



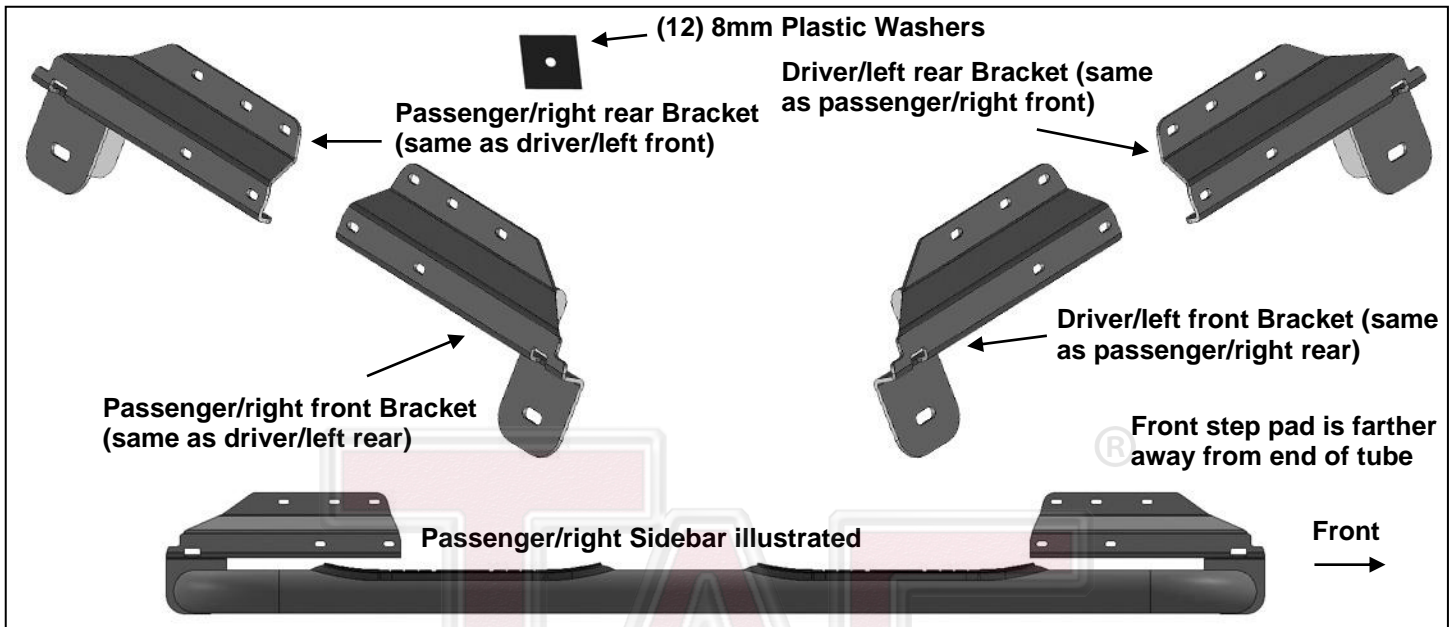
## **INSTALLATION INSTRUCTIONS**

**90-DEGREE BENT END SIDEBARS  
2015-2024 FORD F150 SUPER CAB  
2017-2024 F250/350/450/550 SUPER DUTY SUPER CAB  
PART# 214400**

**TRUCK ACCESSORIES COMPANY**

**PARTS LIST:**

1	Driver/left Sidebar	4	1/2" x 2" Hex Bolts
1	Passenger/right Sidebar	4	1/2" x 1-1/4" OD x 3/32" Flat Washers
2	Driver side front-passenger side rear Sidebar Brackets	4	1/2" Lock Washers
2	Passenger side front-driver side rear Sidebar Brackets	12	8mm x 24mm OD x 2mm Washers
12	8mm Plastic Washers	12	8-1.25mm Nylon Lock Nuts



**PROCEDURE:**

**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.**

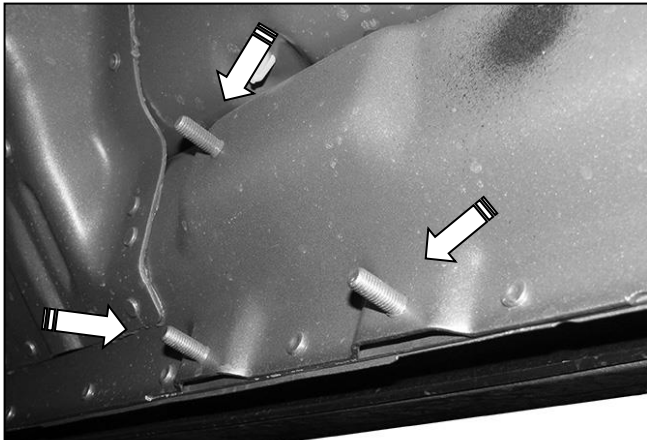
1. Start the installation under the passenger side of the vehicle. Locate the front and rear factory running board mounting locations along the inner side of the body, **(Figure 1)**.
2. Slide (1) Plastic Washer over each factory mounting stud in the body panel, **(Figures 2 & 3)**.  
**IMPORTANT:** The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. **Do not install the Brackets without the Plastic Washers.**
3. Select (1) passenger side front Mounting Bracket. **NOTE:** Same bracket is used for the driver side rear installation. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figure 5)**. Snug but do not fully tighten the hardware.
4. Repeat **Steps 1—3** to install the passenger side rear Bracket, **(Figure 4)**.
5. Select the passenger/right Sidebar. With assistance, position the Sidebar up to the (2) Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers, **(Figure 5)**. Snug but do not tighten at this time.
6. Level and adjust the Sidebar and tighten all hardware.
7. Repeat **Steps 1—6** to install the driver/left Sidebar.
8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment,** wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

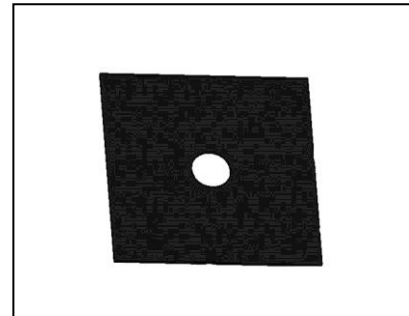
**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

**For gloss black finishes:** Mild soap may be used to clean the Sidebar.

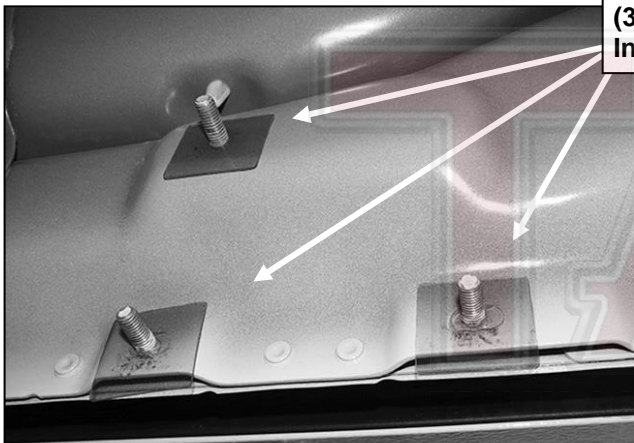
**Passenger/right Side Installation Pictured**



**(Fig 1) Locate the (3) factory threaded studs at each location. Passenger side rear pictured**



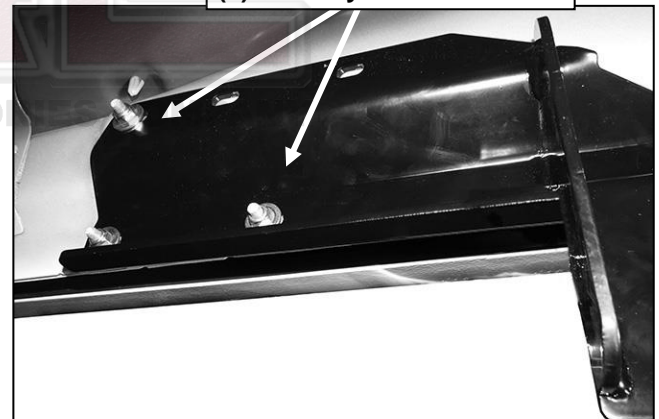
**(Fig 2) Plastic Insulation Washer**



**(3) Plastic Insulation Washers**

**(Fig 3) Thread Plastic Washers onto all mounting studs. Passenger side rear pictured**

- (3) 8mm Plastic Washers**
- (3) 8mm Flat Washers**
- (3) 8mm Nylon Lock Nuts**



**(Fig 4) Passenger side rear Bracket installation**



- 1/2" x 2" Hex Bolts**
- 1/2" Flat Washers**
- 1/2" Lock Washers**

**(Fig 5) Passenger side front Bracket installation**