



INSTALLATION INSTRUCTIONS

3" ROUND BENT END SIDEBAR

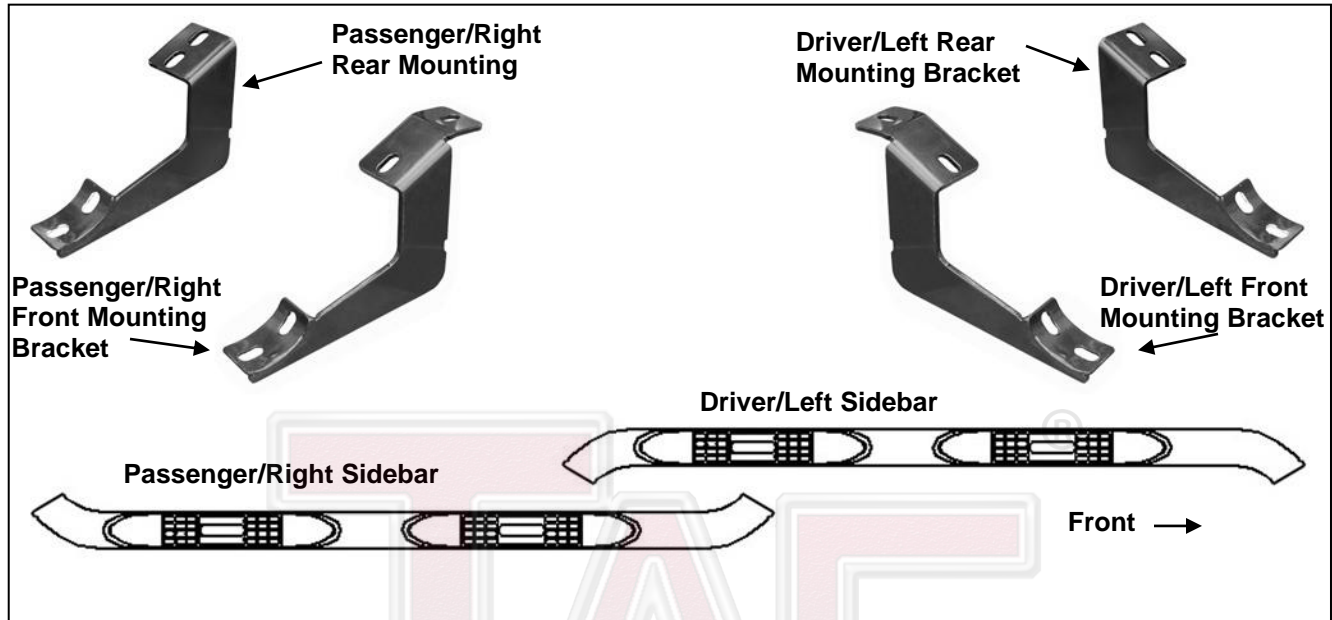
2005-2023 TOYOTA TACOMA ACCESS CAB

PART# 230910

TRUCK ACCESSORIES COMPANY

PARTS LIST:

1	Driver/Left Sidebar	1	Passenger/Right Rear Mounting Bracket
1	Passenger/Right Sidebar	16	8-1.25mm x 30mm Hex Bolts
1	Driver/Left Front Mounting Bracket	16	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	16	8mm ID x 24mm OD x 2mm Flat Washers
1	Driver/Left Rear Mounting Bracket		



PROCEDURE:

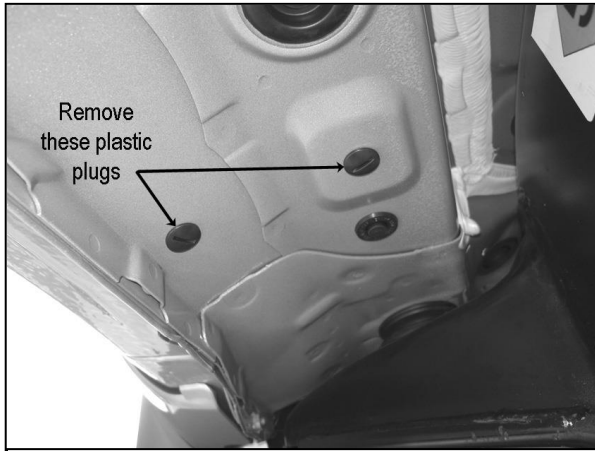
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
- Starting on the driver side front of the vehicle, use a flat screw driver to remove the plastic plugs, **(Figure 1)**. Partially attach drivers side front Mounting Bracket to vehicle using the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 2)**. Repeat this step for installing the driver's side rear Mounting Bracket, **(Figure 3)**.
- Align the threaded inserts on the Side Bar with the slots on the Mounting Brackets. Attach Sidebar to Mounting Brackets with the included (4) 8mm x 30mm Hex Bolts, (4) 8mm Flat Washers and (4) 8mm Lock Washers, **(Figure 3)**. Do not tighten hardware at this time.
- Level and adjust the Sidebar properly and tighten all hardware.
- Repeat Steps 2-4 for installing passenger Sidebar.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

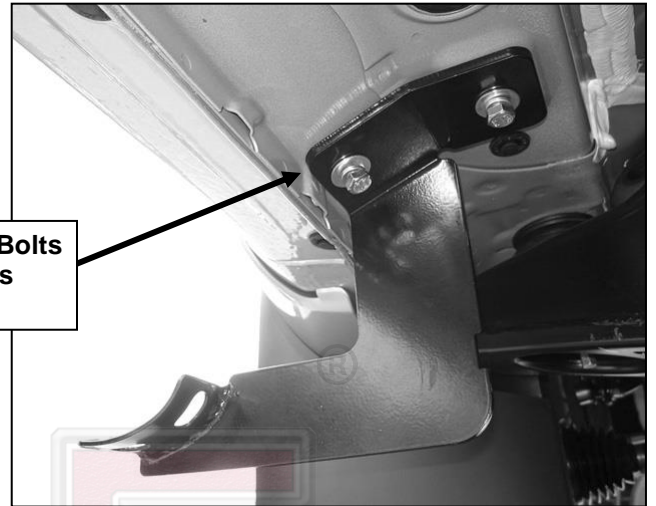
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

Driver Side Installation Pictured



(Fig 1) Driver side front mounting location



(Fig 2) Driver side front Bracket pictured

8mm x 30mm Hex Bolts
8mm Lock Washers
8mm Flat Washers



(Fig 3) Driver side rear Bracket pictured

