



# **INSTALLATION INSTRUCTIONS**

**ROUND & OVAL CRADLE MOUNT SIDEBAR**

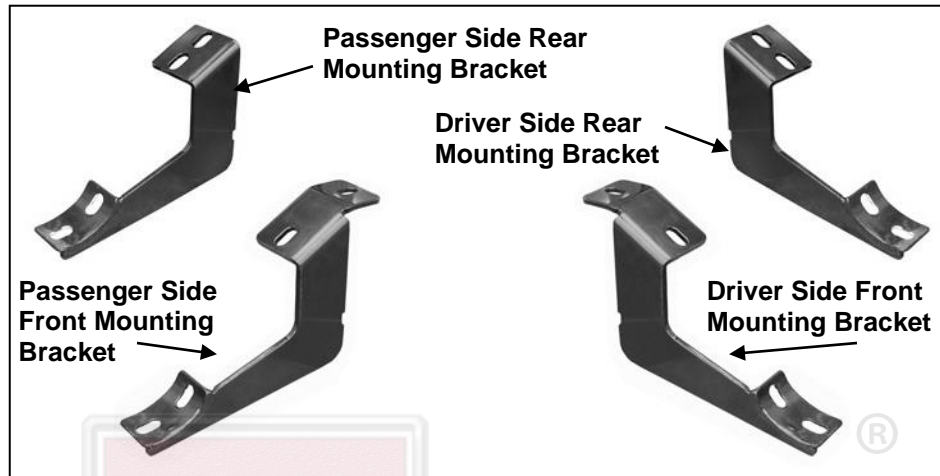
**2005-2023 TOYOTA TACOMA EXTRA CAB**

**PART# 430910-1**

**TRUCK ACCESSORIES COMPANY**

**PARTS LIST:**

|   |  |    |                                       |
|---|--|----|---------------------------------------|
| 1 | Driver/Left Sidebar                    | 1  | Passenger/Right Rear Mounting Bracket |
| 1 | Passenger/Right Sidebar                | 16 | 8-1.25mm x 30mm Hex Bolts             |
| 1 | Driver/Left Front Mounting Bracket     | 16 | 8mm Lock Washers                      |
| 1 | Passenger/Right Front Mounting Bracket | 16 | 8mm ID x 24mm OD x 2mm Flat Washers   |
| 1 | Driver/Left Rear Mounting Bracket      |    |                                       |



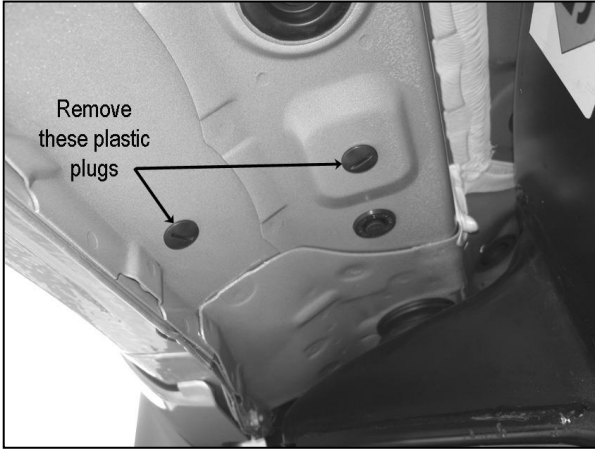
**PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
- Starting on the driver side front of the vehicle, use a flat screw driver to remove the plastic plugs, **(Figure 1)**. Partially attach driver's side front Mounting Bracket to vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 2)**. Repeat this step for installing the driver's side rear Mounting Bracket, **(Figure 3)**.
- Align the threaded inserts on the Side Bar with the slots on the Mounting Brackets. Attach Sidebar to Mounting Brackets with the included (4) 8mm x 30mm Hex Bolts, (4) 8mm Flat Washers and (4) 8mm Lock Washers, **(Figure 3)**. Do not tighten hardware at this time.
- Level and adjust the Sidebar properly and tighten all hardware.
- Repeat Steps 2-4 for installing passenger Sidebar.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

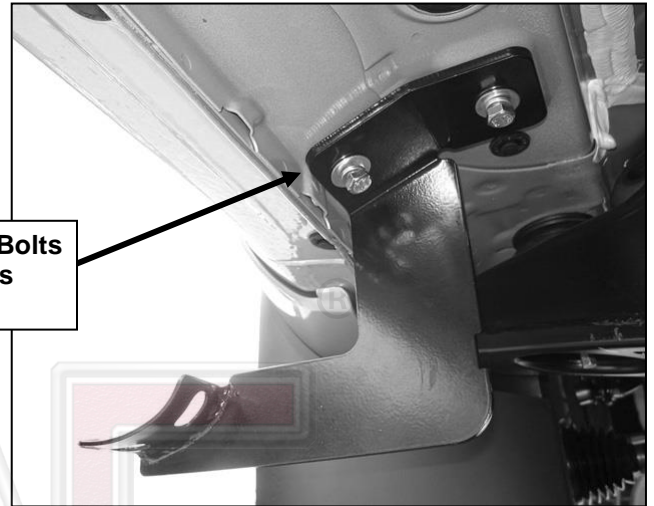
**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

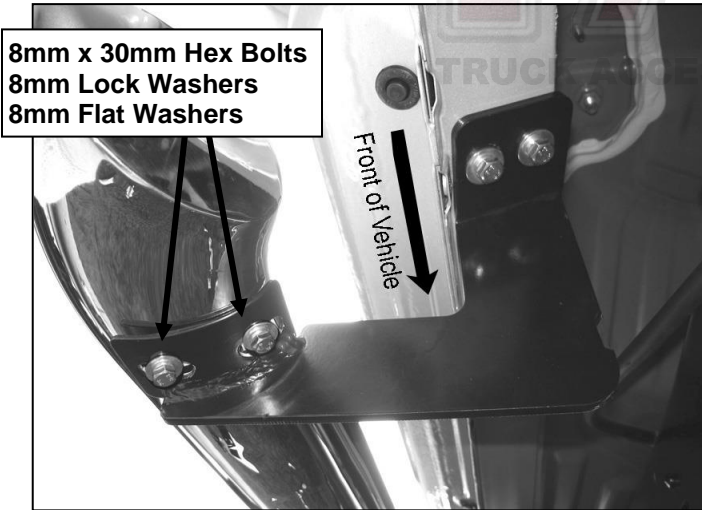
**For gloss black finishes:** Mild soap may be used to clean the Sidebar.



**(Fig 1) Driver side front mounting location**



**(Fig 2) Driver side front Bracket pictured**



**(Fig 3) Driver side rear Bracket pictured for example only, actual tube design may differ.**