of 5



#### Standard 2 of 5 Recognition Range Setting

Users can set the scanner to decode Standard 2 of 5 of a certain length range only. For example, to decode Standard 2 of 5 of the range of 4 - 20 digits, scan the barcode below, then scan "0", "4", "2", "0" in Appendix 1.

If the barcode of a certain length range cannot be read, please scan

"Decode Standard 2 of 5 of any Length". Please contact us if the problem persists.





Decode Standard 2 of 5 of a Certain Length

Decode Standard 2 of 5 of any Length

#### Standard 2 of 5Checksum Verification



#### Transmit Standard 2 of 5 Checksum



Code 39



#### Code 39 Recognition Range Setting



Decode Code 39 of any Length

#### Code 39 Checksum Verification



#### Code 39 Checksum

To output the checksum, please enable to	verify the checksum first.
	回た回
	LESSIN .
Transmit Code 39 Checksum	(*)Do not Transmit Code 39 Checksum

#### Transmit Code 93 START/STOP Characters



Code 93





#### Code 93 Recognition Range Setting



Decode Code 93 of any Length

#### Code 93 Checksum Verification



#### Transmit Code 93 Checksum



Code 11



#### Code11 Recognition Range Setting



Decode Code 11 of any Length

Code 11 Checksum Code



#### Transmit Code 11 Checksum



![](_page_27_Picture_2.jpeg)

(\*)Do not Transmit Code 11 Checksum

Transmit Code 11 Checksum

Codabar

![](_page_27_Picture_5.jpeg)

![](_page_27_Picture_6.jpeg)

#### Codabar Recognition Range Setting

![](_page_27_Picture_8.jpeg)

Decode Codabar of any Length

#### Format of START/STOP Characters

#### Transmit START/STOP Characters

![](_page_28_Picture_1.jpeg)

![](_page_28_Picture_2.jpeg)

Disable Codabar START/STOP Characters

(\*) Enable Codabar START/STOP Characters

#### MSI

![](_page_28_Picture_6.jpeg)

#### **MSI Recognition Range Setting**

![](_page_28_Picture_8.jpeg)

Decode MSI of any Length

#### **GS1-Databar**

![](_page_28_Picture_11.jpeg)

### QR Code

![](_page_28_Picture_13.jpeg)

#### Inverse QR Code

![](_page_29_Picture_1.jpeg)

#### Data Matrix

![](_page_29_Picture_3.jpeg)

#### Inverse Data Matrix

![](_page_29_Picture_5.jpeg)

#### PDF 417

![](_page_29_Picture_7.jpeg)

#### Aztec code

![](_page_29_Picture_9.jpeg)

# To Edit Data Format

## Code ID

A Code ID character identifies the code type of a scanned barcode. This is useful when decoding more than one code type.

You may decide whether to add code ID in front of a barcode output. The scanner disables Code ID by default.

![](_page_30_Picture_4.jpeg)

![](_page_30_Picture_5.jpeg)

(\*) Do not Output Code ID

#### Code ID List

Code ID	Code Type
А	UPC-A, UPC-E, EAN-8, EAN-13
В	Code 39, Code 32
С	Codabar
D	Code 128, GS1-128,ISBT 128
E	Code 93
F	Interleaved 2 of 5/ITF, ITF14
G	Industrial 2 of 5, Standard 2 of 5
Н	CODE11
J	MSI, MSI/Plessey
R	GS1 DataBar-14, GS1 DataBar Limited, GS1 DataBar Expanded, RSS
V	Matrix 25
r	PDF417
u	DataMatrix(DM)
q	QR
а	Aztec Code
Х	Maxi Code
С	HanXin

## Ending Character Setting

![](_page_31_Picture_1.jpeg)

## 1D Inverse Code

1D inverse barcode refers to the 1D code with white lines on black ground (The recognition of 2D inverse code needs separate setting.

## Custom Code Prefix/Suffix Setting

BCST-81 supports adding 1-32 digit barcode prefix and 1-32 digit barcode suffix. The prefix and suffix can be either shown or hidden. The scanner does not show the prefix and suffix by default. Please refer to the Appendix for the supported prefix/suffix characters.

Belows are the steps to add prefix and suffix:

1. Scan"Set Prefix".

2. Find the corresponding 4-digit scanning value in Appendix II and scan the 4 digits in Appendix Iin sequence. You will hear a prompt tone after every 4 scans, indicating successful setting.

3. Scan "Save Prefix"to exit.

4. Scan "Set Suffix".

5. Scan the corresponding digits in sequence. You will hear a prompt tone after every 4 scans, indicating successful setting.

6. Scan "Save Suffix"to exit.

Note: Once the setting is successful, BCST-81 will output data with prefix/suffix by default.

![](_page_32_Figure_10.jpeg)

## **Delete Characters on Output Result** When outputting data, BCST-81 supports deleting 1-255 starting digits and 1-255 ending digits. Below are the steps to delete 12 starting digits and 4 ending digits:

1. Scan"Set Number of Starting Digit(s) to be Deleted".

2. Scan "0", "1", "2" in sequence.

3. Scan"Set Number of Ending Digit(s) to be Deleted".

4. Scan "0","0","4" in sequence.

**Delete Starting Digits** 

**Delete Ending Digits** 

![](_page_33_Picture_5.jpeg)

![](_page_33_Picture_6.jpeg)

Set Number of Starting Digit(s) to be Deleted

(\*) Disable

(\*) Disable

Set Number of Ending Digit(s) to be Deleted

Enable

![](_page_33_Picture_11.jpeg)

Enable

## Uppercase/Lowercase

The BCST-81 can convert all letters in the barcode into uppercase or lowercase. The case of letters remains unchanged by default. You may change the case by scanning barcodes below.

![](_page_34_Picture_2.jpeg)

## Settings of Data Coding Format

The scanner outputs data in original data coding format by default. You may change the coding format to output data in different software.

1. The original data format and the output format are closely connected with the

code generation environment. The output format can be GBK or UNICODE.

2. The GBK (GB2312) is applicable to software like Notepad, Excel, etc.

3. The UNICODE is applicable to software like WORD etc.

![](_page_34_Picture_9.jpeg)

![](_page_35_Figure_0.jpeg)

# Appendix II

Scanning Value	Hexadecimal Value	Corresponding Function	
1000	00h	Null	
1001	01h	Keypad Enter	
1002	02h	Caps Lock	
1003	03h	Right Arrow	
1004	04h	Up Arrow	
1005	05h	Null	
1006	06h	Null	
1007	07h	Enter	
1008	08h	Left Arrow	
1009	09h	Horizontal Tab	
1010	0Ah	Down Arrow	
1011	0Bh	Vertical Tab	
1012	0Ch	Backspace	
1013	0Dh	Enter	
1014	0Eh	Insert	
1015	0Fh	Esc	
1016	10h	F11	
1017	11h	Home	
1018	12h	Print Screen	
1019	13h	Delete	
1020	14h	Tab+Shift	
1021	15h	F12	

1022	16h	F1
1023	17h	F2
1024	18h	F3
1025	19h	F4
1026	1Ah	F5
1027	1Bh	F6
1028	1Ch	F7
1029	1Dh	F8
1030	1Eh	F9
1031	1Fh	F10
1032	20h	Space
1033	21h	!
1034	22h	1
1035	23h	#
1036	24h	\$
1037	25h	%
1038	26h	&
1039	27h	,
1040	28h	(
1041	29h	)
1042	2Ah	*
1043	2Bh	+
1044	2Ch	1
1045	2Dh	-

1046	2Eh	
1047	2Fh	/
1048	30h	0
1049	31h	1
1050	32h	2
1051	33h	3
1052	34h	4
1053	35h	5
1054	36h	б
1055	37h	7
1056	38h	8
1057	39h	9
1058	3Ah	:
1059	3Bh	;
1060	3Ch	<
1061	3Dh	=
1062	3Eh	>
1063	3Fh	?
1064	40h	@
1065	41h	А
1066	42h	В
1067	43h	С
1068	44h	D
1069	45h	E

1070	46h	F
1071	47h	G
1072	48h	Н
1073	49h	l
1074	4Ah	J
1075	4Bh	К
1076	4Ch	L
1077	4Dh	Μ
1078	4Eh	Ν
1079	4Fh	0
1080	50h	Р
1081	51h	Q
1082	52h	R
1083	53h	S
1084	54h	Т
1085	55h	U
1086	56h	V
1087	57h	W
1088	58h	Х
1089	59h	Y
1090	5Ah	Z
1091	5Bh	[
1092	5Ch	\
1093	5Dh	]

1094	5Eh	Λ
1095	5Fh	_
1096	60h	1
1097	61h	a
1098	62h	b
1099	63h	С
1100	64h	d
1101	65h	e
1102	66h	f
1103	67h	g
1104	68h	h
1105	69h	i
1106	6Ah	j
1107	6Bh	k
1108	6Ch	I
1109	6Dh	m
1110	6Eh	n
1111	6Fh	0
1112	70h	р
1113	71h	q
1114	72h	r
1115	73h	S
1116	74h	t
1117	75h	u

1118	76h	V	
1119	77h	W	
1120	78h	Х	
1121	79h	у	
1122	7Ah	Z	
1123	7Bh	{	
1124	7Ch		
1125	7Dh	}	
1126	7Eh	~	
1127	7Fh		Undefined