

60-120 min

Cutting Not Required

Drilling Not

Required

Rocker Step PART NO. IB-FRS-013

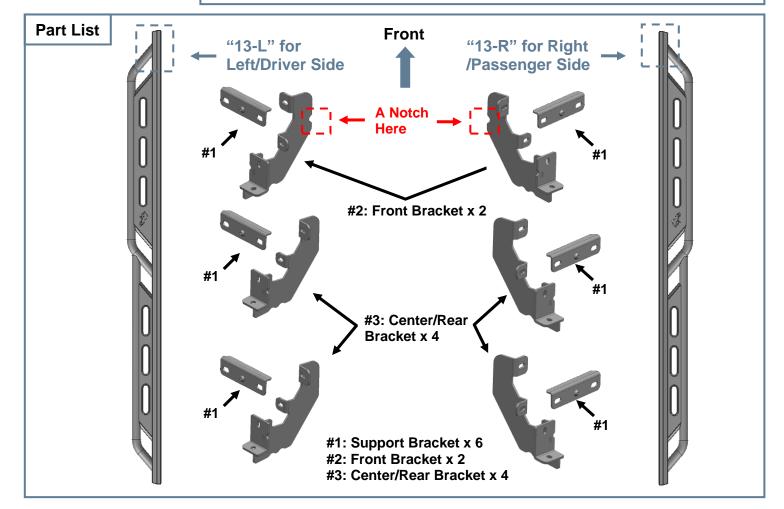
2015-Up Ford F150 SuperCrew cab 2022-Up Ford F150 Lighting EV SuperCrew Cab 2017-Up Ford F250/350/450/550 Super Duty Crew Cab

Torque & Tools

Fastener Size	Tightening Torque (ft-lbs)	Wrench Required		Allen Wrench Required	
🗆 6mm	□ 7-8.5	G	🗆 10mm		🗆 4mm
■ 8mm	18-20		13mm		🗆 5mm
🗆 10mm	□ 35-40		🗆 16mm		🗆 6mm
🗆 12mm	□ 60-70		🗆 18mm		🗆 8mm

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT DEPEND ON THE PARTS LIST. READ INSTRUCTIONS CAREFULLY. BUMPER IS HEAVY, ASSISTANCE IS HIGHLY RECOMMENDED TO AVOID POSSIBLE INJURY OR DAMAGE TO THE VEHICLE.









8mm Nylon Lock Nut 8mm x24mm Flat Washer



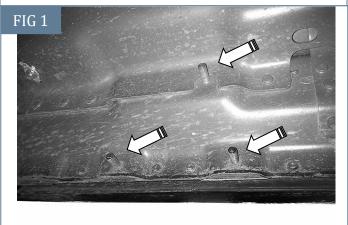


8mm x 25mm Combo Bolt



STEP 1

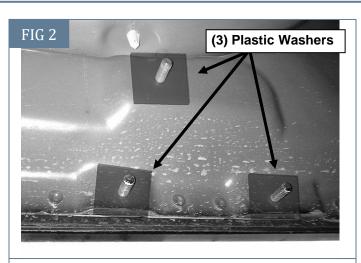
Start the installation under the Passenger/Right side of the vehicle. Locate the front factory mounting location along the inner side of the body, (Fig 1). Use a wire brush or thread chaser die to remove excess paint and/or undercoating from all studs.



(Fig 1) Example of typical mounting location

STEP 2

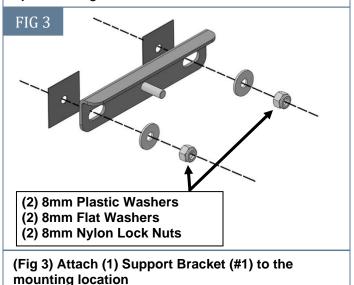
Slide (1) Plastic Washer over each of the (3) factory mounting studs in the body panel, **(Fig 2)**. **IMPORTANT**: The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the Brackets without the Plastic Washers**.



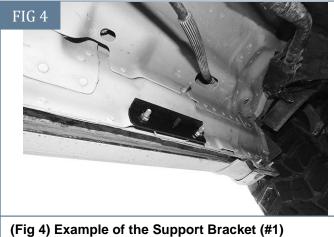
(Fig 2) Thread Plastic Washers onto all mounting studs

STEP 3

Select (1) Support Mounting Bracket (**#1**). Attach the Bracket to the studs with (2) 8mm Flat Washers and (2) 8mm Nylon Lock Nuts, (**Figs 3-4**). Do not tighten hardware.







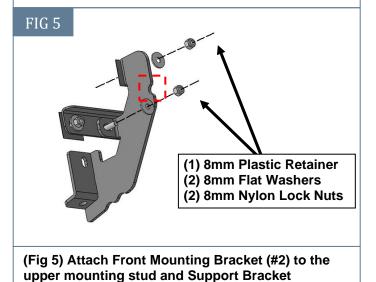
attached to the threaded studs



(Fig 6) Example of the Mounting Bracket attached to the upper mounting stud and Support Bracket

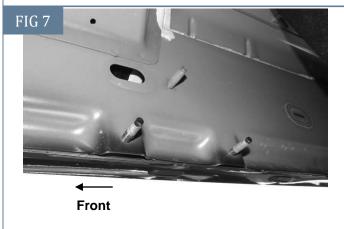
STEP 4

Then attach (1) Front Mounting Bracket (**#2**) to the upper factory mounting stud and support bracket with (1) Plastic Retainer, (2) 8mm Flat Washers, and (2) 8mm Nylon Lock Nuts, (**Figs 5-6**). **Note:** There is a notch on the back of the Front bracket.



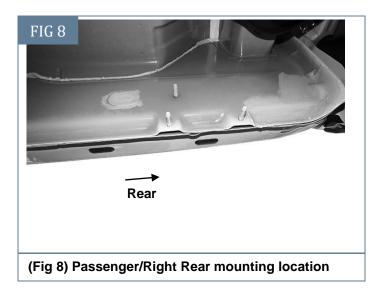
STEP 5

Repeat **Step 2—4** to attach the remaining (2) Support Mounting Brackets (**#1**) and (2) Center/Rear Mounting Brackets (**#3**) to the Passenger/Right center and rear mounting locations along the body panel.



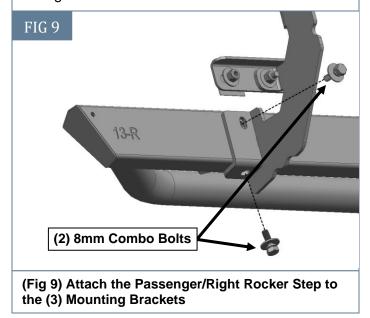
(Fig 7) Passenger/Right Center mounting location





STEP 6

Select (1) Passenger/Right Rocker Step. **NOTE:** The Passenger/Right Rocker Step will have a "13-**R**" on the front. Carefully place Rocker Step on the brackets. **IMPORTANT:** Do not slide the Rocker Step front to back or damage to the finish may result. Attach Rocker Step to the Mounting Brackets with (6) 8mm Combo Bolts, **(Fig 9)**. Do not tighten hardware.



STEP 7

Level and adjust the Rocker Step and fully tighten all hardware.

STEP 8

Repeat **Steps 1—7** to attach the Driver/Left Rocker Step.

STEP 9

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild soap may be used also to clean the Rocker Step.