



# SPEAR RUNNING BOARD

PART #: TAC-TA6-020

**FITS:** 2005-Up Toyota Tacoma Double Cab



60-120 min





Cutting Not Required



Drilling Not Required

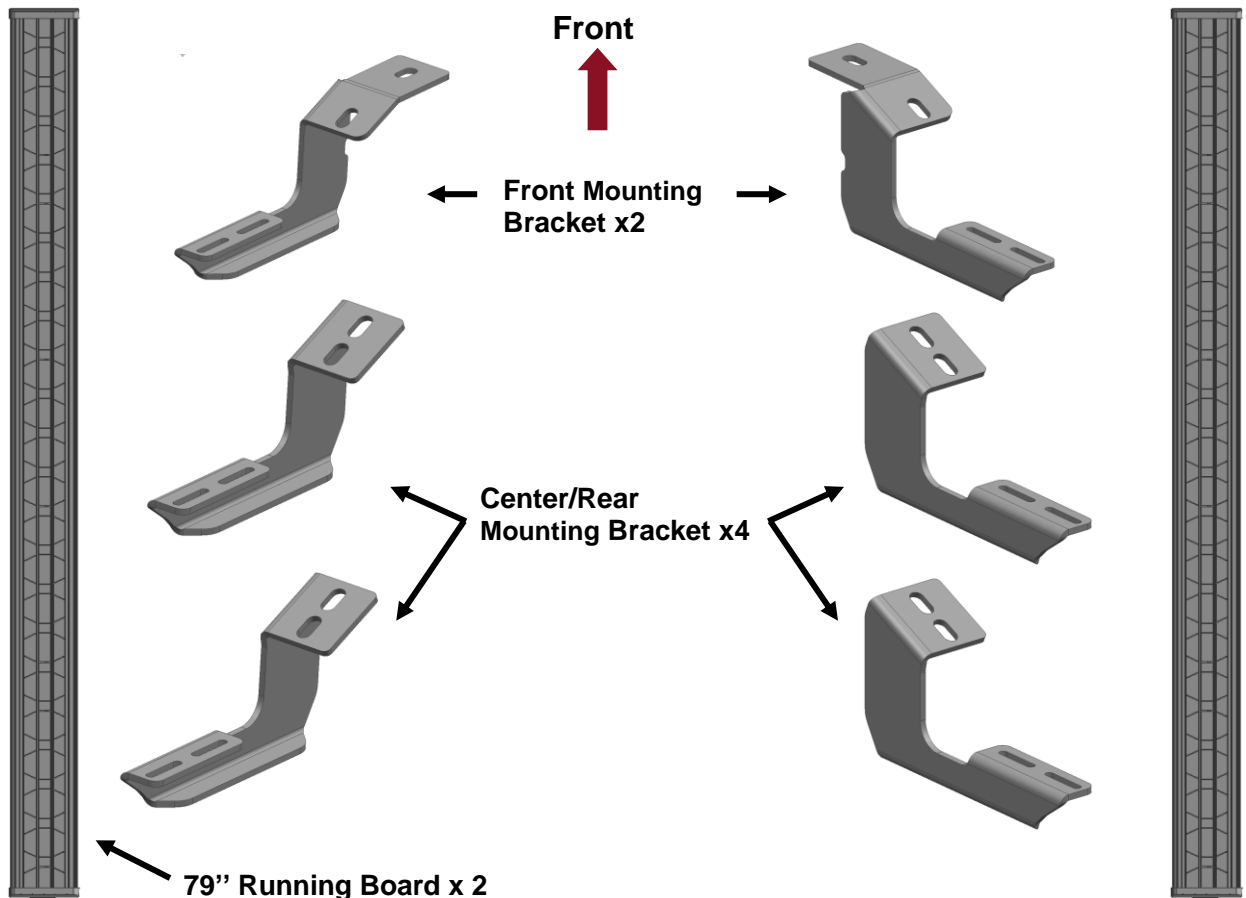
## Torque & Tools

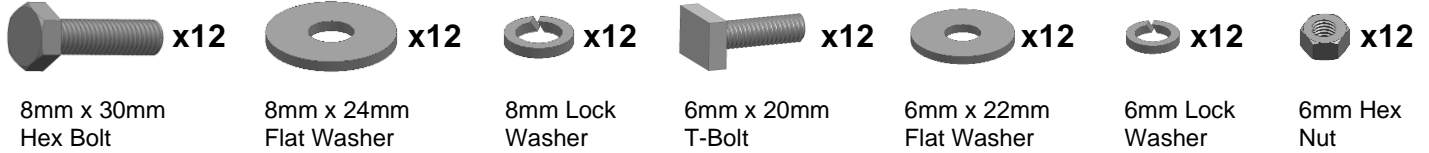
| Fastener Size                           | Tightening Torque (ft-lbs)                | Wrench Required  | Allen Wrench Required   |                              |
|---|---|--|---|------------------------------|
|   |   |  |  |                              |
| <input checked="" type="checkbox"/> 6mm | <input checked="" type="checkbox"/> 7-8.5 |  | <input checked="" type="checkbox"/> 10mm  | <input type="checkbox"/> 4mm |
| <input checked="" type="checkbox"/> 8mm | <input checked="" type="checkbox"/> 18-20 |  | <input checked="" type="checkbox"/> 13mm  | <input type="checkbox"/> 5mm |
| <input type="checkbox"/> 10mm           | <input type="checkbox"/> 35-40            |  | <input type="checkbox"/> 16mm   | <input type="checkbox"/> 6mm |
| <input type="checkbox"/> 12mm           | <input type="checkbox"/> 60-70            |  | <input type="checkbox"/> 18mm   | <input type="checkbox"/> 8mm |

## BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

## Part List



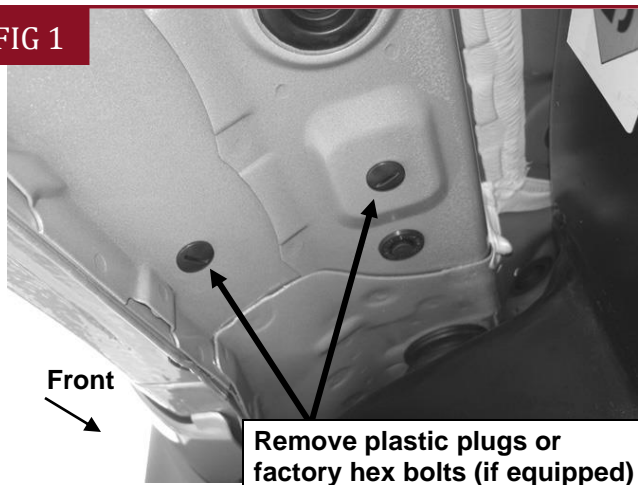


**PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE DRIVER SIDE INSTALLATION**

## STEP 1

Starting on the Driver/Left front of the vehicle, remove the plastic plugs, (or hex bolts), covering the threaded holes in the body panel, **(Fig 1)**.

**FIG 1**

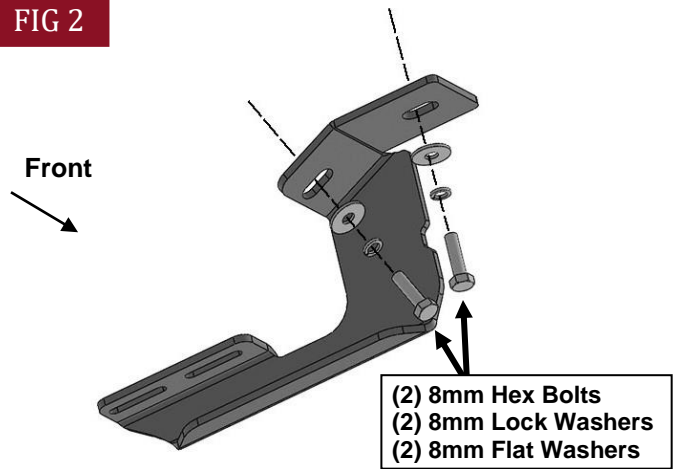


**(Fig 1) Driver/Left front mounting location**

## STEP 2

Select the **(1)** Front Mounting Bracket. Attach the Bracket to the vehicle with **(2)** 8mm Hex Bolts, **(2)** 8mm Lock Washers and **(2)** 8mm Flat Washers, **(Fig 2)**. Do not tighten hardware at this time.

**FIG 2**



**(Fig 2) Attach (1) Front Mounting Bracket to the front mounting location**

## STEP 3

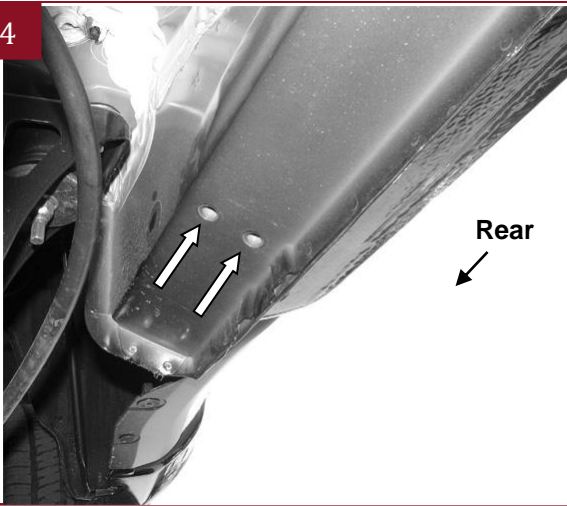
Move along the body panel to the center and rear mounting location, **(Figs 3 & 4)**. Select **(2)** Center/Rear Mounting Brackets. Repeat **Step 2** to install the Mounting Bracket on center and rear mounting locations, **(Fig 5)**. Do not tighten hardware.

**FIG 3**



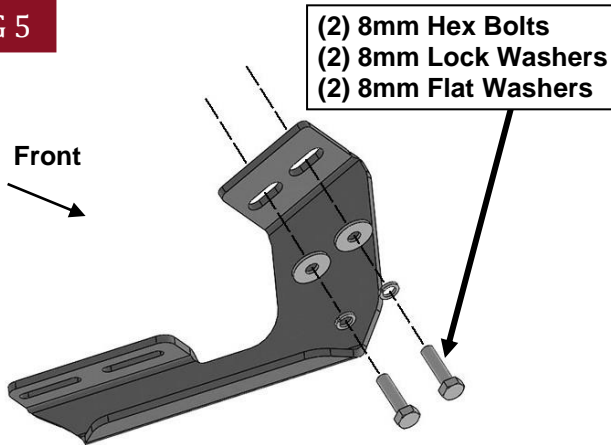
**(Fig 3) Driver/Left center mounting location**

FIG 4



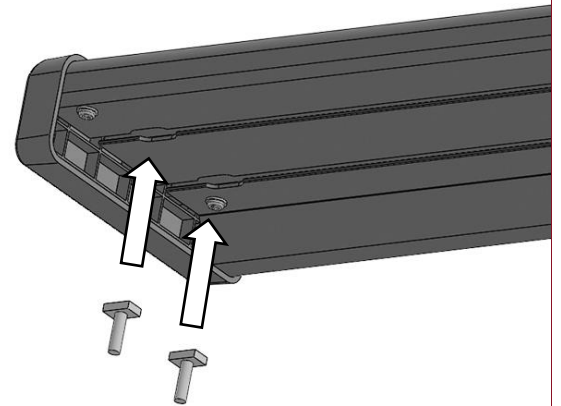
(Fig 4) Driver/Left rear mounting location

FIG 5



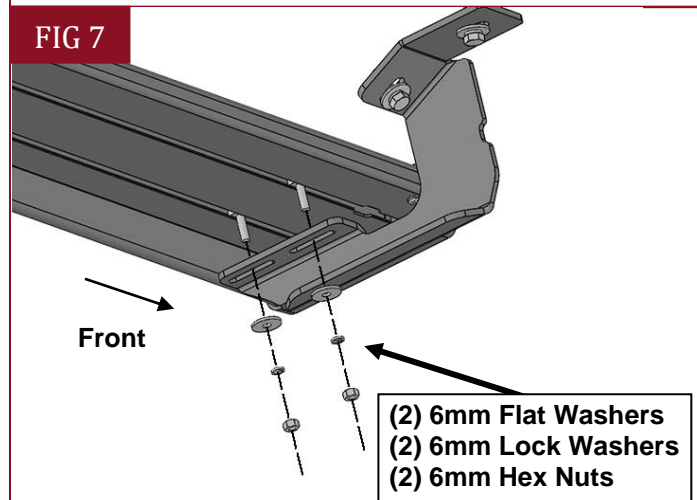
(Fig 5) Attach (2) Center/Rear Mounting Brackets to the center and rear mounting locations

FIG 6



(Fig 6) Insert (6) 6mm T-Bolts into the channels in the bottom of the Running Board, (3 T-Bolts per channel)

FIG 7



(Fig 7) Attach (1) Running Board to the Mounting Brackets

## STEP 4

Select (1) Running Board. Insert (6) 6mm T-Bolts into the channels in the bottom of the Running Board, **(Fig 6)**, (3 T-Bolts per channel). Attach the Running Board to the (3) Mounting Brackets with (6) 6mm Flat Washers, (6) 6mm Lock Washers and (6) 6mm Hex Nuts, **(Fig 7)**. Do not tighten hardware.

## STEP 5

Level and adjust the Running Board and fully tighten all hardware.

## STEP 6

Repeat **Steps 1—5** to attach the other side Running Board.

## STEP 7

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

### Attention

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild soap may be used also to clean the Running Boards.