

SPEAR RUNNING BOARD

PART #: TAC-CA6-006

FITS:

2019-Up Chevy Silverado 1500 Double Cab (Exclude LD Model) 2020-Up Chevy Silverado 2500-3500 Double Cab

2019-Up GMC Sierra 1500 Double Cab (Exclude Limited Model)

2020-Up GMC Sierra 2500-3500 Double Cab



60-120 min



Cutting Not Required

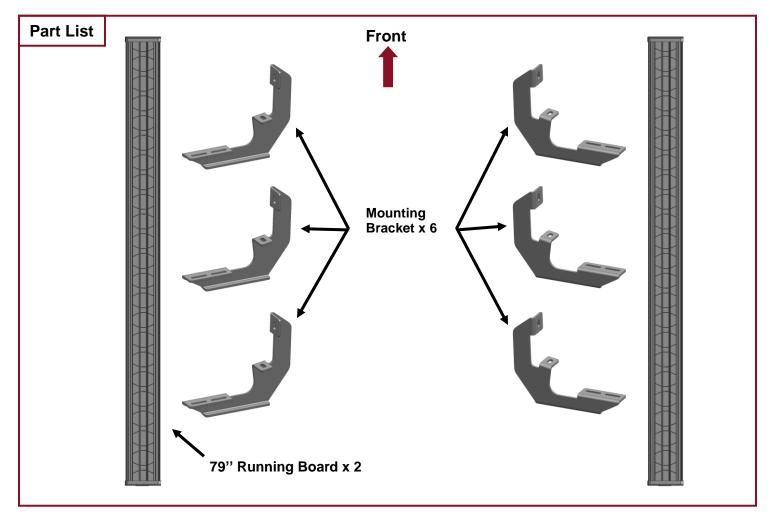


Torque & Tools

Fastener Size	Tightening Torque (ft-lbs)	Wrench Required		Allen Wrench Required	
■ 6mm	■ 7-8.5		■ 10mm		☐ 4mm
■ 8mm	■ 18-20		■ 13mm		□ 5mm
□10mm	□35-40		□ 16mm		□ 6mm
□12mm	□60-70		□ 18mm		□ 8mm

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.







x12



x12 👛 x′



x12



2 x12



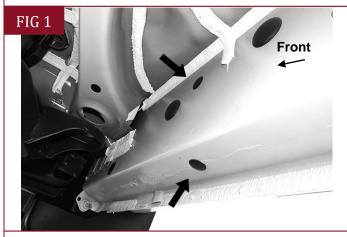
x12

8mm x 30mm Hex Bolt 8mm x 24mm Flat Washer 8mm Lock Washer 6mm x 20mm T-Bolt 6mm x 22mm Flat Washer 6mm Lock Washer 6mm Hex

PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE PASSENGER SIDE INSTALLATION

STEP 1

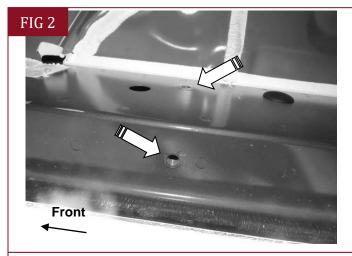
Start the installation under the Passenger/Right side of the vehicle. Locate the 6 plugs along the bottom edge of the body. Remove the plastic plugs from each mounting location, (Fig 1).



(Fig 1) Remove plastic plugs (arrows) to uncover threaded holes in floor

STEP 2

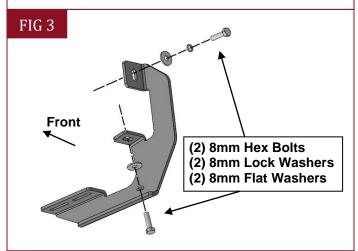
Mounting Brackets will attach to all threaded mounting holes, **(Fig 2).** Directly above each threaded hole is a top mounting location on the side of the body panel. Hold a Bracket up in place to help determine the mounting holes to use along the body. **NOTE:** Thread an 8mm Hex Bolt into the threaded holes to clear paint as required.



(Fig 2) Threaded holes (arrows) under the plastic plugs

STEP 3

Select (1) Mounting Bracket. Attach the Mounting Bracket to the factory threaded holes with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Fig 3). Do not tighten hardware.



(Fig 3) Attach (1) Mounting Bracket to the Passenger/Right front location



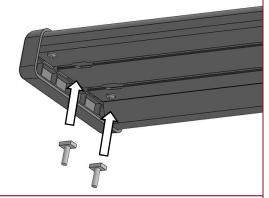
STEP 4

Move along the body to the next mounting location. Repeat **Steps 1 - 3** to attach the remaining (2) Mounting Bracket to the (2) remaining locations.

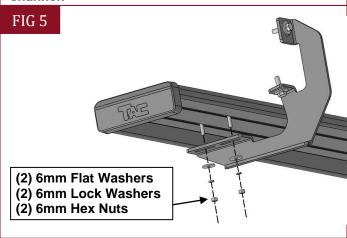
STEP 5

Select one Running Board. Insert (6) 6mm T-Bolts into the channels in the bottom of the Running Board (Fig 4), (3 T-Bolts per channel). Attach the Step to the (3) Mounting Brackets with (6) 6mm Flat Washers, (6) 6mm Lock Washers and (6) 6mm Hex Nuts, (Fig 5). Do not tighten hardware.

FIG 4



(Fig 4) Insert (6) 6mm T-Bolts into the channels in the bottom of the Running Board, (3 T-Bolts per channel)



(Fig 5) Attach (1) Running Board to the (3) Mounting Brackets

STEP 6

Level and adjust the Running Board and fully tighten all hardware.

STEP 7

Repeat **Steps 1—6** to attach the other side Running Board.

STEP 8

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild soap may be used also to clean the Running Boards.