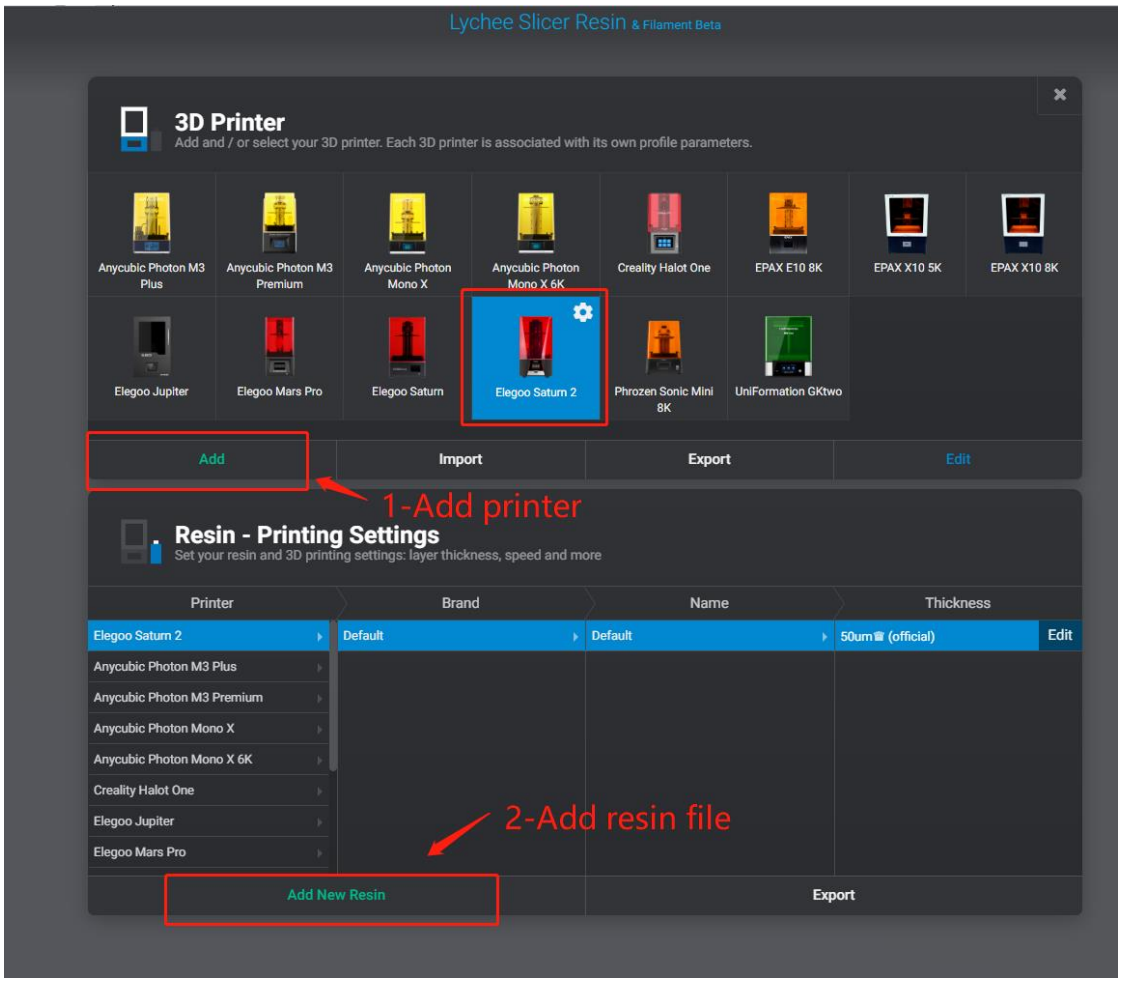
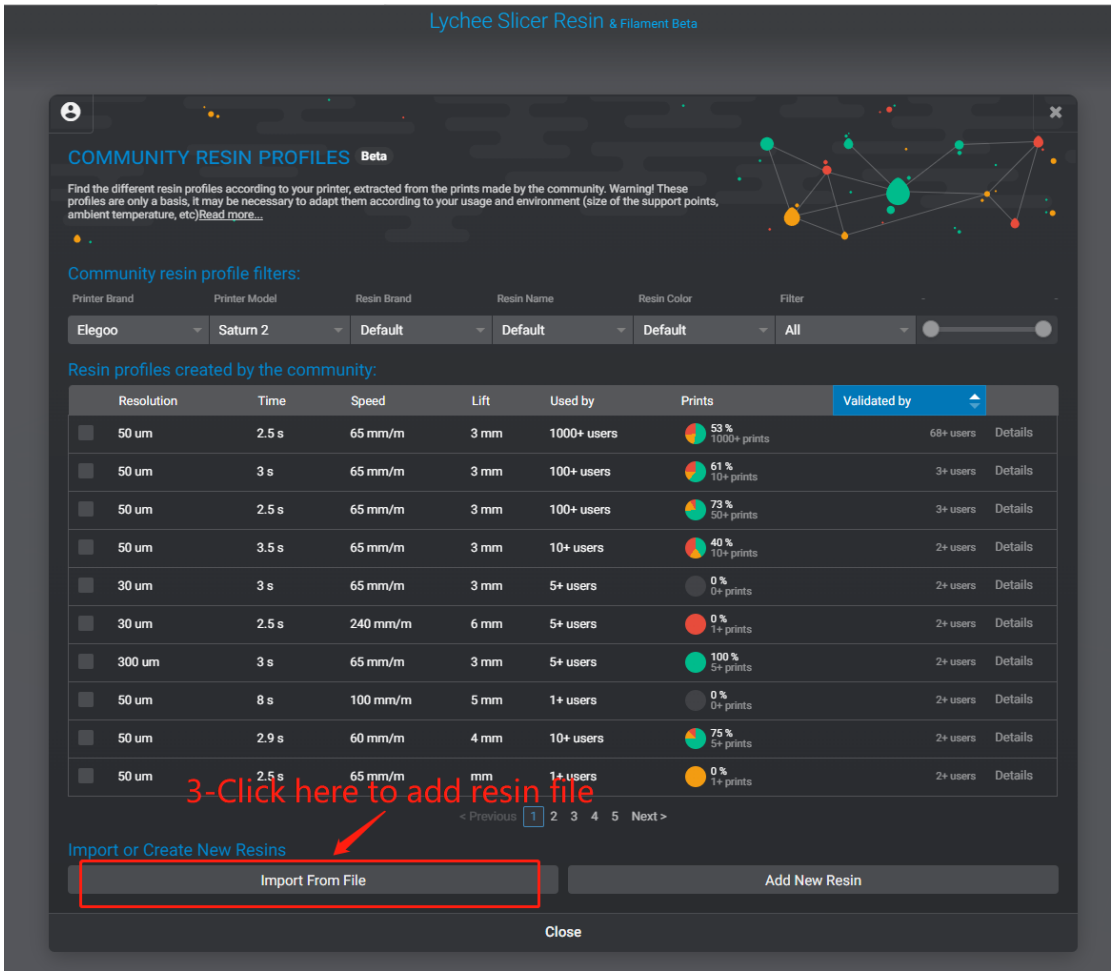
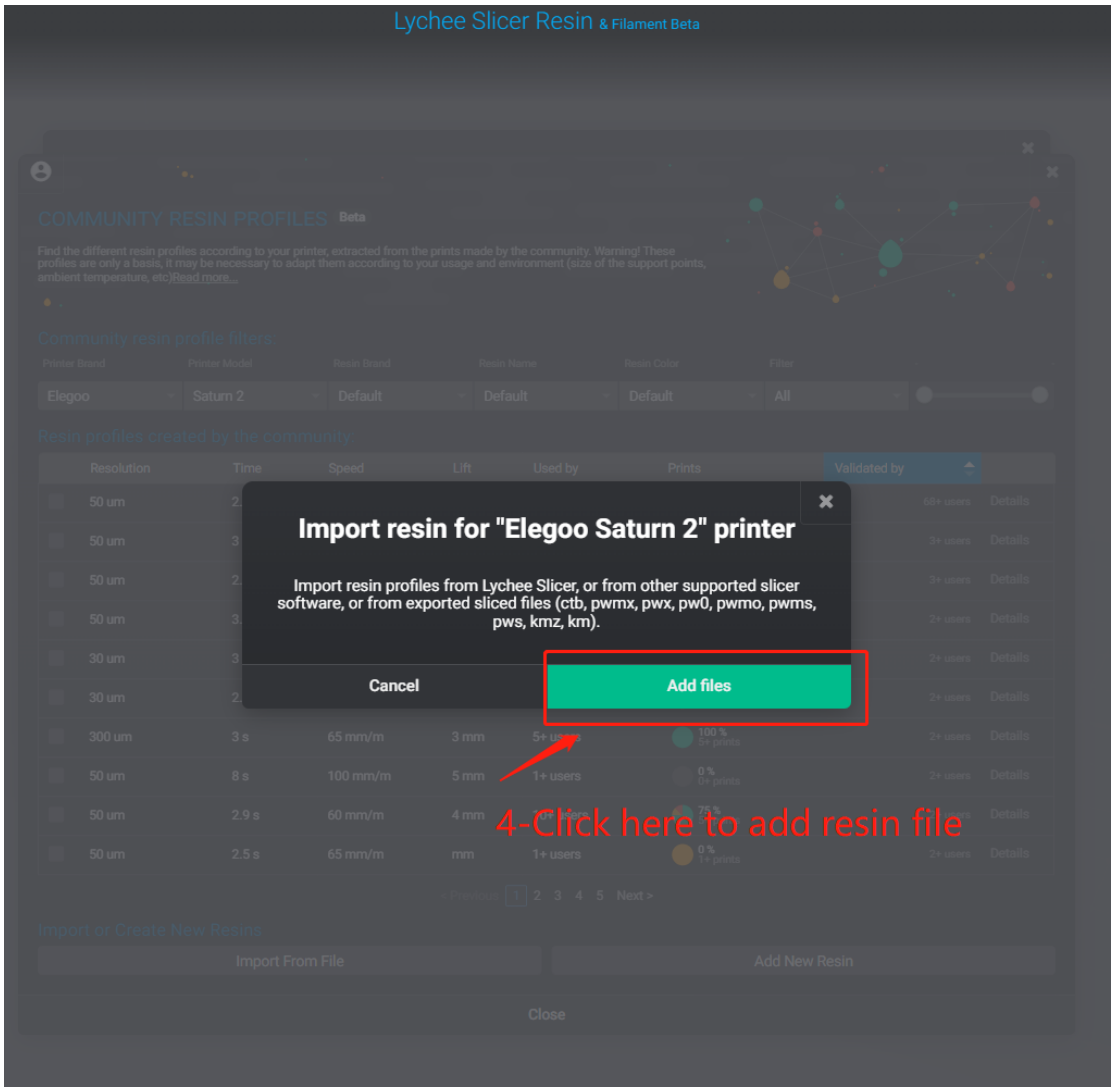
The printer parameter Settings of lychee slicer are inconsistent with the original printer Settings or the format of slice export is incorrect. We only provide a few newly listed printers whose parameter Settings are consistent with the original production and will not affect the printing results.If you don't find the printer parameter Settings you need here, please download the CHITUBOX slicer parameters we provided.

Once you have downloaded the lychee resin file, you can follow the following steps to import the resin file.




Lychee Slicer Resin & Filament Beta
COMMUNITY RESIN PROFILES Beta
Find the different resin profiles according to your printer, extracted from the prints made by the community. Warning! These profiles are only a basis, it may be necessary to adapt them according to your usage and environment (size of the support points, ambient temperature, etc)Read more...
Community resin profile filters:
Printer Brand
Printer Model
Resin Brand
Resin Name
Resin Color
Filter
Elegoo
Saturn 2
Default
Default
Default
All
Resin profiles created by the community:
Resolution
Time
Speed
Lift
Used by
Prints
Validated by
50 um 2.5 s 65 mm/m 3 mm 1000+ users 53 % 1000+ prints 68+ users Details
50 um 3 s 65 mm/m 3 mm 100+ users 61 % 10+ prints 3+ users Details
50 um 2.5 s 65 mm/m 3 mm 100+ users 73 % 50+ prints 3+ users Details
50 um 3.5 s 65 mm/m 3 mm 10+ users 40 % 10+ prints 2+ users Details
30 um 3 s 65 mm/m 3 mm 5+ users 0 % 0+ prints 2+ users Details
30 um 2.5 s 240 mm/m 6 mm 5+ users 0 % 1+ prints 2+ users Details
300 um 3 s 65 mm/m 3 mm 5+ users 100 % 5+ prints 2+ users Details
50 um 8 s 100 mm/m 5 mm 1+ users 0 % 0+ prints 2+ users Details
50 um 2.9 s 60 mm/m 4 mm 10+ users 75 % 5+ prints 2+ users Details
50 um 2.5 s 65 mm/m mm 1+ users 0 % 1+ prints 2+ users Details
3-Click here to add resin file
< Previous 1 2 3 4 5 Next >
Import or Create New Resins
Import From File
Add New Resin
Close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Printer Brand
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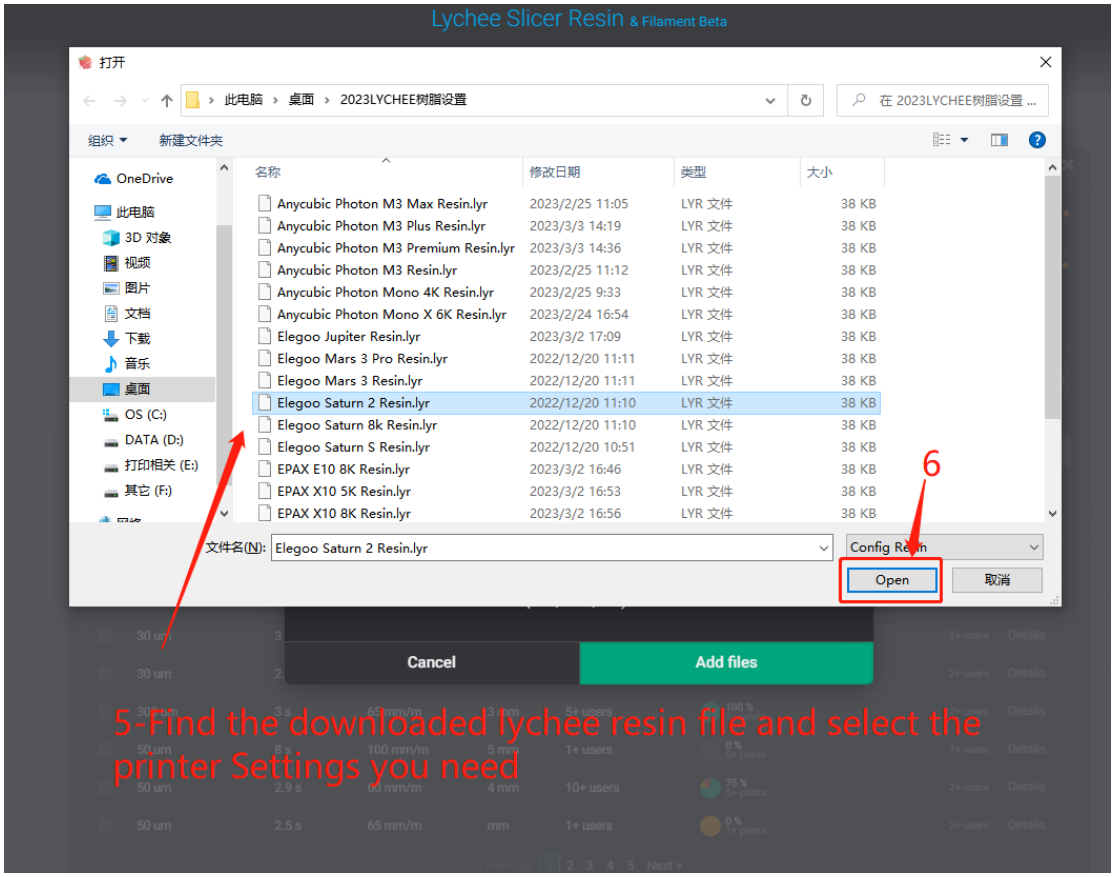
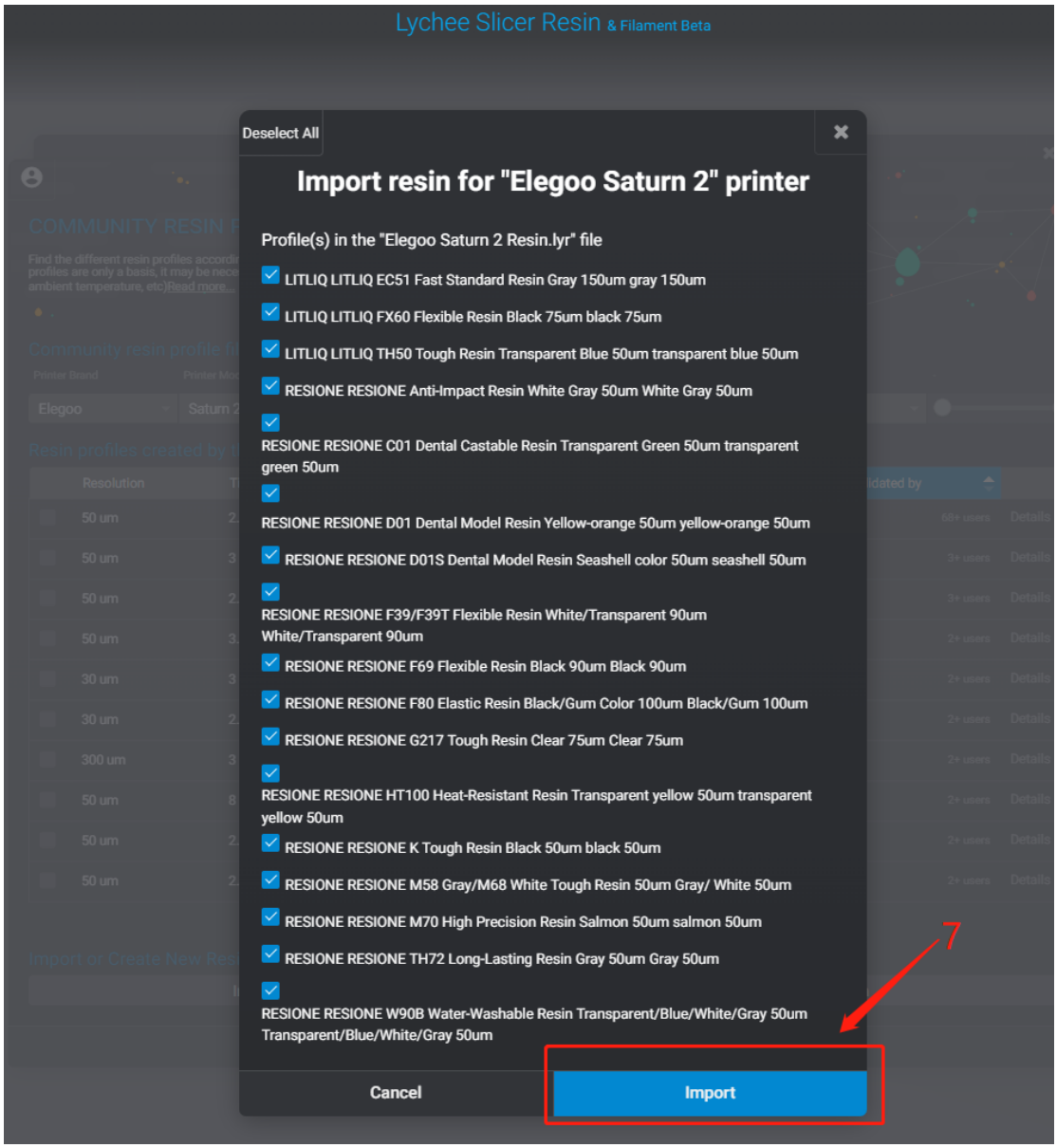
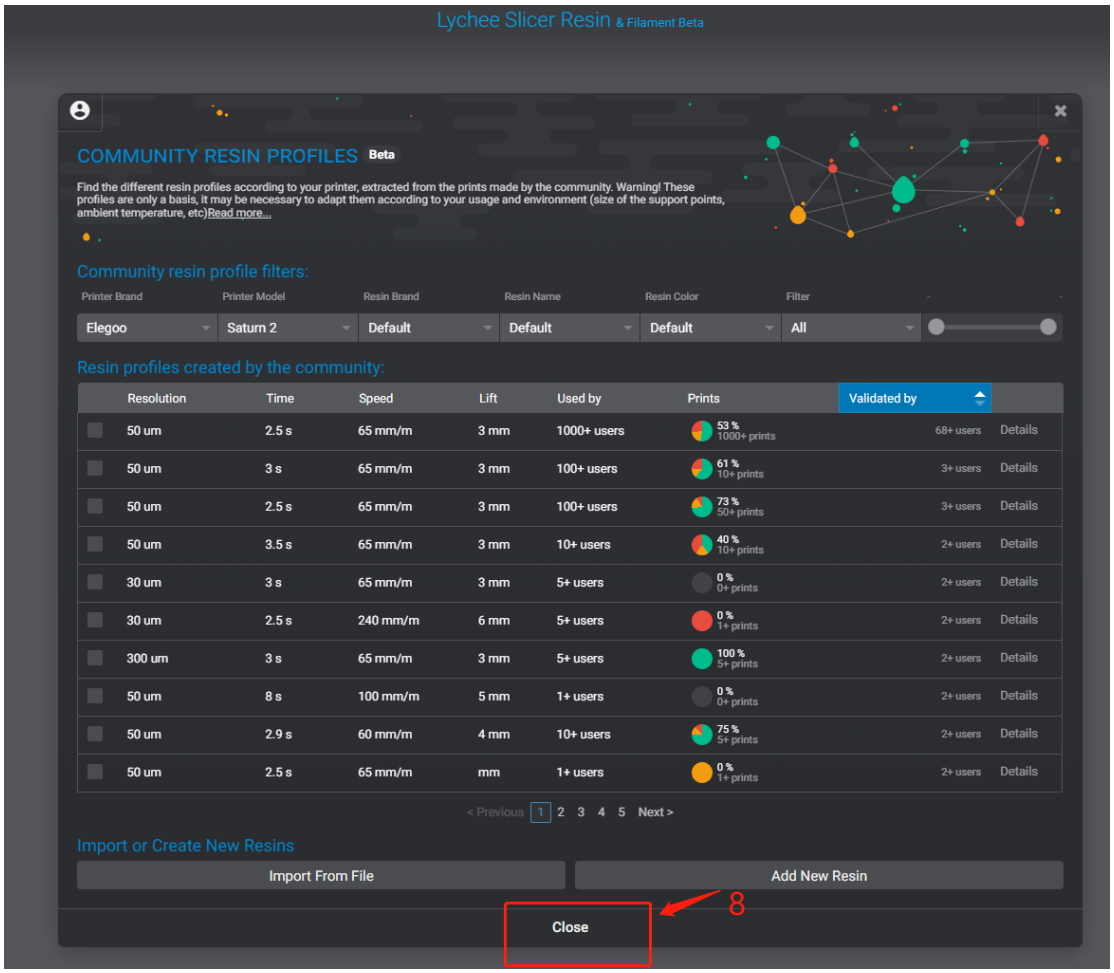
Resin Color
Filter
Elegoo
Saturn 2
Default
Default
Default
All
Resin profiles created by the community:
Resolution
Time
Speed
Lift
Used by
Prints
Validated by
50 um
50 um
50 um
50 um
30 um
30 um
300 um
3 s
65 mm/m
3 mm
50 um
8 s
100 mm/m
5 mm
1+ users
50 um
2.9 s
60 mm/m
4 mm
50 um
2.5 s
65 mm/m
1+ users
Details
< Previous 1 2 3 4 5 Next >
Import or Create New Resins
Import From File
Add New Resin
Close
Import resin for "Elegoo Saturn 2" printer
Import resin profiles from Lychee Slicer, or from other supported slicer software, or from exported sliced files (ctb, pwmx, pwx, pw0, pwmo, pwms, pws, kmz, km).
Cancel
Add files
4-Click here to add resin file


Lychee Slicer Resin & Filament Beta
打开
此电脑 › 桌面 › 2023LYCHEE树脂设置
在 2023LYCHEE树脂设置 ...
组织
新建文件夹
OneDrive
此电脑
3D 对象
视频
图片
文档
下载
音乐
桌面
OS (C:)
DATA (D:)
打印相关 (E:)
其它 (F:)
名称
修改日期
类型
大小
Anycubic Photon M3 Max Resin.lyr 2023/2/25 11:05 LYR 文件 38 KB
Anycubic Photon M3 Plus Resin.lyr 2023/3/3 14:19 LYR 文件 38 KB
Anycubic Photon M3 Premium Resin.lyr 2023/3/3 14:36 LYR 文件 38 KB
Anycubic Photon M3 Resin.lyr 2023/2/25 11:12 LYR 文件 38 KB
Anycubic Photon Mono 4K Resin.lyr 2023/2/25 9:33 LYR 文件 38 KB
Anycubic Photon Mono X 6K Resin.lyr 2023/2/24 16:54 LYR 文件 38 KB
Elegoo Jupiter Resin.lyr 2023/3/2 17:09 LYR 文件 38 KB
Elegoo Mars 3 Pro Resin.lyr 2022/12/20 11:11 LYR 文件 38 KB
Elegoo Mars 3 Resin.lyr 2022/12/20 11:11 LYR 文件 38 KB
Elegoo Saturn 2 Resin.lyr 2022/12/20 11:10 LYR 文件 38 KB
Elegoo Saturn 8k Resin.lyr 2022/12/20 11:10 LYR 文件 38 KB
Elegoo Saturn S Resin.lyr 2022/12/20 10:51 LYR 文件 38 KB
EPAX E10 8K Resin.lyr 2023/3/2 16:46 LYR 文件 38 KB
EPAX X10 5K Resin.lyr 2023/3/2 16:53 LYR 文件 38 KB
EPAX X10 8K Resin.lyr 2023/3/2 16:56 LYR 文件 38 KB
文件名(N): Elegoo Saturn 2 Resin.lyr
Config Resin
Open
取消
6
Cancel
Add files
5-Find the downloaded lychee resin file and select the printer Settings you need


Lychee Slicer Resin & Filament Beta
Deselect All
Import resin for "Elegoo Saturn 2" printer
Profile(s) in the "Elegoo Saturn 2 Resin.lyr" file
LITLIQ LITLIQ EC51 Fast Standard Resin Gray 150um gray 150um
LITLIQ LITLIQ FX60 Flexible Resin Black 75um black 75um
LITLIQ LITLIQ TH50 Tough Resin Transparent Blue 50um transparent blue 50um
RESIONE RESIONE Anti-Impact Resin White Gray 50um White Gray 50um
RESIONE RESIONE C01 Dental Castable Resin Transparent Green 50um transparent green 50um
RESIONE RESIONE D01 Dental Model Resin Yellow-orange 50um yellow-orange 50um
RESIONE RESIONE D01S Dental Model Resin Seashell color 50um seashell 50um
RESIONE RESIONE F39/F39T Flexible Resin White/Transparent 90um White/Transparent 90um
RESIONE RESIONE F69 Flexible Resin Black 90um Black 90um
RESIONE RESIONE F80 Elastic Resin Black/Gum Color 100um Black/Gum 100um
RESIONE RESIONE G217 Tough Resin Clear 75um Clear 75um
RESIONE RESIONE HT100 Heat-Resistant Resin Transparent yellow 50um transparent yellow 50um
RESIONE RESIONE K Tough Resin Black 50um black 50um
RESIONE RESIONE M58 Gray/M68 White Tough Resin 50um Gray/ White 50um
RESIONE RESIONE M70 High Precision Resin Salmon 50um salmon 50um
RESIONE RESIONE TH72 Long-Lasting Resin Gray 50um Gray 50um
RESIONE RESIONE W90B Water-Washable Resin Transparent/Blue/White/Gray 50um Transparent/Blue/White/Gray 50um
Cancel
Import
7


Lychee Slicer Resin & Filament Beta
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Printer Model
Resin Brand
Resin Name
Resin Color
Filter
Elegoo
Saturn 2
Default
Default
Default
All
Resin profiles created by the community:
Resolution
Time
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Used by
Prints
Validated by
50 um 2.5 s 65 mm/m 3 mm 1000+ users 53 % 1000+ prints 68+ users Details
50 um 3 s 65 mm/m 3 mm 100+ users 61 % 10+ prints 3+ users Details
50 um 2.5 s 65 mm/m 3 mm 100+ users 73 % 50+ prints 3+ users Details
50 um 3.5 s 65 mm/m 3 mm 10+ users 40 % 10+ prints 2+ users Details
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30 um 2.5 s 240 mm/m 6 mm 5+ users 0 % 1+ prints 2+ users Details
300 um 3 s 65 mm/m 3 mm 5+ users 100 % 5+ prints 2+ users Details
50 um 8 s 100 mm/m 5 mm 1+ users 0 % 0+ prints 2+ users Details
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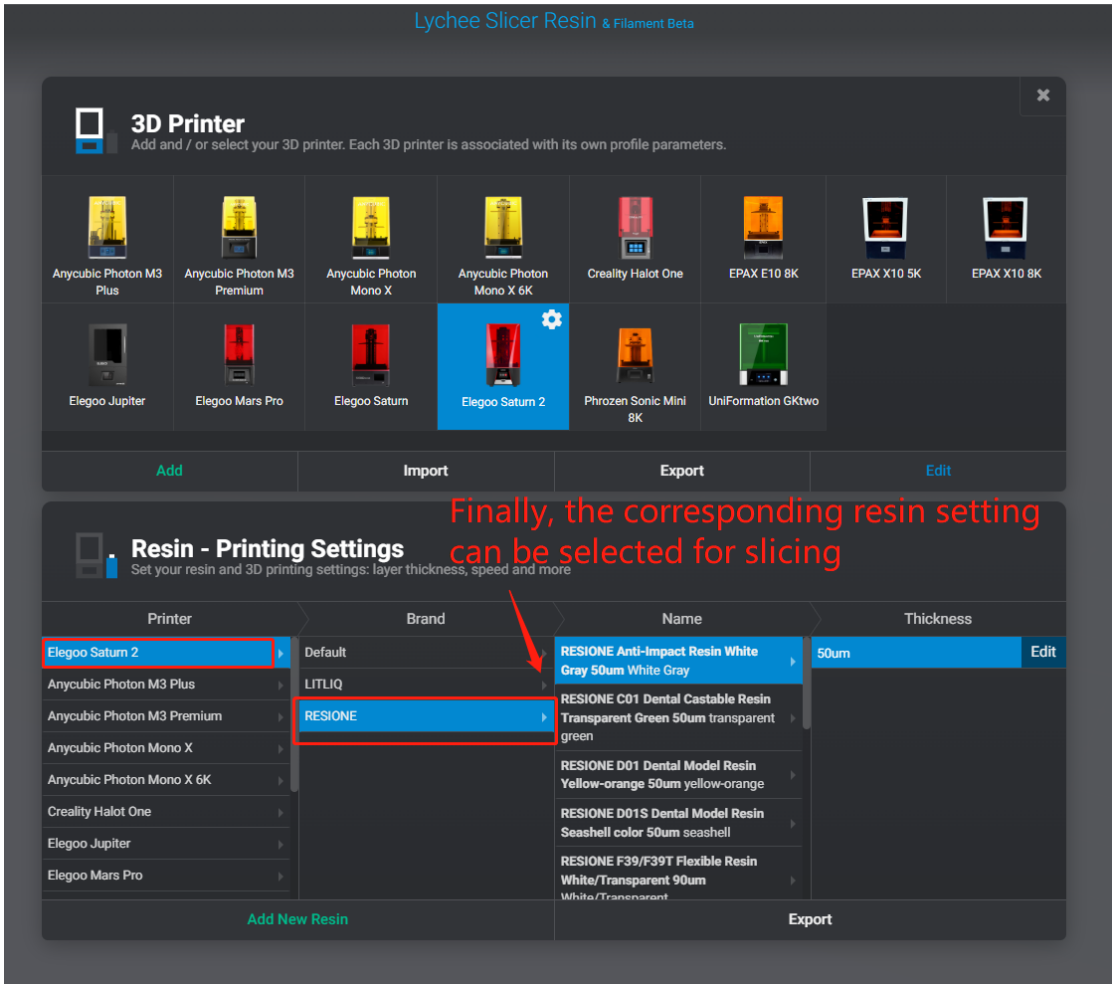
50 um 2.5 s 65 mm/m mm 1+ users 0 % 1+ prints 2+ users Details
< Previous 1 2 3 4 5 Next >
Import or Create New Resins
Import From File
Add New Resin
Close
8


Lychee Slicer Resin & Filament Beta
3D Printer
Add and / or select your 3D printer. Each 3D printer is associated with its own profile parameters.
Anycubic Photon M3 Plus
Anycubic Photon M3 Premium
Anycubic Photon Mono X
Anycubic Photon Mono X 6K
Creality Halot One
EPAX E10 8K
EPAX X10 5K
EPAX X10 8K
Elegoo Jupiter
Elegoo Mars Pro
Elegoo Saturn
Elegoo Saturn 2
Phrozen Sonic Mini 8K
UniFormation GKtwo
Add
Import
Export
Edit
Finally, the corresponding resin setting can be selected for slicing
Resin - Printing Settings
Set your resin and 3D printing settings: layer thickness, speed and more
Printer
Brand
Name
Thickness
Elegoo Saturn 2
Anycubic Photon M3 Plus
Anycubic Photon M3 Premium
Anycubic Photon Mono X
Anycubic Photon Mono X 6K
Creality Halot One
Elegoo Jupiter
Elegoo Mars Pro
Default
LITLIQ
RESIONE
RESIONE Anti-Impact Resin White Gray 50um White Gray
RESIONE C01 Dental Castable Resin Transparent Green 50um transparent green
RESIONE D01 Dental Model Resin Yellow-orange 50um yellow-orange
RESIONE D01S Dental Model Resin Seashell color 50um seashell
RESIONE F39/F39T Flexible Resin White/Transparent 90um
50um
Edit
Add New Resin
Export