SPEAR RUNNING BOARD
PART #: TAC-TA6-023

FITS: 2022-Up Toyota Tundra Double Cab

INSTALL TIME

60-120 min

Cutting Not Required

Drilling Not Required

Torque & Tools

Fastener Size	Tightening Torque (ft-lbs)	Wrench Required		Allen Wrench Required	
■ 6mm	■ 7-8.5		■ 10mm		☐ 4mm
■ 8mm	■ 18-20		■ 13mm		☐ 5mm
☐ 10mm	☐ 35-40		☐ 16mm		☐ 6mm
☐ 12mm	☐ 60-70		☐ 18mm		☐ 8mm

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

Part List

Front

Front Mounting Bracket x2

Center/ Rear Mounting Bracket

76'' Running Board x 2

x16	x16	x16	x16	x16	x16	x16
8mm x 30mm Hex Bolt	8mm x 24mm Flat Washer	8mm Lock Washer	6mm x 20mm T-Bolt	6mm x 22mm Flat Washer	6mm Lock Washer	6mm Hex Nut
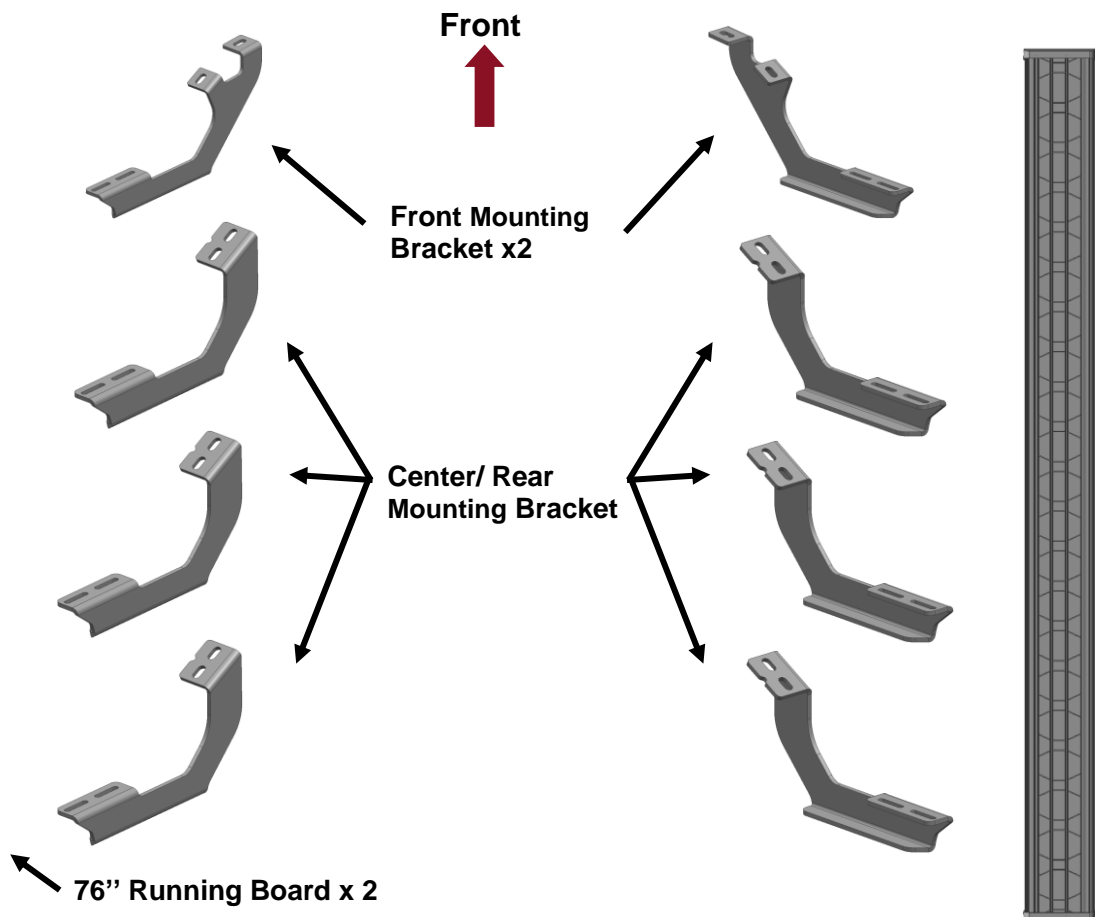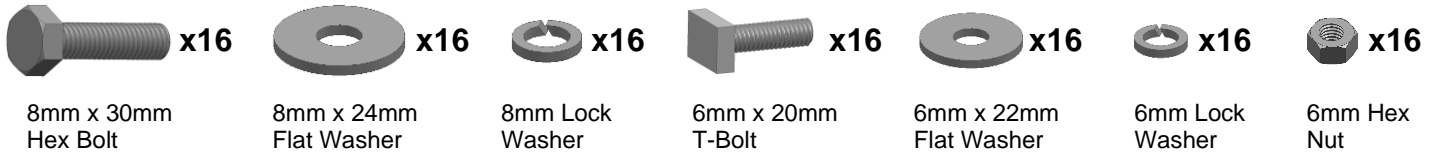
PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE DRIVER SIDE INSTALLATION

STEP 1

Starting on the Driver/Left front of the vehicle, remove the plastic plugs, (or hex bolts), covering the threaded holes in the body panel, **(Fig 1)**.

FIG 1

Front

Remove plastic plugs or factory hex bolts (if equipped)
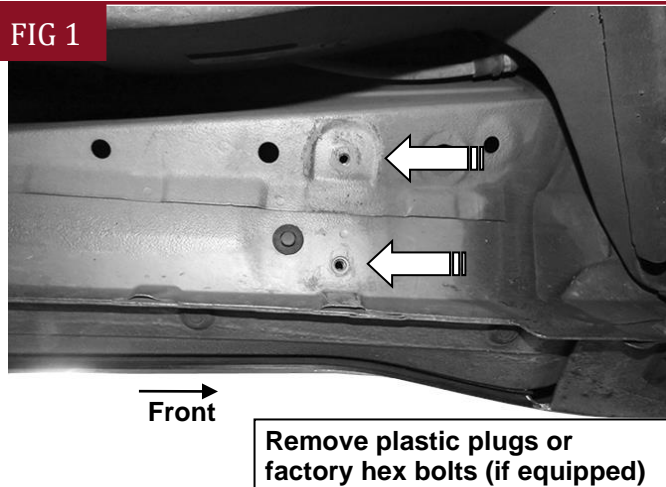
(Fig 1) Driver/Left front mounting location

STEP 2

Select the (1) Front Mounting Bracket. Attach the Bracket to the vehicle with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Fig 2)**. Do not tighten hardware at this time.

FIG 2

(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers

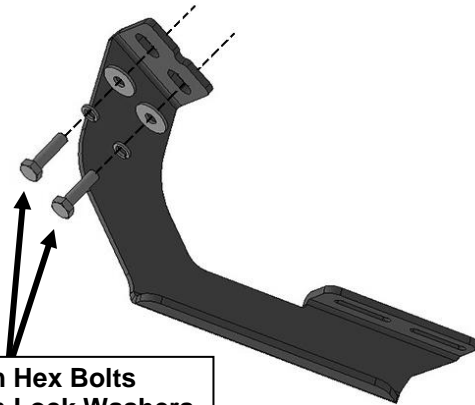**(Fig 2) Attach (1) Front Mounting Bracket to the front mounting location**
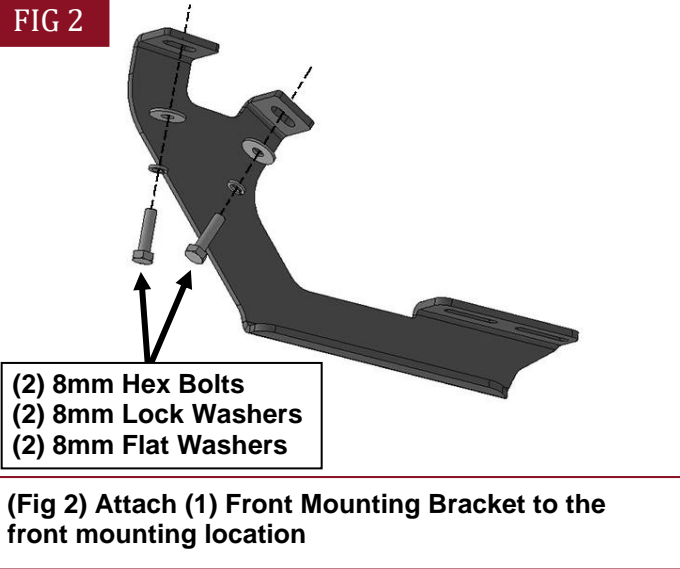
STEP 3

Move along the body panel to the center (2nd) mounting location, **(Fig 3)**. Select (1) Center/Rear Mounting Bracket. Repeat **Step 2** to install the Mounting Bracket on 2nd mounting location, **(Fig 4)**. Do not tighten hardware.
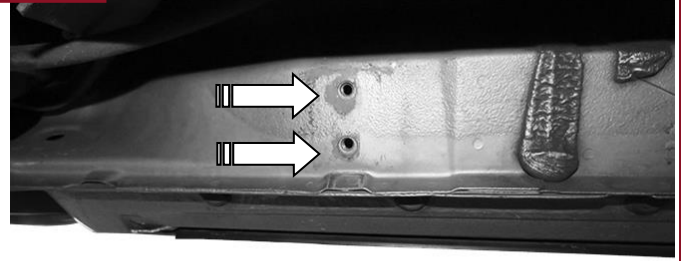
FIG 3

Front

(Fig 3) Driver/Left center 2nd mounting location

FIG 4

(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers

(Fig 4) Attach (1) Center Mounting Brackets to the center mounting locations
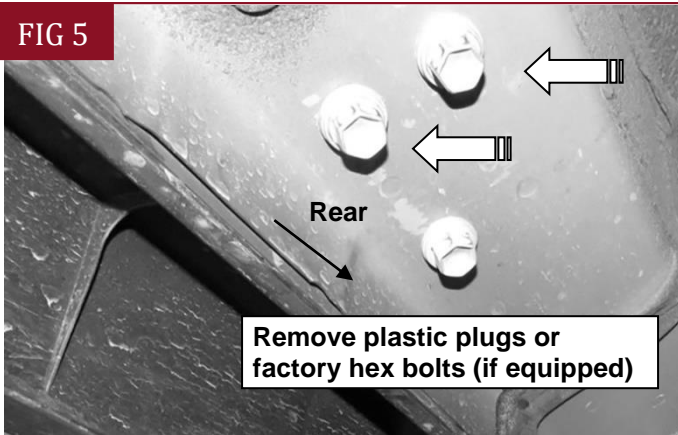
FIG 6

Rear

(Fig 6) Driver/Left 4th rear mounting location

STEP 4

Move along the body panel to the rear mounting location, **(Fig 5)**. Repeat **Step 3** to attach (2) Center/Rear Mounting Bracket to the 3rd and 4th mounting locations **(Figs 5 - 6)**

FIG 5

Rear

**Remove plastic plugs or factory hex bolts (if equipped)**

**(Fig 5) Driver/Left 3rd rear mounting location**

STEP 5

Select (1) Running Board. Insert (8) 6mm T-Bolts into the channels in the bottom of the Running Board, **(Fig 7)**, (4 T-Bolts per channel). Attach the Running Board to the (4) Mounting Brackets with (8) 6mm Flat Washers, (8) 6mm Lock Washers and (8) 6mm Hex Nuts, **(Fig 8)**. Do not tighten hardware.

FIG 7
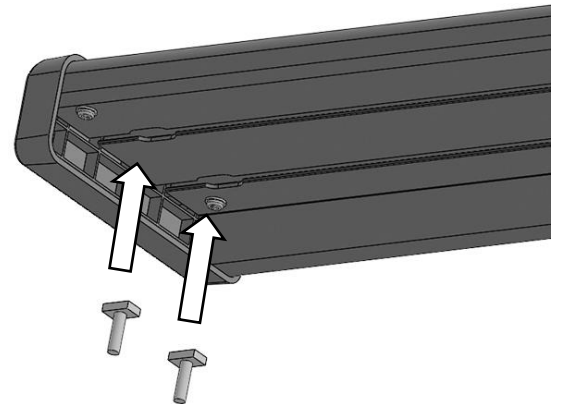
(Fig 7) Insert (8) 6mm T-Bolts into the channels in the bottom of the Running Board, (4 T-Bolts per channel)

FIG 8

(2) 6mm Flat Washers
(2) 6mm Lock Washers
(2) 6mm Hex Nuts
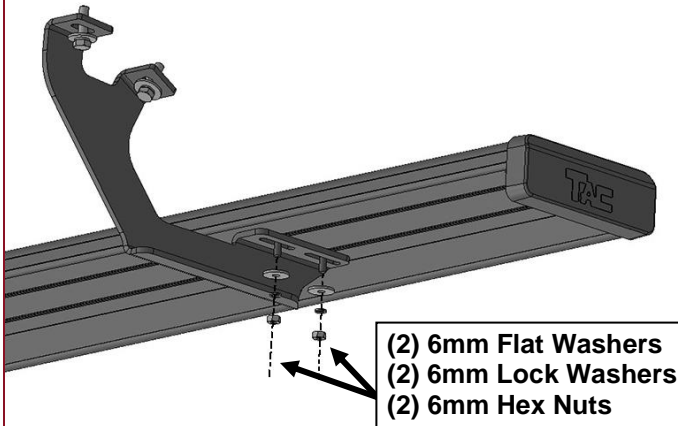
(Fig 8) Attach Driver/Left Side Step to the Mounting Brackets

STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1—6** to attach the other side Running Board.

STEP 8

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild soap may be used also to clean the Running Boards.